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(54) CAR ENZYMES AND IMPROVED PRODUCTION OF FATTY ALCOHOLS

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(52) U.S. Cl. (2013.01); C12P 7/6409 (2013.01); C12Y

102/99006 (2013.01); Y02P 20/52 (2015.11)

US 9,340,801 B2

(58) Field of Classification Search CPC C12N 9/0008; C12P 7/04 See application file for complete search history.

(56)References Cited

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* cited by examiner

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(57)ABSTRACT

The disclosure relates to variant carboxylic acid reductase (CAR) enzymes for the improved production of fatty alcohols in recombinant host cells.

56 Claims, 13 Drawing Sheets

Acyl-CoA

Acyl-CoA synthetase (fadD)

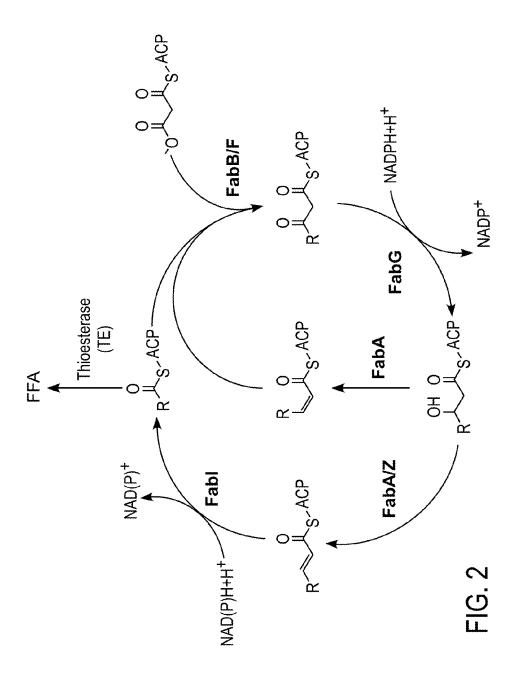
Thioesterase (TE)

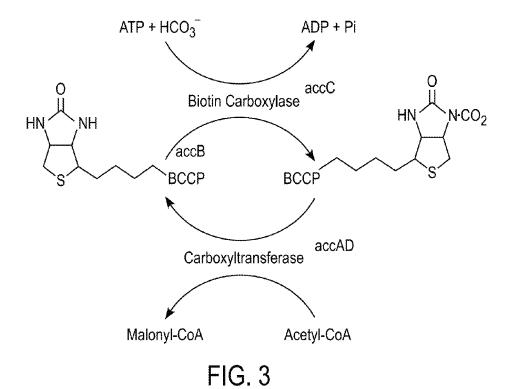
Fatty Acid

Malonyl-CoA-ACP
Transacylase (fabD)

Malonyl-CoA
Acetyl-CoA Carboxylase
(accABCD)

Acetyl-CoA
Acetyl-CoA
Acetyl-CoA
Acetyl-CoA
Acetyl-CoA
Sugar Source





Thioesterase
(TE)

Acyl-ACP reductase
(AAR)

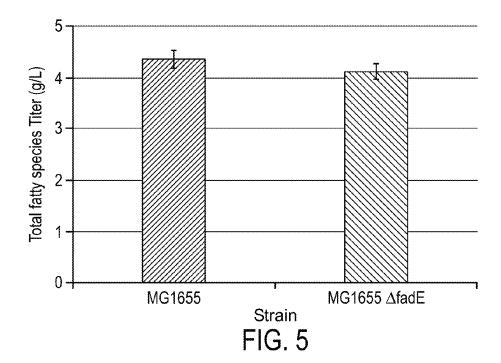
Fatty Acid

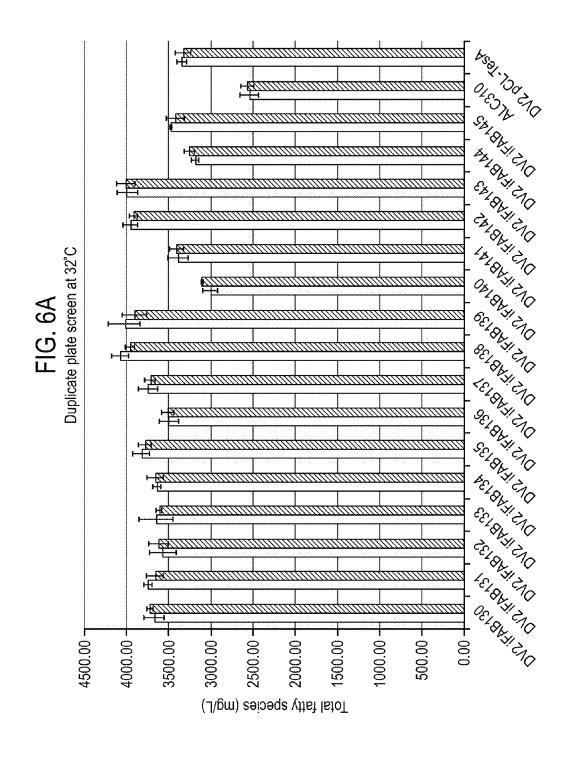
Carboxylic acid reductase
(CAR/homologues)

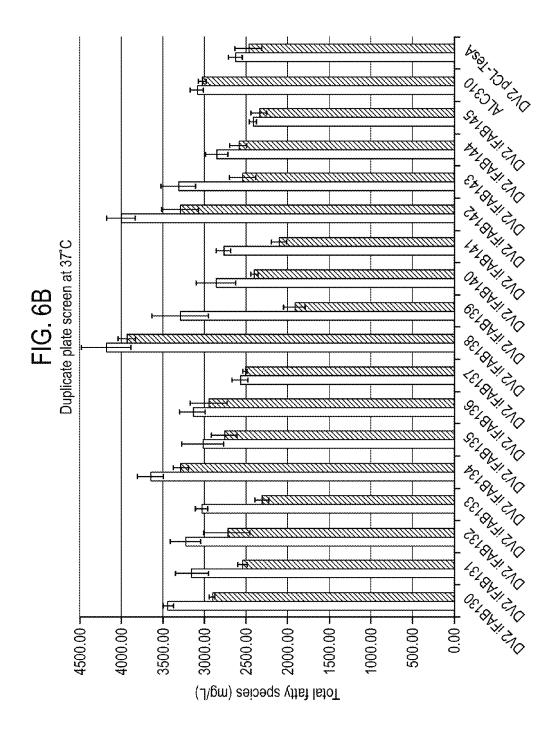
Fatty Aldehyde

Fatty aldehyde reductase
or alcohol dehydrogenase

FIG. 4







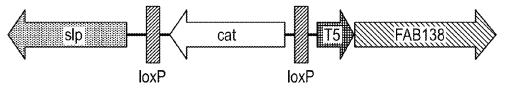


FIG. 7A

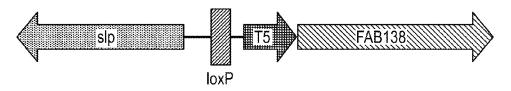
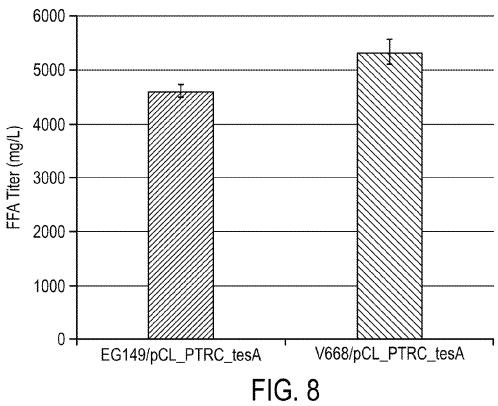
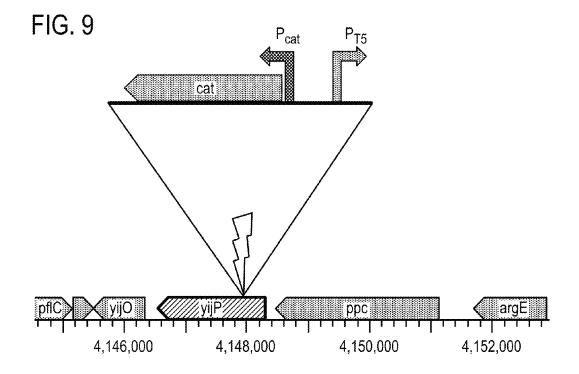
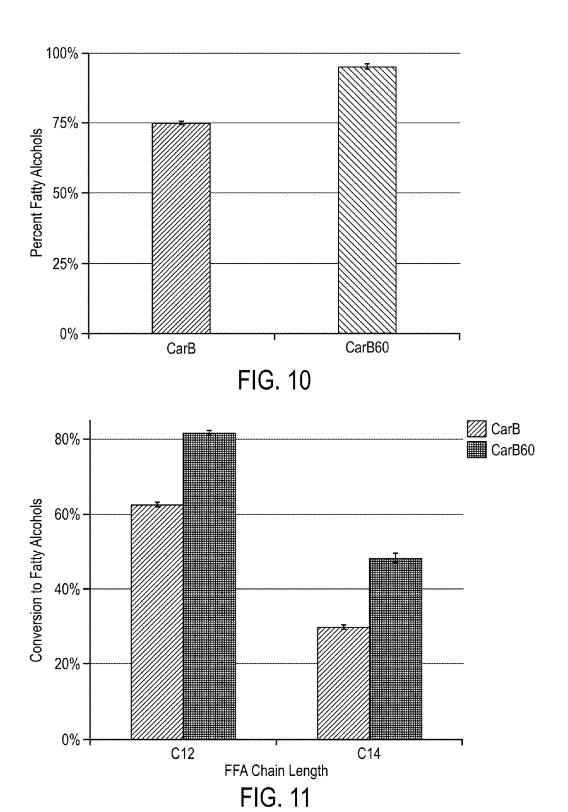
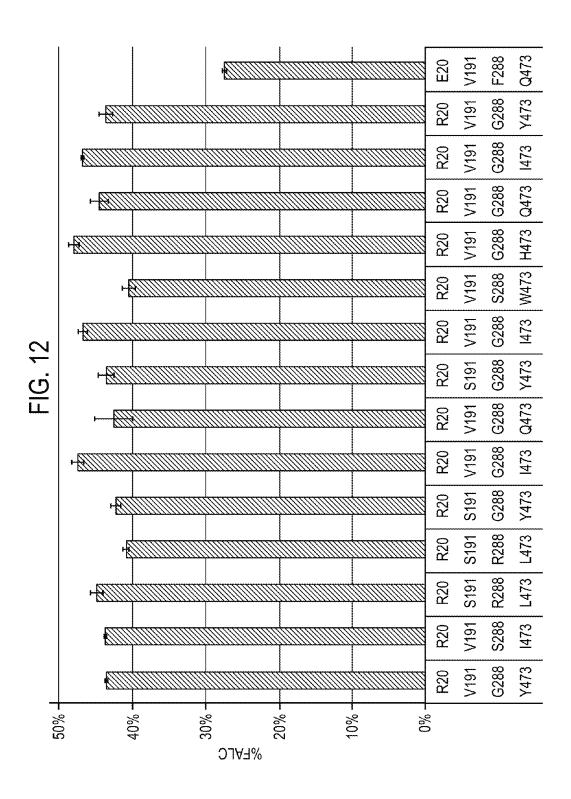


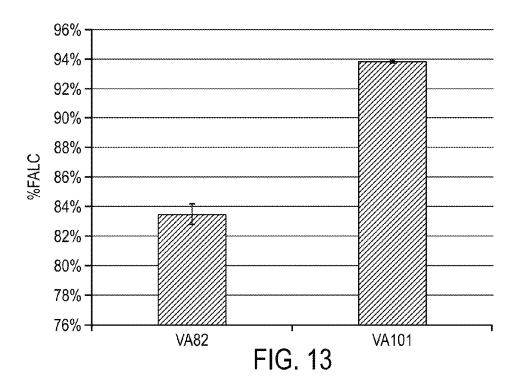
FIG. 7B

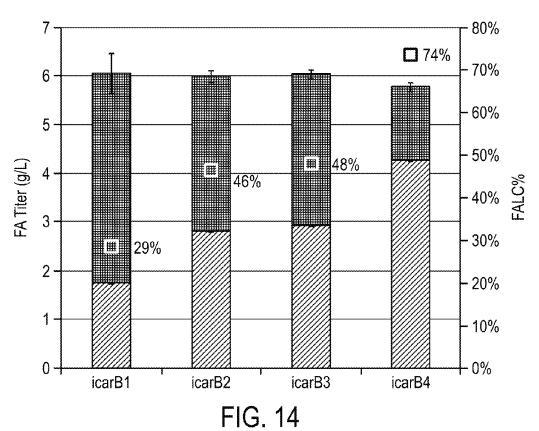












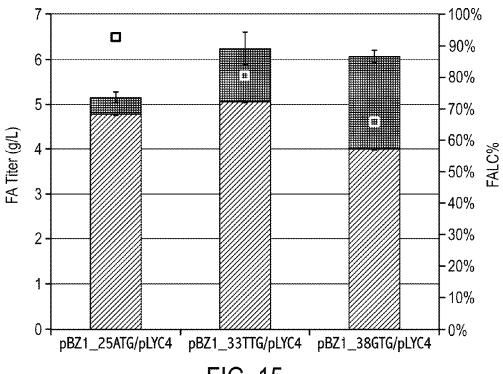


FIG. 15

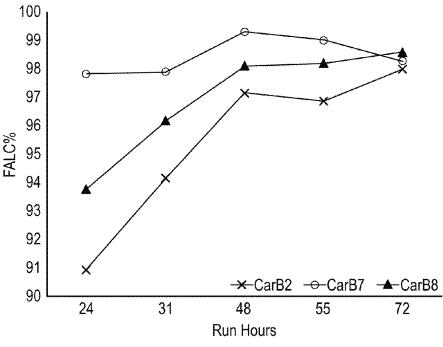


FIG. 16

CAR ENZYMES AND IMPROVED PRODUCTION OF FATTY ALCOHOLS

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is the National Stage of International Application No. PCT/US2013/035040, filed Apr. 2, 2013, which claims the benefit of U.S. Provisional Application No. 61/619,309, filed Apr. 2, 2012, the entire disclosures of which are hereby incorporated by reference.

SEQUENCE LISTING

The instant application contains a Sequence Listing, which has been submitted in ASCII format via EFS-Web and is hereby incorporated by reference in its entirety. The ASCII copy, created on Apr. 2, 2013, is named LS00039PCT_SL.txt and is 89,038 bytes in size.

FIELD OF THE DISCLOSURE

The disclosure relates to variant carboxylic acid reductase (CAR) enzymes for the improved production of fatty alcohols in recombinant host cells. The disclosure further relates to ²⁵ variant CAR nucleic acids and polypeptides as well as recombinant host cells and cell cultures. Further encompassed are methods of making fatty alcohol compositions.

BACKGROUND OF THE DISCLOSURE

Fatty alcohols make up an important category of industrial biochemicals. These molecules and their derivatives have numerous uses, including as surfactants, lubricants, plasticizers, solvents, emulsifiers, emollients, thickeners, flavors, fra-35 grances, and fuels. In industry, fatty alcohols are produced via catalytic hydrogenation of fatty acids produced from natural sources, such as coconut oil, palm oil, palm kernel oil, tallow and lard, or by chemical hydration of alpha-olefins produced from petrochemical feedstock. Fatty alcohols derived from 40 natural sources have varying chain lengths. The chain length of fatty alcohols is important with respect to particular applications. In nature, fatty alcohols are also made by enzymes that are able to reduce acyl-ACP or acyl-CoA molecules to the corresponding primary alcohols (see, for example, U.S. 45 Patent Publication Nos. 20100105955, 20100105963, and 20110250663, which are incorporated by reference herein).

Current technologies for producing fatty alcohols involve inorganic catalyst-mediated reduction of fatty acids to the corresponding primary alcohols, which is costly, time consuming and cumbersome. The fatty acids used in this process are derived from natural sources (e.g., plant and animal oils and fats, supra). Dehydration of fatty alcohols to alpha-olefins can also be accomplished by chemical catalysis. However, this technique is nonrenewable and associated with high operating cost and environmentally hazardous chemical wastes. Thus, there is a need for improved methods for fatty alcohol production and the instant disclosure addresses this need.

SUMMARY

One aspect of the disclosure provides a variant carboxylic acid reductase (CAR) polypeptide comprising an amino acid sequence having at least about 90% sequence identity to SEQ ID NO: 7, wherein the variant CAR polypeptide is genetically 65 engineered to have at least one mutation at an amino acid position selected from the group of amino acid positions 3,

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18, 20, 22, 80, 87, 191, 288, 473, 535, 750, 827, 870, 873, 926, 927, 930, and 1128. Herein, the expression of the variant CAR polypeptide in a recombinant host cell results in a higher titer of fatty alcohol compositions compared to a recombinant host cell expressing a corresponding wild type polypeptide. In a related aspect, the CAR polypeptide is a CarB polypeptide. In another related aspect, the variant CAR polypeptide comprises a mutation at positions S3R, D18R, D18L, D18T, D18P, E20V, E20S, E20R, S22R, S22N, S22G, L80R, R87G, R87E, V191S, F288R, F288S, F288G, Q473L, Q473W, Q473Y, Q473I, Q473H, A535S, D750A, R827C, R827A, 1870L, R873S, V926A, V926E, S927K, S927G, M930K, M930R and/or L1128W. In a related aspect, the CAR polypeptide includes mutation A535S; or mutations E20R, F288G, Q473I and A535S; or mutations E20R, F288G, Q473H, A535S, R827A and S927G; or mutations E20R, S22R, F288G, Q473H, A535S, R827A and S927G; or mutations S3R, E20R, S22R, F288G, Q473H, A535S, R873S, S927G, M930R and L1128W; or E20R, S22R, F288G, 20 Q473H, A535S, R873S, S927G, M930R and L1128W; or mutations D18R, E20R, S22R, F288G, Q473I, A535S, S927G, M930K and L1128W; or mutations E20R, S22R, F288G, Q473I, A535S, R827C, V926E, S927K and M930R; or mutations D18R, E20R, 288G, Q473I, A535S, R827C, V926E, M930K and L1128W; or mutations E20R, S22R, F288G, Q473H, A535S, R827C, V926A, S927K and M930R; or mutations E20R, S22R, F288G, Q473H, A535S and R827C; or mutations E20R, S22R, F288G, Q473I, A535S, R827C and M930R; or mutations E20R, S22R, 30 F288G, Q473I, A535S, I870L, S927G and M930R; or mutations E20R, S22R, F288G, Q473I, A535S, I870L and S927G; or mutations D18R, E20R, S22R, F288G, Q473I, A535S, R827C, I870L, V926A and S927G; or mutations E20R, S22R, F288G, Q473H, A535S, R827C, I870L and L1128W; or mutations D18R, E20R, S22R, F288G, Q473H, A535S, R827C, I870L, S927G and L1128W; or mutations E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G and L1128W; or mutations E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G, M930K and L1128W; or mutations E20R, S22R, F288G, Q473H, A535S, I870L, S927G and M930K; or mutations E20R, F288G, Q473I, A535S, I870L, M930K; or mutations E20R, S22R, F288G, Q473H, A535S, S927G, M930K and L1128W; or mutations D18R, E20R, S22R, F288G, Q473I, A535S, S927G and L1128W; or mutations E20R, S22R, F288G, Q473I, A535S, R827C, I870L and S927G; or mutations D18R, E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G and L1128W; or mutations D18R, E20R, S22R, F288G, Q473I, A535S, S927G, M930R and L1128W; or mutations E20R, S22R, F288G, Q473H, A535S, V926E, S927G and M930R; or mutations E20R, S22R, F288G, Q473H, A535S, R827C, I870L, V926A and L1128W; or combinations thereof.

Another aspect of the disclosure provides a host cell including a polynucleotide sequence encoding a variant car55 boxylic acid reductase (CAR) polypeptide having at least 90% sequence identity to SEQ ID NO: 7 and having at least one mutation at an amino acid position including amino acid positions 3, 18, 20, 22, 80, 87, 191, 288, 473, 535, 750, 827, 870, 873, 926, 927, 930, and 1128, wherein the genetically engineered host cell produces a fatty alcohol composition at a higher titer or yield than a host cell expressing a corresponding wild type CAR polypeptide when cultured in a medium containing a carbon source under conditions effective to express the variant CAR polypeptide, and wherein the SEQ ID NO: 7 is the corresponding wild type CAR polypeptide. In a related aspect, the recombinant host cell further includes a polynucleotide encoding a thioesterase polypeptide. In

another related aspect, the recombinant host cell further includes a polynucleotide encoding a FabB polypeptide and a FadR polypeptide. In another related aspect, the disclosure provides a recombinant host cell that includes a polynucleotide encoding a fatty aldehyde reductase (AlrA) and a cell 5 culture containing it.

Another aspect of the disclosure provides a recombinant host cell, wherein the genetically engineered host cell has a titer that is at least 3 times greater than the titer of a host cell expressing the corresponding wild type CAR polypeptide when cultured under the same conditions as the genetically engineered host cell. In one related aspect, the genetically engineered host cell has a titer of from about 30 g/L to about 250 g/L. In another related aspect, the genetically engineered host cell has a titer of from about 90 g/L to about 120 g/L.

Another aspect of the disclosure provides a recombinant host cell, wherein the genetically engineered host cell has a yield that is at least 3 times greater than the yield of a host cell expressing the corresponding wild type CAR polypeptide 20 when cultured under the same conditions as the genetically engineered host cell. In one related aspect, the genetically engineered host cell has a yield from about 10% to about 40%.

The disclosure further encompasses a cell culture includ- 25 ing the recombinant host cell as described herein. In a related aspect, the cell culture has a productivity that is at least about 3 times greater than the productivity of a cell culture that expresses the corresponding wild type CAR polypeptide. In another related aspect, the productivity ranges from about 0.7 30 mg/L/hr to about 3 g/L/hr. In another related aspect, the culture medium comprises a fatty alcohol composition. The fatty alcohol composition is produced extracellularly. The fatty alcohol composition may include one or more of a C6, C8, C10, C12, C13, C14, C15, C16, C17, or C18 fatty alco- 35 hol; or a C10:1, C12:1, C14:1, C16:1, or a C18:1 unsaturated fatty alcohol. In another related aspect, the fatty alcohol composition comprises C12 and C14 fatty alcohols. In yet, another related aspect, the fatty alcohol composition comprises C12 and C14 fatty alcohols at a ratio of about 3:1. In 40 still another related aspect, the fatty alcohol composition encompasses unsaturated fatty alcohols. In addition, the fatty alcohol composition may include a fatty alcohol having a double bond at position 7 in the carbon chain between C7 and C8 from the reduced end of the fatty alcohol. In another 45 aspect, the fatty alcohol composition includes saturated fatty alcohols. In another aspect, the fatty alcohol composition includes branched chain fatty alcohols.

The disclosure further contemplates a method of making a fatty alcohol composition at a high titer, yield or productivity, including the steps of engineering a recombinant host cell; culturing the recombinant host cell in a medium including a carbon source; and optionally isolating the fatty alcohol composition from the medium

BRIEF DESCRIPTION OF THE DRAWINGS

The present disclosure is best understood when read in conjunction with the accompanying figures, which serve to illustrate the preferred embodiments. It is understood, however, that the disclosure is not limited to the specific embodiments disclosed in the figures.

FIG. 1 is a schematic overview of an exemplary biosynthetic pathway for use in production of acyl CoA as a precursor to fatty acid derivatives in a recombinant host cell. The 65 cycle is initiated by condensation of malonyl-ACP and acetyl-CoA.

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FIG. 2 is a schematic overview of an exemplary fatty acid biosynthetic cycle, where malonyl-ACP is produced by the transacylation of malonyl-CoA to malonyl-ACP (catalyzed by malonyl-CoA:ACP transacylase; fabD), then β-ketoacyl-ACP synthase III (fabH) initiates condensation of malonyl-ACP with acetyl-CoA. Elongation cycles begin with the condensation of malonyl-ACP and an acyl-ACP catalyzed by β-ketoacyl-ACP synthase I (fabB) and β-ketoacyl-ACP synthase II (fabF) to produce a β -keto-acyl-ACP, then the β -ketoacyl-ACP is reduced by a NADPH-dependent β-ketoacyl-ACP reductase (fabG) to produce a β-hydroxy-acyl-ACP, which is dehydrated to a trans-2-enoyl-acyl-ACP by β-hydroxyacyl-ACP dehydratase (fabA or fabZ). FabA can also isomerize trans-2-enoyl-acyl-ACP to cis-3-enoyl-acyl-ACP, which can bypass fabI and can used by fabB (typically for up to an aliphatic chain length of C16) to produce β-keto-acyl-ACP. The final step in each cycle is catalyzed by a NADH or NADHPH-dependent enoyl-ACP reductase (fabI) that converts trans-2-enoyl-acyl-ACP to acyl-ACP. In the methods described herein, termination of fatty acid synthesis occurs by thioesterase removal of the acyl group from acyl-ACP to release free fatty acids (FFA). Thioesterases (e.g., tesA) hydrolyze thioester bonds, which occur between acyl chains and ACP through sulfhydryl bonds.

FIG. 3 illustrates the structure and function of the acetyl-CoA carboxylase (accABCD) enzyme complex. Biotin carboxylase is encoded by the accC gene, whereas biotin carboxyl carrier protein (BCCP) is encoded by the accB gene. The two subunits involved in carboxyltransferase activity are encoded by the accA and accD genes. The covalently bound biotin of BCCP carries the carboxylate moiety. The birA gene (not shown) biotinylates holo-accB.

FIG. 4 presents a schematic overview of an exemplary biosynthetic pathway for production of fatty alcohol starting with acyl-ACP, where the production of fatty aldehyde is catalyzed by the enzymatic activity of acyl-ACP reductase (AAR) or thioesterase and carboxylic acid reductase (Car). The fatty aldehyde is converted to fatty alcohol by aldehyde reductase (also referred to as alcohol dehydrogenase). This pathway does not include fatty acyl CoA synthetase (fadD).

FIG. 5 illustrates fatty acid derivative (Total Fatty Species) production by the MG1655 *E. coli* strain with the fadE gene attenuated (i.e., deleted) compared to fatty acid derivative production by *E. coli* MG1655. The data presented in FIG. 5 shows that attenuation of the fadE gene did not affect fatty acid derivative production.

FIGS. **6A** and **6B** show data for production of "Total Fatty Species" from duplicate plate screens when plasmid pCL-WT TRC WT TesA was transformed into each of the strains shown in the figures and a fermentation was run in FA2 media with 20 hours from induction to harvest at both 32° C. (FIG. **6A**) and 37° C. (FIG. **6B**).

FIGS. 7A and 7B provide a diagrammatic depiction of the iFAB138 locus, including a diagram of cat-loxP-T5 promoter integrated in front of FAB138 (7A); and a diagram of iT5_138 (7B). The sequence of cat-loxP-T5 promoter integrated in front of FAB138 with 50 base pair of homology shown on each side of cat-loxP-T5 promoter region is provided as SEQ ID NO:1 and the sequence of the iT5_138 promoter region with 50 base pair homology on each side is provided as SEQ ID NO: 2.

FIG. **8** shows the effect of correcting the rph and ilvG genes. EG149 (rph– ilvg–) and V668 (EG149 rph+ ilvG+) were transformed with pCL-tesA (a pCL1920 plasmid containing P_{TRC} -tesA) obtained from D191. The figure shows that correcting the rph and ilvG genes in the EG149 strain

allows for a higher level of FFA production than in the V668 strain where the rph and ilvG genes were not corrected.

FIG. 9 is a diagrammatic depiction of a transposon cassette insertion in the yijP gene of strain LC535 (transposon hit 68F11). Promoters internal to the transposon cassette are 5 shown, and may have effects on adjacent gene expression.

FIG. 10 shows conversion of free fatty acids to fatty alcohols by CarB60 in strain V324. The figures shows that cells expressing CarB60 from the chromosome (dark bars) convert a greater fraction of C12 and C14 free fatty acids into fatty alcohol compared to CarB (light bars).

FIG. 11 shows that cells expressing CarB60 from the chromosome convert a greater fraction of C12 and C14 free fatty acids into fatty alcohol compared to CarB.

FIG. 12 shows fatty alcohol production following fermen- 15 tation of combination library mutants.

FIG. 13 shows fatty alcohol production by carB variants in production plasmid (carB 1 and CarB2) following shake-flask fermentation.

FIG. **14** shows fatty alcohol production by single-copy ²⁰ integrated carB variants (icarB1 icarB2, icarB3, and icarB4) following shake-flask fermentation.

FIG. 15 shows results of dual-plasmid screening system for improved CarB variants as validated by shake-flask fermentation.

FIG. 16 shows novel CarB variants for improved production of fatty alcohols in bioreactors.

DETAILED DESCRIPTION

General Overview

The present disclosure provides novel variant carboxylic acid reductase (CAR) enzymes as well as their nucleic acid and protein sequences. Further encompassed by the disclosure are recombinant host cells and cell cultures that include 35 the variant CAR enzymes for the production of fatty alcohols. In order for the production of fatty alcohols from fermentable sugars or biomass to be commercially viable, the process must be optimized for efficient conversion and recovery of product. The present disclosure addresses this need by pro- 40 viding compositions and methods for improved production of fatty alcohols using engineered variant enzymes and engineered recombinant host cells. The host cells serve as biocatalysts resulting in high-titer production of fatty alcohols using fermentation processes. As such, the disclosure further 45 provides methods to create photosynthetic and heterotrophic host cells that produce fatty alcohols and alpha-olefins of specific chain lengths directly such that catalytic conversion of purified fatty acids is not necessary. This new method provides product quality and cost advantages.

More specifically, the production of a desired fatty alcohol composition may be enhanced by modifying the expression of one or more genes involved in a biosynthetic pathway for fatty alcohol production, degradation and/or secretion. The disclosure provides recombinant host cells, which have been 55 engineered to provide enhanced fatty alcohol biosynthesis relative to non-engineered or native host cells (e.g., strain improvements). The disclosure also provides polynucleotides useful in the recombinant host cells, methods, and compositions of the disclosure. However it will be recognized that 60 absolute sequence identity to such polynucleotides is not necessary. For example, changes in a particular polynucleotide sequence can be made and the encoded polypeptide evaluated for activity. Such changes typically comprise conservative mutations and silent mutations (e.g., codon optimi- 65 zation). Modified or mutated polynucleotides (i.e., mutants) and encoded variant polypeptides can be screened for a

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desired function, such as, an improved function compared to the parent polypeptide, including but not limited to increased catalytic activity, increased stability, or decreased inhibition (e.g., decreased feedback inhibition), using methods known in the art.

The disclosure identifies enzymatic activities involved in various steps (i.e., reactions) of the fatty acid biosynthetic pathways described herein according to Enzyme Classification (EC) number, and provides exemplary polypeptides (i.e., enzymes) categorized by such EC numbers, and exemplary polynucleotides encoding such polypeptides. Such exemplary polypeptides and polynucleotides, which are identified herein by Accession Numbers and/or Sequence Identifier Numbers (SEQ ID NOs), are useful for engineering fatty acid pathways in parental host cells to obtain the recombinant host cells described herein. It is to be understood, however, that polypeptides and polynucleotides described herein are exemplary and non-limiting. The sequences of homologues of exemplary polypeptides described herein are available to those of skill in the art using databases (e.g., the Entrez databases provided by the National Center for Biotechnology Information (NCBI), the ExPasy databases provided by the Swiss Institute of Bioinformatics, the BRENDA database provided by the Technical University of Braunschweig, and the KEGG database provided by the Bioinformatics Center of Kyoto University and University of Tokyo, all which are available on the World Wide Web).

A variety of host cells can be modified to contain a fatty alcohol biosynthetic enzymes such as those described herein, resulting in recombinant host cells suitable for the production of fatty alcohol compositions. It is understood that a variety of cells can provide sources of genetic material, including polynucleotide sequences that encode polypeptides suitable for use in a recombinant host cell provided herein.

Definitions

Unless defined otherwise, all technical and scientific terms used herein have the same meaning as commonly understood by one of ordinary skill in the art to which the disclosure pertains. Although other methods and materials similar, or equivalent, to those described herein can be used in the practice of the present disclosure, the preferred materials and methods are described herein. In describing and claiming the present disclosure, the following terminology will be used in accordance with the definitions set out below.

Accession Numbers: Sequence Accession numbers throughout this description were obtained from databases provided by the NCBI (National Center for Biotechnology Information) maintained by the National Institutes of Health, U.S.A. (which are identified herein as "NCBI Accession Numbers" or alternatively as "GenBank Accession Numbers"), and from the UniProt Knowledgebase (UniProtKB) and Swiss-Prot databases provided by the Swiss Institute of Bioinformatics (which are identified herein as "UniProtKB Accession Numbers").

Enzyme Classification (EC) Numbers: EC numbers are established by the Nomenclature Committee of the International Union of Biochemistry and Molecular Biology (IUBMB), description of which is available on the IUBMB Enzyme Nomenclature website on the World Wide Web. EC numbers classify enzymes according to the reaction catalyzed.

As used herein, the term "nucleotide" refers to a monomeric unit of a polynucleotide that consists of a heterocyclic base, a sugar, and one or more phosphate groups. The naturally occurring bases (guanine, (G), adenine, (A), cytosine, (C), thymine, (T), and uracil (U)) are typically derivatives of purine or pyrimidine, though it should be understood that

naturally and non-naturally occurring base analogs are also included. The naturally occurring sugar is the pentose (five-carbon sugar) deoxyribose (which forms DNA) or ribose (which forms RNA), though it should be understood that naturally and non-naturally occurring sugar analogs are also 5 included. Nucleic acids are typically linked via phosphate bonds to form nucleic acids or polynucleotides, though many other linkages are known in the art (e.g., phosphorothioates, boranophosphates, and the like).

As used herein, the term "polynucleotide" refers to a polymer of ribonucleotides (RNA) or deoxyribonucleotides (DNA), which can be single-stranded or double-stranded and which can contain non-natural or altered nucleotides. The terms "polynucleotide," "nucleic acid sequence," and "nucleotide sequence" are used interchangeably herein to refer to a polymeric form of nucleotides of any length, either RNA or DNA. These terms refer to the primary structure of the molecule, and thus include double- and single-stranded DNA, and double- and single-stranded RNA. The terms include, as equivalents, analogs of either RNA or DNA made from nucleotide analogs and modified polynucleotides such as, though not limited to methylated and/or capped polynucleotides. The polynucleotide can be in any form, including but not limited to, plasmid, viral, chromosomal, EST, cDNA, mRNA, and rRNA

As used herein, the terms "polypeptide" and "protein" are used interchangeably to refer to a polymer of amino acid residues. The term "recombinant polypeptide" refers to a polypeptide that is produced by recombinant techniques, wherein generally DNA or RNA encoding the expressed protein is inserted into a suitable expression vector that is in turn used to transform a host cell to produce the polypeptide.

As used herein, the terms "homolog," and "homologous" refer to a polynucleotide or a polypeptide comprising a sequence that is at least about 50% identical to the corresponding polynucleotide or polypeptide sequence. Preferably homologous polynucleotides or polypeptides have polynucleotide sequences or amino acid sequences that have at least about 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 40 98% or at least about 99% homology to the corresponding amino acid sequence or polynucleotide sequence. As used herein the terms sequence "homology" and sequence "identity" are used interchangeably.

One of ordinary skill in the art is well aware of methods to 45 determine homology between two or more sequences. Briefly, calculations of "homology" between two sequences can be performed as follows. The sequences are aligned for optimal comparison purposes (e.g., gaps can be introduced in one or both of a first and a second amino acid or nucleic acid 50 sequence for optimal alignment and non-homologous sequences can be disregarded for comparison purposes). In a preferred embodiment, the length of a first sequence that is aligned for comparison purposes is at least about 30%, preferably at least about 40%, more preferably at least about 50%, 55 even more preferably at least about 60%, and even more preferably at least about 70%, at least about 80%, at least about 90%, or about 100% of the length of a second sequence. The amino acid residues or nucleotides at corresponding amino acid positions or nucleotide positions of the first and 60 second sequences are then compared. When a position in the first sequence is occupied by the same amino acid residue or nucleotide as the corresponding position in the second sequence, then the molecules are identical at that position. The percent homology between the two sequences is a func- 65 tion of the number of identical positions shared by the sequences, taking into account the number of gaps and the

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length of each gap, that need to be introduced for optimal alignment of the two sequences.

The comparison of sequences and determination of percent homology between two sequences can be accomplished using a mathematical algorithm, such as BLAST (Altschul et al., J. Mol. Biol., 215(3): 403-410 (1990)). The percent homology between two amino acid sequences also can be determined using the Needleman and Wunsch algorithm that has been incorporated into the GAP program in the GCG software package, using either a Blossum 62 matrix or a PAM250 matrix, and a gap weight of 16, 14, 12, 10, 8, 6, or 4 and a length weight of 1, 2, 3, 4, 5, or 6 (Needleman and Wunsch, J. Mol. Biol., 48: 444-453 (1970)). The percent homology between two nucleotide sequences also can be determined using the GAP program in the GCG software package, using a NWSgapdna.CMP matrix and a gap weight of 40, 50, 60, 70, or 80 and a length weight of 1, 2, 3, 4, 5, or 6. One of ordinary skill in the art can perform initial homology calculations and adjust the algorithm parameters accordingly. A preferred set of parameters (and the one that should be used if a practitioner is uncertain about which parameters should be applied to determine if a molecule is within a homology limitation of the claims) are a Blossum 62 scoring matrix with a gap penalty of 12, a gap extend penalty of 4, and a frameshift gap penalty of 5. Additional methods of sequence alignment are known in the biotechnology arts (see, e.g., Rosenberg, BMC Bioinformatics, 6: 278 (2005); Altschul, et al., FEBS J., 272(20): 5101-5109 (2005)).

As used herein, the term "hybridizes under low stringency, medium stringency, high stringency, or very high stringency conditions" describes conditions for hybridization and washing. Guidance for performing hybridization reactions can be found in Current Protocols in Molecular Biology, John Wiley & Sons, N.Y. (1989), 6.3.1-6.3.6. Aqueous and non-aqueous methods are described in that reference and either method can be used. Specific hybridization conditions referred to herein are as follows: 1) low stringency hybridization conditions-6x sodium chloride/sodium citrate (SSC) at about 45° C., followed by two washes in 0.2×SSC, 0.1% SDS at least at 50° C. (the temperature of the washes can be increased to 55° C. for low stringency conditions); 2) medium stringency hybridization conditions—6×SSC at about 45° C., followed by one or more washes in 0.2×SSC, 0.1% SDS at 60° C.; 3) high stringency hybridization conditions—6×SSC at about 45°C., followed by one or more washes in 0.2.X SSC, 0.1% SDS at 65° C.; and 4) very high stringency hybridization conditions—0.5M sodium phosphate, 7% SDS at 65° C., followed by one or more washes at 0.2×SSC, 1% SDS at 65° C. Very high stringency conditions (4) are the preferred conditions unless otherwise specified.

An "endogenous" polypeptide refers to a polypeptide encoded by the genome of the parental microbial cell (also termed "host cell") from which the recombinant cell is engineered (or "derived").

An "exogenous" polypeptide refers to a polypeptide, which is not encoded by the genome of the parental microbial cell. A variant (i.e., mutant) polypeptide is an example of an exogenous polypeptide.

The term "heterologous" generally means derived from a different species or derived from a different organism. As used herein it refers to a nucleotide sequence or a polypeptide sequence that is not naturally present in a particular organism. Heterologous expression means that a protein or polypeptide is experimentally added to a cell that does not normally express that protein. As such, heterologous refers to the fact that a transferred protein was initially derived from a different cell type or a different species then the recipient. For example,

a polynucleotide sequence endogenous to a plant cell can be introduced into a bacterial host cell by recombinant methods, and the plant polynucleotide is then a heterologous polynucleotide in a recombinant bacterial host cell.

As used herein, the term "fragment" of a polypeptide refers 5 to a shorter portion of a full-length polypeptide or protein ranging in size from four amino acid residues to the entire amino acid sequence minus one amino acid residue. In certain embodiments of the disclosure, a fragment refers to the entire amino acid sequence of a domain of a polypeptide or protein 10 (e.g., a substrate binding domain or a catalytic domain).

As used herein, the term "mutagenesis" refers to a process by which the genetic information of an organism is changed in a stable manner. Mutagenesis of a protein coding nucleic acid sequence produces a mutant protein. Mutagenesis also 15 refers to changes in non-coding nucleic acid sequences that result in modified protein activity.

As used herein, the term "gene" refers to nucleic acid sequences encoding either an RNA product or a protein product, as well as operably-linked nucleic acid sequences affecting the expression of the RNA or protein (e.g., such sequences include but are not limited to promoter or enhancer sequences) or operably-linked nucleic acid sequences encoding sequences that affect the expression of the RNA or protein (e.g., such sequences include but are not limited to ribosome 25 binding sites or translational control sequences).

Expression control sequences are known in the art and include, for example, promoters, enhancers, polyadenylation signals, transcription terminators, internal ribosome entry sites (IRES), and the like, that provide for the expression of 30 the polynucleotide sequence in a host cell. Expression control sequences interact specifically with cellular proteins involved in transcription (Maniatis et al., *Science*, 236: 1237-1245 (1987)). Exemplary expression control sequences are described in, for example, Goeddel, *Gene Expression Technology: Methods in Enzymology*, Vol. 185, Academic Press, San Diego, Calif. (1990).

In the methods of the disclosure, an expression control sequence is operably linked to a polynucleotide sequence. By "operably linked" is meant that a polynucleotide sequence 40 and an expression control sequence(s) are connected in such a way as to permit gene expression when the appropriate molecules (e.g., transcriptional activator proteins) are bound to the expression control sequence(s). Operably linked promoters are located upstream of the selected polynucleotide 45 sequence in terms of the direction of transcription and translation. Operably linked enhancers can be located upstream, within, or downstream of the selected polynucleotide.

As used herein, the term "vector" refers to a nucleic acid molecule capable of transporting another nucleic acid, i.e., a 50 polynucleotide sequence, to which it has been linked. One type of useful vector is an episome (i.e., a nucleic acid capable of extra-chromosomal replication). Useful vectors are those capable of autonomous replication and/or expression of nucleic acids to which they are linked. Vectors capable of 55 directing the expression of genes to which they are operatively linked are referred to herein as "expression vectors." In general, expression vectors of utility in recombinant DNA techniques are often in the form of "plasmids," which refer generally to circular double stranded DNA loops that, in their 60 vector form, are not bound to the chromosome. The terms "plasmid" and "vector" are used interchangeably herein, inasmuch as a plasmid is the most commonly used form of vector. However, also included are such other forms of expression vectors that serve equivalent functions and that 65 become known in the art subsequently hereto. In some embodiments, the recombinant vector comprises at least one

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sequence including (a) an expression control sequence operatively coupled to the polynucleotide sequence; (b) a selection marker operatively coupled to the polynucleotide sequence; (c) a marker sequence operatively coupled to the polynucleotide sequence; (d) a purification moiety operatively coupled to the polynucleotide sequence; (e) a secretion sequence operatively coupled to the polynucleotide sequence; and (f) a targeting sequence operatively coupled to the polynucleotide sequence. The expression vectors described herein include a polynucleotide sequence described herein in a form suitable for expression of the polynucleotide sequence in a host cell. It will be appreciated by those skilled in the art that the design of the expression vector can depend on such factors as the choice of the host cell to be transformed, the level of expression of polypeptide desired, etc. The expression vectors described herein can be introduced into host cells to produce polypeptides, including fusion polypeptides, encoded by the polynucleotide sequences as described herein.

Expression of genes encoding polypeptides in prokaryotes, for example, E. coli, is most often carried out with vectors containing constitutive or inducible promoters directing the expression of either fusion or non-fusion polypeptides. Fusion vectors add a number of amino acids to a polypeptide encoded therein, usually to the amino- or carboxy-terminus of the recombinant polypeptide. Such fusion vectors typically serve one or more of the following three purposes: (1) to increase expression of the recombinant polypeptide; (2) to increase the solubility of the recombinant polypeptide; and (3) to aid in the purification of the recombinant polypeptide by acting as a ligand in affinity purification. Often, in fusion expression vectors, a proteolytic cleavage site is introduced at the junction of the fusion moiety and the recombinant polypeptide. This enables separation of the recombinant polypeptide from the fusion moiety after purification of the fusion polypeptide. In certain embodiments, a polynucleotide sequence of the disclosure is operably linked to a promoter derived from bacteriophage T5. In certain embodiments, the host cell is a yeast cell, and the expression vector is a yeast expression vector. Examples of vectors for expression in yeast S. cerevisiae include pYepSec1 (Baldari et al., EMBO J., 6: 229-234 (1987)), pMFa (Kurjan et al., Cell, 30: 933-943 (1982)), pJRY88 (Schultz et al., Gene, 54: 113-123 (1987)), pYES2 (Invitrogen Corp., San Diego, Calif.), and picZ (Invitrogen Corp., San Diego, Calif.). In other embodiments, the host cell is an insect cell, and the expression vector is a baculovirus expression vector. Baculovirus vectors available for expression of proteins in cultured insect cells (e.g., Sf9) cells) include, for example, the pAc series (Smith et al., Mol. Cell. Biol., 3: 2156-2165 (1983)) and the pVL series (Lucklow et al., Virology, 170: 31-39 (1989)). In yet another embodiment, the polynucleotide sequences described herein can be expressed in mammalian cells using a mammalian expression vector. Other suitable expression systems for both prokaryotic and eukaryotic cells are well known in the art; see, e.g., Sambrook et al., "Molecular Cloning: A Laboratory Manual," second edition, Cold Spring Harbor Laboratory,

As used herein "Acyl-CoA" refers to an acyl thioester formed between the carbonyl carbon of alkyl chain and the sulfhydryl group of the 4'-phosphopantethionyl moiety of coenzyme A (CoA), which has the formula R—C(O)S-CoA, where R is any alkyl group having at least 4 carbon atoms.

As used herein "acyl-ACP" refers to an acyl thioester formed between the carbonyl carbon of alkyl chain and the sulfhydryl group of the phosphopantetheinyl moiety of an acyl carrier protein (ACP). The phosphopantetheinyl moiety is post-translationally attached to a conserved serine residue

on the ACP by the action of holo-acyl carrier protein synthase (ACPS), a phosphopantetheinyl transferase. In some embodiments an acyl-ACP is an intermediate in the synthesis of fully saturated acyl-ACPs. In other embodiments an acyl-ACP is an intermediate in the synthesis of unsaturated acyl-ACPs. In some embodiments, the carbon chain will have about 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, or 26 carbons. Each of these acyl-ACPs are substrates for enzymes that convert them to fatty acid derivatives.

As used herein, the term "fatty acid or derivative thereof" means a "fatty acid" or a "fatty acid derivative." The term "fatty acid" means a carboxylic acid having the formula RCOOH. R represents an aliphatic group, preferably an alkyl group. R can comprise between about 4 and about 22 carbon atoms. Fatty acids can be saturated, monounsaturated, or polyunsaturated. In a preferred embodiment, the fatty acid is made from a fatty acid biosynthetic pathway. The term "fatty acid derivative" means products made in part from the fatty acid biosynthetic pathway of the production host organism. "Fatty acid derivative" also includes products made in part from acyl-ACP or acyl-ACP derivatives. Exemplary fatty acid derivatives include, for example, acyl-CoA, fatty aldehydes, short and long chain alcohols, hydrocarbons, and esters (e.g., waxes, fatty acid esters, or fatty esters).

As used herein, the term "fatty acid biosynthetic pathway" means a biosynthetic pathway that produces fatty acid derivatives, for example, fatty alcohols. The fatty acid biosynthetic pathway includes fatty acid synthases that can be engineered to produce fatty acids, and in some embodiments can be expressed with additional enzymes to produce fatty acid derivatives, such as fatty alcohols having desired characteristics.

As used herein, "fatty aldehyde" means an aldehyde having the formula RCHO characterized by a carbonyl group (C=O). In some embodiments, the fatty aldehyde is any aldehyde made from a fatty alcohol. In certain embodiments. the R group is at least 5, at least 6, at least 7, at least 8, at least 9, at least 10, at least 11, at least 12, at least 13, at least 14, at 40 least 15, at least 16, at least 17, at least 18, or at least 19, carbons in length. Alternatively, or in addition, the R group is 20 or less, 19 or less, 18 or less, 17 or less, 16 or less, 15 or less, 14 or less, 13 or less, 12 or less, 11 or less, 10 or less, 9 or less, 8 or less, 7 or less, or 6 or less carbons in length. Thus, 45 the R group can have an R group bounded by any two of the above endpoints. For example, the R group can be 6-16 carbons in length, 10-14 carbons in length, or 12-18 carbons in length. In some embodiments, the fatty aldehyde is a C_6 , C_7 , $\begin{array}{c} C_8, C_9, C_{10}, C_{11}, C_{12}, C_{13}, C_{14}, C_{15}, C_{16}, C_{17}, C_{18}, C_{19}, C_{20}, \ 50 \\ C_{21}, C_{22}, C_{23}, C_{24}, C_{25}, \text{ or a C_{26} fatty aldehyde. In certain} \end{array}$ embodiments, the fatty aldehyde is a C₆, C₈, C₁₀, C₁₂, C₁₃, C_{14} , C_{15} , C_{16} , C_{17} , or C_{18} fatty aldehyde.

As used herein, "fatty alcohol" means an alcohol having the formula ROH. In some embodiments, the R group is at 55 least 5, at least 6, at least 7, at least 8, at least 9, at least 10, at least 11, at least 12, at least 13, at least 14, at least 15, at least 16, at least 17, at least 18, or at least 19, carbons in length. Alternatively, or in addition, the R group is 20 or less, 19 or less, 18 or less, 17 or less, 16 or less, 15 or less, 14 or less, 13 or less, 12 or less, 11 or less, 10 or less, 9 or less, 8 or less, 7 or less, or 6 or less carbons in length. Thus, the R group can have an R group bounded by any two of the above endpoints. For example, the R group can be 6-16 carbons in length, 10-14 carbons in length, or 12-18 carbons in length. In some 65 embodiments, the fatty alcohol is a C_6 , C_7 , C_8 , C_9 , C_{10} , C_{11} , C_{12} , C_{13} , C_{14} , C_{15} , C_{16} , C_{17} , C_{18} , C_{19} , C_{20} , C_{21} , C_{22} , C_{23} , C_{24} ,

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 C_{25} , or a C_{26} fatty alcohol. In certain embodiments, the fatty alcohol is a C_6 , C_8 , C_O , C_{12} , C_{13} , C_{14} , C_{15} , C_{16} , C_{17} , or C_{18} fatty alcohol.

A "fatty alcohol composition" as referred to herein is produced by a recombinant host cell and typically comprises a mixture of fatty alcohols. In some cases, the mixture includes more than one type of product (e.g., fatty alcohols and fatty acids). In other cases, the fatty acid derivative compositions may comprise, for example, a mixture of fatty alcohols with various chain lengths and saturation or branching characteristics. In still other cases, the fatty alcohol composition comprises a mixture of both more than one type of product and products with various chain lengths and saturation or branching characteristics.

A host cell engineered to produce a fatty aldehyde will typically convert some of the fatty aldehyde to a fatty alcohol. When a host cell, which produces fatty alcohols is engineered to express a polynucleotide encoding an ester synthase, wax esters are produced. In one embodiment, fatty alcohols are made from a fatty acid biosynthetic pathway. As an example, Acyl-ACP can be converted to fatty acids via the action of a thioesterase (e.g., E. coli TesA), which are converted to fatty aldehydes and fatty alcohols via the action of a carboxylic acid reductase (e.g., E. coli CarB). Conversion of fatty aldehydes to fatty alcohols can be further facilitated, for example, via the action of a fatty alcohol biosynthetic polypeptide. In some embodiments, a gene encoding a fatty alcohol biosynthetic polypeptide is expressed or overexpressed in the host cell. In certain embodiments, the fatty alcohol biosynthetic polypeptide has aldehyde reductase or alcohol dehydrogenase activity. Examples of alcohol dehydrogenase polypeptides useful in accordance with the disclosure include, but are not limited to AlrA of Acinetobacter sp. M-1 (SEQ ID NO: 3) or AlrA homologs, such as AlrAadp1 (SEQ ID NO:4) and endogenous E. coli alcohol dehydrogenases such as YjgB, (AAC77226) (SEQ ID NO: 5), DkgA (NP_417485), DkgB (NP 414743), YdjL (AAC74846), YdjJ (NP 416288), AdhP (NP_415995), YhdH(NP_417719), YahK (NP_414859), (AAC75598), YqhD (446856) [AAC73595.1]. Additional examples are described in International Patent Application Publication Nos. WO2007/ 136762, WO2008/119082 and WO2010/062480, each of which is expressly incorporated by reference herein. In certain embodiments, the fatty alcohol biosynthetic polypeptide has aldehyde reductase or alcohol dehydrogenase activity (EC 1.1.1.1).

As used herein, the term "alcohol dehydrogenase" refers to a polypeptide capable of catalyzing the conversion of a fatty aldehyde to an alcohol (e.g., fatty alcohol). One of ordinary skill in the art will appreciate that certain alcohol dehydrogenases are capable of catalyzing other reactions as well, and these non-specific alcohol dehydrogenases also are encompassed by the term "alcohol dehydrogenase." The R group of a fatty acid, fatty aldehyde, or fatty alcohol can be a straight chain or a branched chain. Branched chains may have more than one point of branching and may include cyclic branches. In some embodiments, the branched fatty acid, branched fatty aldehyde, or branched fatty alcohol is a C₆, C₇, C₈, C₉, C₁₀, $C_{11}, C_{12}, C_{13}, C_{14}, C_{15}, C_{16}, C_{17}, C_{18}, C_{19}, C_{20}, C_{21}, C_{22}, C_{23}, C_{24}, C_{25}, \text{ or a } C_{26} \text{ branched fatty acid, branched fatty alde-}$ hyde, or branched fatty alcohol. In particular embodiments, the branched fatty acid, branched fatty aldehyde, or branched fatty alcohol is a C_6 , C_8 , C_{10} , C_{12} , C_{13} , C_{14} , C_{15} , C_{16} , C_{17} , or C_{18} branched fatty acid, branched fatty aldehyde, or branched fatty alcohol. In certain embodiments, the hydroxyl group of the branched fatty acid, branched fatty aldehyde, or branched fatty alcohol is in the primary (C₁) position. In certain

embodiments, the branched fatty acid, branched fatty aldehyde, or branched fatty alcohol is an iso-fatty acid, iso-fatty aldehyde, or iso-fatty alcohol, or an antesio-fatty acid, an anteiso-fatty aldehyde, or anteiso-fatty alcohol. In exemplary embodiments, the branched fatty acid, branched fatty alde- 5 hyde, or branched fatty alcohol is selected from iso-C7:0, anteiso- $C_{15:0}$, anteiso- $C_{16:0}$, anteiso- $C_{17:0}$, anteiso- $C_{18:0}$, and anteiso-C_{19:0} branched fatty acid, branched fatty aldehyde or branched fatty alcohol. The R group of a branched or unbranched fatty acid, branched or unbranched fatty aldehyde, or branched or unbranched fatty alcohol can be saturated or unsaturated. If unsaturated, the R group can have one or more than one point of unsaturation. In some embodiments, the unsaturated fatty acid, unsaturated fatty aldehyde, or unsaturated fatty alcohol is a monounsaturated fatty acid, monounsaturated fatty aldehyde, or monounsaturated fatty 20 alcohol. In certain embodiments, the unsaturated fatty acid, unsaturated fatty aldehyde, or unsaturated fatty alcohol is a C6:1, C7:1, C8:1, C9:1, C10:1, C11:1, C12:1, C13:1, C14:1, C15:1, C16:1, C17:1, C18:1, C19:1, C20:1, C21:1, C22:1, C23:1, C24:1, C25:1, or a C26:1 unsaturated fatty acid, unsat- 25 urated fatty aldehyde, or unsaturated fatty alcohol. In certain preferred embodiments, the unsaturated fatty acid, unsaturated fatty aldehyde, or unsaturated fatty alcohol is C10:1, C12:1, C14:1, C16:1, or C18:1. In yet other embodiments, the unsaturated fatty acid, unsaturated fatty aldehyde, or unsaturated fatty alcohol is unsaturated at the omega-7 position. In certain embodiments, the unsaturated fatty acid, unsaturated fatty aldehyde, or unsaturated fatty alcohol comprises a cis

As used herein, a recombinant or engineered "host cell" is a host cell, e.g., a microorganism that has been modified such that it produces fatty alcohols. In some embodiments, the recombinant host cell comprises one or more polynucleotides, each polynucleotide encoding a polypeptide having fatty aldehyde and/or fatty alcohol biosynthetic enzyme 40 activity, wherein the recombinant host cell produces a fatty alcohol composition when cultured in the presence of a carbon source under conditions effective to express the polynucleotides.

As used herein, the term "clone" typically refers to a cell or 45 group of cells descended from and essentially genetically identical to a single common ancestor, for example, the bacteria of a cloned bacterial colony arose from a single bacterial cell

As used herein, the term "culture" typical refers to a liquid 50 media comprising viable cells. In one embodiment, a culture comprises cells reproducing in a predetermined culture media under controlled conditions, for example, a culture of recombinant host cells grown in liquid media comprising a selected carbon source and nitrogen. "Culturing" or "cultivation" refers to growing a population of microbial cells under suitable conditions in a liquid or solid medium. In particular embodiments, culturing refers to the fermentative bioconversion of a substrate to an end-product. Culturing media are well known and individual components of such culture media 60 are available from commercial sources, e.g., under the DifcoTM and BBLTM trademarks. In one non-limiting example, the aqueous nutrient medium is a "rich medium" comprising complex sources of nitrogen, salts, and carbon, such as YP medium, comprising 10 g/L of peptone and 10 g/L yeast extract of such a medium. The host cell can be additionally engineered to assimilate carbon efficiently and use cel-

lulosic materials as carbon sources according to methods described for example in U.S. Pat. Nos. 5,000,000; 5,028, 539; 5,424,202; 5,482,846; 5,602,030 and WO2010127318, each of which is expressly incorporated by reference herein. In addition, the host cell can be engineered to express an invertase so that sucrose can be used as a carbon source.

As used herein, the term "under conditions effective to express said heterologous nucleotide sequences" means any conditions that allow a host cell to produce a desired fatty aldehyde or fatty alcohol. Suitable conditions include, for example, fermentation conditions.

As used herein, "modified" or an "altered level of" activity of a protein, for example an enzyme, in a recombinant host cell refers to a difference in one or more characteristics in the activity determined relative to the parent or native host cell. Typically differences in activity are determined between a recombinant host cell, having modified activity, and the corresponding wild-type host cell (e.g., comparison of a culture of a recombinant host cell relative to wild-type host cell). Modified activities can be the result of, for example, modified amounts of protein expressed by a recombinant host cell (e.g., as the result of increased or decreased number of copies of DNA sequences encoding the protein, increased or decreased number of mRNA transcripts encoding the protein, and/or increased or decreased amounts of protein translation of the protein from mRNA); changes in the structure of the protein (e.g., changes to the primary structure, such as, changes to the protein's coding sequence that result in changes in substrate specificity, changes in observed kinetic parameters); and changes in protein stability (e.g., increased or decreased degradation of the protein). In some embodiments, the polypeptide is a mutant or a variant of any of the polypeptides described herein. In certain instances, the coding sequences for the polypeptides described herein are codon optimized for expression in a particular host cell. For example, for expression in E. coli, one or more codons can be optimized as described in, e.g., Grosjean et al., Gene 18:199-209 (1982).

The term "regulatory sequences" as used herein typically refers to a sequence of bases in DNA, operably-linked to DNA sequences encoding a protein that ultimately controls the expression of the protein. Examples of regulatory sequences include, but are not limited to, RNA promoter sequences, transcription factor binding sequences, transcription termination sequences, modulators of transcription (such as enhancer elements), nucleotide sequences that affect RNA stability, and translational regulatory sequences (such as, ribosome binding sites (e.g., Shine-Dalgarno sequences in prokaryotes or Kozak sequences in eukaryotes), initiation codons, termination codons).

As used herein, the phrase "the expression of said nucleotide sequence is modified relative to the wild type nucleotide sequence," means an increase or decrease in the level of expression and/or activity of an endogenous nucleotide sequence or the expression and/or activity of a heterologous or non-native polypeptide-encoding nucleotide sequence. As used herein, the term "overexpress" means to express or cause to be expressed a polynucleotide or polypeptide in a cell at a greater concentration than is normally expressed in a corresponding wild-type cell under the same conditions.

The terms "altered level of expression" and "modified level of expression" are used interchangeably and mean that a polynucleotide, polypeptide, or hydrocarbon is present in a different concentration in an engineered host cell as compared to its concentration in a corresponding wild-type cell under the same conditions.

As used herein, the term "titer" refers to the quantity of fatty aldehyde or fatty alcohol produced per unit volume of

host cell culture. In any aspect of the compositions and methods described herein, a fatty alcohol is produced at a titer of about 25 mg/L, about 50 mg/L, about 75 mg/L, about 100 mg/L, about 125 mg/L, about 150 mg/L, about 175 mg/L, about 200 mg/L, about 225 mg/L, about 250 mg/L, about 275 5 mg/L, about 300 mg/L, about 325 mg/L, about 350 mg/L, about 375 mg/L, about 400 mg/L, about 425 mg/L, about 450 mg/L, about 475 mg/L, about 500 mg/L, about 525 mg/L, about 550 mg/L, about 575 mg/L, about 600 mg/L, about 625 mg/L, about 650 mg/L, about 675 mg/L, about 700 mg/L, about 725 mg/L, about 750 mg/L, about 775 mg/L, about 800 mg/L, about 825 mg/L, about 850 mg/L, about 875 mg/L, about 900 mg/L, about 925 mg/L, about 950 mg/L, about 975 mg/L, about 1000 mg/L, about 1050 mg/L, about 1075 mg/L, about 1100 mg/L, about 1125 mg/L, about 1150 mg/L, about 15 1175 mg/L, about 1200 mg/L, about 1225 mg/L, about 1250 mg/L, about 1275 mg/L, about 1300 mg/L, about 1325 mg/L, about 1350 mg/L, about 1375 mg/L, about 1400 mg/L, about 1425 mg/L, about 1450 mg/L, about 1475 mg/L, about 1500 mg/L, about 1525 mg/L, about 1550 mg/L, about 1575 mg/L, 20 about 1600 mg/L, about 1625 mg/L, about 1650 mg/L, about 1675 mg/L, about 1700 mg/L, about 1725 mg/L, about 1750 mg/L, about 1775 mg/L, about 1800 mg/L, about 1825 mg/L, about 1850 mg/L, about 1875 mg/L, about 1900 mg/L, about 1925 mg/L, about 1950 mg/L, about 1975 mg/L, about 2000 25 mg/L (2 g/L), 3 g/L, 5 g/L, 10 g/L, 20 g/L, 30 g/L, 40 g/L, 50 g/L, 60 g/L, 70 g/L, 80 g/L, 90 g/L, 100 g/L or a range bounded by any two of the foregoing values. In other embodiments, a fatty aldehyde or fatty alcohol is produced at a titer of more than 100 g/L, more than 200 g/L, more than 300 g/L, 30 or higher, such as 500 g/L, 700 g/L, 1000 g/L, 1200 g/L, 1500 g/L, or 2000 g/L. The preferred titer of fatty aldehyde or fatty alcohol produced by a recombinant host cell according to the methods of the disclosure is from 5 g/L to 200 g/L, 10 g/L to 150 g/L, 20 g/L to 120 g/L and 30 g/L to 100 g/L.

As used herein, the term "yield of the fatty aldehyde or fatty alcohol produced by a host cell" refers to the efficiency by which an input carbon source is converted to product (i.e., fatty alcohol or fatty aldehyde) in a host cell. Host cells engineered to produce fatty alcohols and/or fatty aldehydes 40 according to the methods of the disclosure have a yield of at least 3%, at least 4%, at least 5%, at least 6%, at least 7%, at least 8%, at least 9%, at least 10%, at least 11%, at least 12%, at least 13%, at least 14%, at least 15%, at least 16%, at least 17%, at least 18%, at least 19%, at least 20%, at least 21%, at 45 least 22%, at least 23%, at least 24%, at least 25%, at least 26%, at least 27%, at least 28%, at least 29%, or at least 30% or a range bounded by any two of the foregoing values. In other embodiments, a fatty aldehyde or fatty alcohol is produced at a yield of more than 30%, 40%, 50%, 60%, 70%, 50 80%, 90% or more. Alternatively, or in addition, the yield is about 30% or less, about 27% or less, about 25% or less, or about 22% or less. Thus, the yield can be bounded by any two of the above endpoints. For example, the yield of the fatty alcohol or fatty aldehyde produced by the recombinant host 55 cell according to the methods of the disclosure can be 5% to 15%, 10% to 25%, 10% to 22%, 15% to 27%, 18% to 22%, 20% to 28%, or 20% to 30%. The preferred yield of fatty alcohol produced by the recombinant host cell according to the methods of the disclosure is from 10% to 30%.

As used herein, the term "productivity" refers to the quantity of fatty aldehyde or fatty alcohol produced per unit volume of host cell culture per unit time. In any aspect of the compositions and methods described herein, the productivity of fatty aldehyde or fatty alcohol produced by a recombinant 65 host cell is at least 100 mg/L/hour, at least 200 mg/L/hour, at least 500 mg/L/hour, at least 500

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mg/L/hour, at least 600 mg/L/hour, at least 700 mg/L/hour, at least 800 mg/L/hour, at least 900 mg/L/hour, at least 1000 mg/L/hour, at least 1100 mg/L/hour, at least 1200 mg/L/hour, at least 1300 mg/L/hour, at least 1400 mg/L/hour, at least 1500 mg/L/hour, at least 1600 mg/L/hour, at least 1700 mg/L/ hour, at least 1800 mg/L/hour, at least 1900 mg/L/hour, at least 2000 mg/L/hour, at least 2100 mg/L/hour, at least 2200 mg/L/hour, at least 2300 mg/L/hour, at least 2400 mg/L/hour, or at least 2500 mg/L/hour. Alternatively, or in addition, the productivity is 2500 mg/L/hour or less, $2000 \text{ mg/L/OD}_{600}$ or less, $1500 \text{ mg/L/OD}_{600}$ or less, 120 mg/L/hour, or less, 1000 mg/L/hourmg/L/hour or less, 800 mg/L/hour, or less, or 600 mg/L/hour or less. Thus, the productivity can be bounded by any two of the above endpoints. For example, the productivity can be 3 to 30 mg/L/hour, 6 to 20 mg/L/hour, or 15 to 30 mg/L/hour. The preferred productivity of a fatty aldehyde or fatty alcohol produced by a recombinant host cell according to the methods of the disclosure is selected from 500 mg/L/hour to 2500 mg/L/hour, or from 700 mg/L/hour to 2000 mg/L/hour.

The terms "total fatty species" and "total fatty acid product" may be used interchangeably herein with reference to the total amount of fatty alcohols, fatty aldehydes, free fatty acids, and fatty esters present in a sample as evaluated by GC-FID as described in International Patent Application Publication WO 2008/119082. Samples may contain one, two, three, or four of these compounds depending on the context.

As used herein, the term "glucose utilization rate" means the amount of glucose used by the culture per unit time, reported as grams/liter/hour (g/L/hr).

As used herein, the term "carbon source" refers to a substrate or compound suitable to be used as a source of carbon for prokaryotic or simple eukaryotic cell growth. Carbon sources can be in various forms, including, but not limited to polymers, carbohydrates, acids, alcohols, aldehydes, ketones, amino acids, peptides, and gases (e.g., CO and CO₂). Exemplary carbon sources include, but are not limited to, monosaccharides, such as glucose, fructose, mannose, galactose, xylose, and arabinose; oligosaccharides, such as fructo-oligosaccharide and galacto-oligosaccharide; polysaccharides such as starch, cellulose, pectin, and xylan; disaccharides, such as sucrose, maltose, cellobiose, and turanose; cellulosic material and variants such as hemicelluloses, methyl cellulose and sodium carboxymethyl cellulose; saturated or unsaturated fatty acids, succinate, lactate, and acetate; alcohols, such as ethanol, methanol, and glycerol, or mixtures thereof. The carbon source can also be a product of photosynthesis, such as glucose. In certain preferred embodiments, the carbon source is biomass. In other preferred embodiments, the carbon source is glucose. In other preferred embodiments the carbon source is sucrose.

As used herein, the term "biomass" refers to any biological material from which a carbon source is derived. In some embodiments, a biomass is processed into a carbon source, which is suitable for bioconversion. In other embodiments, the biomass does not require further processing into a carbon source. The carbon source can be converted into a biofuel. An exemplary source of biomass is plant matter or vegetation, such as corn, sugar cane, or switchgrass. Another exemplary source of biomass is metabolic waste products, such as animal matter (e.g., cow manure). Further exemplary sources of biomass include algae and other marine plants. Biomass also includes waste products from industry, agriculture, forestry, and households, including, but not limited to, fermentation waste, ensilage, straw, lumber, sewage, garbage, cellulosic urban waste, and food leftovers. The term "biomass" also can refer to sources of carbon, such as carbohydrates (e.g., monosaccharides, disaccharides, or polysaccharides).

As used herein, the term "isolated," with respect to products (such as fatty acids and derivatives thereof) refers to products that are separated from cellular components, cell culture media, or chemical or synthetic precursors. The fatty acids and derivatives thereof produced by the methods 5 described herein can be relatively immiscible in the fermentation broth, as well as in the cytoplasm. Therefore, the fatty acids and derivatives thereof can collect in an organic phase either intracellularly or extracellularly.

As used herein, the terms "purify," "purified," or "purifi- 10 cation" mean the removal or isolation of a molecule from its environment by, for example, isolation or separation. "Substantially purified" molecules are at least about 60% free (e.g., at least about 70% free, at least about 75% free, at least about 85% free, at least about 90% free, at least about 95% 15 free, at least about 97% free, at least about 99% free) from other components with which they are associated. As used herein, these terms also refer to the removal of contaminants from a sample. For example, the removal of contaminants can result in an increase in the percentage of a fatty aldehyde or a 20 fatty alcohol in a sample. For example, when a fatty aldehyde or a fatty alcohol is produced in a recombinant host cell, the fatty aldehyde or fatty alcohol can be purified by the removal of recombinant host cell proteins. After purification, the percentage of a fatty aldehyde or a fatty alcohol in the sample is 25 increased. The terms "purify," "purified," and "purification" are relative terms which do not require absolute purity. Thus, for example, when a fatty aldehyde or a fatty alcohol is produced in recombinant host cells, a purified fatty aldehyde or a purified fatty alcohol is a fatty aldehyde or a fatty alcohol 30 that is substantially separated from other cellular components (e.g., nucleic acids, polypeptides, lipids, carbohydrates, or other hydrocarbons).

Strain Improvements

In order to meet very high targets for titer, yield, and/or 35 productivity of fatty alcohols, a number of modifications were made to the production host cells. FadR is a key regulatory factor involved in fatty acid degradation and fatty acid biosynthesis pathways (Cronan et al., Mol. Microbiol., 29(4): 937-943 (1998)). The *E. coli* ACS enzyme FadD and the fatty 40 acid transport protein FadL are essential components of a fatty acid uptake system. FadL mediates transport of fatty acids into the bacterial cell, and FadD mediates formation of acyl-CoA esters. When no other carbon source is available, exogenous fatty acids are taken up by bacteria and converted 45 to acyl-CoA esters, which can bind to the transcription factor FadR and derepress the expression of the fad genes that encode proteins responsible for fatty acid transport (FadL), activation (FadD), and β-oxidation (FadA, FadB, FadE, and FadH). When alternative sources of carbon are available, 50 bacteria synthesize fatty acids as acyl-ACPs, which are used for phospholipid synthesis, but are not substrates for β-oxidation. Thus, acyl-CoA and acyl-ACP are both independent sources of fatty acids that can result in different end-products (Caviglia et al., J. Biol. Chem., 279(12): 1163-1169 (2004)). 55 U.S. Provisional Application No. 61/470,989 describes improved methods of producing fatty acid derivatives in a host cell which is genetically engineered to have an altered level of expression of a FadR polypeptide as compared to the level of expression of the FadR polypeptide in a correspond- 60 ing wild-type host cell.

There are conflicting speculations in the art as to the limiting factors of fatty acid biosynthesis in host cells, such as *E. coli*. One approach to increasing the flux through fatty acid biosynthesis is to manipulate various enzymes in the pathway 65 (FIGS. 1 and 2). The supply of acyl-ACPs from acetyl-CoA via the acetyl-CoA carboxylase (acc) complex (FIG. 3) and

fatty acid biosynthetic (fab) pathway may limit the rate of fatty alcohol production. In one exemplary approach detailed in Example 2, the effect of overexpression of Corynebacterium glutamicum accABCD (±birA) demonstrated that such genetic modifications can lead to increased acetyl-coA and malonyl-CoA in E. coli. One possible reason for a low rate of flux through fatty acid biosynthesis is a limited supply of precursors, namely acetyl-CoA and, in particular, malonyl-CoA, and the main precursors for fatty acid biosynthesis. Example 3 describes the construction of fab operons that encode enzymes in the biosynthetic pathway for conversion of malonyl-CoA into acyl-ACPs and integration into the chromosome of an E. coli host cell. In yet another approach detailed in Example 4, mutations in the rph and ilvG genes in the E. coli host cell were shown to result in higher free fatty acid (FFA) production, which translated into higher production of fatty alcohol. In still another approach, transposon mutagenesis and high-throughput screening was done to find beneficial mutations that increase the titer or yield. Example 5 describes how a transposon insertion in the viiP gene can improve the fatty alcohol yield in shake flask and fed-batch fermentations.

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Carboxylic Acid Reductase (CAR)

Recombinant host cells have been engineered to produce fatty alcohols by expressing a thioesterase, which catalyzes the conversion of acyl-ACPs into free fatty acids (FFAs) and a carboxylic acid reductase (CAR), which converts free fatty acids into fatty aldehydes. Native (endogenous) aldehyde reductases present in the host cell (e.g., *E. coli*) can convert fatty aldehydes into fatty alcohols. Exemplary thioesterases are described for example in US Patent Publication No. 20100154293, expressly incorporated by reference herein. CarB, is an exemplary carboxylic acid reductase, a key enzyme in the fatty alcohol production pathway. WO2010/062480 describes a BLAST search using the NRRL 5646 CAR amino acid sequence (Genpept accession AAR91681) (SEQ ID NO: 6) as the query sequence, and use thereof in identification of approximately 20 homologous sequences.

The terms "carboxylic acid reductase," "CAR," and "fatty aldehyde biosynthetic polypeptide" are used interchangeably herein. In practicing the disclosure, a gene encoding a carboxylic acid reductase polypeptide is expressed or overexpressed in the host cell. In some embodiments, the CarB polypeptide has the amino acid sequence of SEQ ID NO: 7. In other embodiments, the CarB polypeptide is a variant or mutant of SEQ ID NO: 7. In certain embodiments, the CarB polypeptide is from a mammalian cell, plant cell, insect cell, yeast cell, fungus cell, filamentous fungi cell, a bacterial cell, or any other organism. In some embodiments, the bacterial cell is a mycobacterium selected from the group consisting of Mycobacterium smegmatis, Mycobacterium abscessus, Mycobacterium avium, Mycobacterium bovis, Mycobacterium tuberculosis, Mycobacterium leprae, Mycobacterium marinum, and Mycobacterium ulcerans. In other embodiments, the bacterial cell is from a Nocardia species, for example, Nocardia NRRL 5646, Nocardia farcinica, Streptomyces griseus, Salinispora arenicola, or Clavibacter michiganenesis. In other embodiments, the CarB polypeptide is a homologue of CarB having an amino acid sequence that is at least about 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98% or 99% identical to the amino acid sequence of SEQ ID NO: 7. The identity of a CarB polypeptide having at least about 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 92%, 93%, 94%, 95%, 96%, 97%, 98% or 99% identity to the amino acid sequence of SEQ ID NO: 7 is not particularly limited, and one of ordinary skill in the art can

readily identify homologues of E. coli MG1655 derived-CarB and determine its function using the methods described herein. In other embodiments, the CarB polypeptide contains a mutation at amino acid number 3, 12, 20, 28, 46, 74, 103, 191, 288, 473, 827, 926, 927, 930 or 1128 of SEQ ID NO: 7. 5 Exemplary mutations are detailed in Table 10. Preferred fragments or mutants of a polypeptide retain some or all of the biological function (e.g., enzymatic activity) of the corresponding wild-type polypeptide. In some embodiments, the fragment or mutant retains at least about 75%, at least about 80%, at least about 90%, at least about 95%, or at least about 98% or more of the biological function of the corresponding wild-type polypeptide. In other embodiments, the fragment or mutant retains about 100% of the biological function of the corresponding wild-type polypeptide. Guidance in determin- 15 ing which amino acid residues may be substituted, inserted, or deleted without affecting biological activity may be found using computer programs well known in the art, for example, LASERGENETM software (DNASTAR, Inc., Madison, Wis.).

In yet other embodiments, a fragment or mutant exhibits increased biological function as compared to a corresponding wild-type polypeptide. For example, a fragment or mutant may display at least about a 10%, at least about a 25%, at least about a 50%, at least about a 75%, or at least about a 90% 25 improvement in enzymatic activity as compared to the corresponding wild-type polypeptide. In other embodiments, the fragment or mutant displays at least about 100% (e.g., at least about 200%, or at least about 500%) improvement in enzymatic activity as compared to the corresponding wild-type 30 polypeptide. It is understood that the polypeptides described herein may have additional conservative or non-essential amino acid substitutions, which do not have a substantial effect on the polypeptide function. Whether or not a particular substitution will be tolerated (i.e., will not adversely affect 35 desired biological function, such as DNA binding or enzyme activity) can be determined as described in Bowie et al. (Science, 247: 1306-1310 (1990)).

As a result of the methods and variant enzymes of the present disclosure, one or more of the titer, yield, and/or 40 productivity of the fatty acid or derivative thereof produced by the engineered host cell having an altered level of expression of a CarB polypeptide is increased relative to that of the corresponding wild-type host cell. To allow for maximum conversion of C12 and C14 fatty acids into fatty alcohols, 45 CarB must be expressed at sufficient activity. An improved recombinant host cell would have a CAR enzyme that is expressed from, for example, the E. coli chromosome. As shown in Example 6, cells expressing the CarB enzyme from the chromosome have more carboxylic acid reductase activity 50 relative to the original CarB and are able to convert more C12 and C14 fatty acids into fatty alcohols. CarB is a large gene (3.5 kb) and increases plasmid size considerably, making it difficult to use a pCL plasmid to test new genes during strain development. Approaches to increasing the activity of CarB, 55 include increasing its solubility, stability, expression and/or functionality. In one exemplary approach, a fusion protein that contains 6 histidines and a thrombin cleavage site at the N-terminus of CarB is produced. This enzyme differs from CarB by an additional 60 nucleotides at the N-terminus, and 60 is named CarB60. When CarB or CarB60 are expressed from the *E. coli* chromosome under control of the pTRC promoter, cells containing CarB60 have increased total cellular carboxylic acid reductase activity and convert more C12 and C14 free fatty acids (FFAs) into fatty alcohols. One of skill in the 65 art will appreciate that this is one example of molecular engineering in order to achieve a greater conversion of C12

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and C14 free fatty acids (FFAs) into fatty alcohols as illustrated in Example 6 (supra). Similar approaches are encompassed herein (see Example 7).

Phosphopantetheine transferases (PPTases) (EC 2.7.8.7) catalyze the transfer of 4'-phosphopantetheine from CoA to a substrate. Nocardia Car, CarB and several homologues thereof contain a putative attachment site for 4'-phosphopantetheine (PPT) (He et al., Appl. Environ. Microbiol., 70(3): 1874-1881 (2004)). In some embodiments of the disclosure, a PPTase is expressed or overexpressed in an engineered host cell. In certain embodiments, the PPTase is EntD from E. coli MG1655 (SEQ ID NO:8). In some embodiments, a thioesterase and a carboxylic acid reductase are expressed or overexpressed in an engineered host cell. In certain embodiments, the thioesterase is tesA and the carboxylic acid reductase is carB. In other embodiments, a thioesterase, a carboxylic acid reductase and an alcohol dehydrogenase are expressed or overexpressed in an engineered host cell. In certain embodiments, the thioesterase is tesA, the carboxylic 20 acid reductase is carB and the alcohol dehydrogenase is alrAadp1 (GenPept accession number CAG70248.1) from Acinetobacter baylyi ADP1 (SEQ ID NO: 4). In still other embodiments, a thioesterase, a carboxylic acid reductase, a PPTase, and an alcohol dehydrogenase are expressed or overexpressed in the engineered host cell. In certain embodiments, the thioesterase is tesA, the carboxylic acid reductase is carB, the PPTase is entD, and the alcohol dehydrogenase is alrAadp1. In still further embodiments, a modified host cell which expresses one or more of a thioesterase, a CAR, a PPTase, and an alcohol dehydrogenase also has one or more strain improvements. Exemplary strain improvements include, but are not limited to expression or overexpression of an acetyl-CoA carboxylase polypeptide, overexpression of a FadR polypeptide, expression or overexpression of a heterologous iFAB operon, or transposon insertion in the yijP gene or another gene, or similar approaches. The disclosure also provides a fatty alcohol composition produced by any of the methods described herein. A fatty alcohol composition produced by any of the methods described herein can be used directly as a starting materials for production of other chemical compounds (e.g., polymers, surfactants, plastics, textiles, solvents, adhesives, etc.), or personal care additives. These compounds can also be used as feedstock for subsequent reactions, for example, hydrogenation, catalytic cracking (e.g., via hydrogenation, pyrolisis, or both) to make other products.

Mutants or Variants

In some embodiments, the polypeptide expressed in a recombinant host cell is a mutant or a variant of any of the polypeptides described herein. The terms "mutant" and "variant" as used herein refer to a polypeptide having an amino acid sequence that differs from a wild-type polypeptide by at least one amino acid. For example, the mutant can comprise one or more of the following conservative amino acid substitutions: replacement of an aliphatic amino acid, such as alanine, valine, leucine, and isoleucine, with another aliphatic amino acid; replacement of a serine with a threonine; replacement of a threonine with a serine; replacement of an acidic residue, such as aspartic acid and glutamic acid, with another acidic residue; replacement of a residue bearing an amide group, such as asparagine and glutamine, with another residue bearing an amide group; exchange of a basic residue, such as lysine and arginine, with another basic residue; and replacement of an aromatic residue, such as phenylalanine and tyrosine, with another aromatic residue. In some embodiments, the mutant polypeptide has about 1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 15, 20, 30, 40, 50, 60, 70, 80, 90, 100, or more amino

acid substitutions, additions, insertions, or deletions. Preferred fragments or mutants of a polypeptide retain some or all of the biological function (e.g., enzymatic activity) of the corresponding wild-type polypeptide. In some embodiments, the fragment or mutant retains at least about 75%, at least 5 about 80%, at least about 90%, at least about 95%, or at least about 98% or more of the biological function of the corresponding wild-type polypeptide. In other embodiments, the fragment or mutant retains about 100% of the biological function of the corresponding wild-type polypeptide. Guidance in determining which amino acid residues may be substituted, inserted, or deleted without affecting biological activity may be found using computer programs well known in the art, for example, LASERGENETM software (DNASTAR, Inc., Madison, Wis.).

In yet other embodiments, a fragment or mutant exhibits increased biological function as compared to a corresponding wild-type polypeptide. For example, a fragment or mutant may display at least a 10%, at least a 25%, at least a 50%, at least a 75%, or at least a 90% improvement in enzymatic 20 activity as compared to the corresponding wild-type polypeptide. In other embodiments, the fragment or mutant displays at least 100% (e.g., at least 200%, or at least 500%) improvement in enzymatic activity as compared to the corresponding wild-type polypeptide. It is understood that the polypeptides 25 described herein may have additional conservative or nonessential amino acid substitutions, which do not have a substantial effect on the polypeptide function. Whether or not a particular substitution will be tolerated (i.e., will not adversely affect desired biological function, such as carboxy- 30 lic acid reductase activity) can be determined as described in Bowie et al. (Science, 247: 1306-1310 (1990)). A conservative amino acid substitution is one in which the amino acid residue is replaced with an amino acid residue having a similar side chain. Families of amino acid residues having similar 35 side chains have been defined in the art. These families include amino acids with basic side chains (e.g., lysine, arginine, histidine), acidic side chains (e.g., aspartic acid, glutamic acid), uncharged polar side chains (e.g., glycine, asparagine, glutamine, serine, threonine, tyrosine, cysteine), 40 nonpolar side chains (e.g., alanine, valine, leucine, isoleucine, proline, phenylalanine, methionine, tryptophan), betabranched side chains (e.g., threonine, valine, isoleucine), and aromatic side chains (e.g., tyrosine, phenylalanine, tryptophan, histidine). Variants can be naturally occurring or cre- 45 ated in vitro. In particular, such variants can be created using genetic engineering techniques, such as site directed mutagenesis, random chemical mutagenesis, Exonuclease III deletion procedures, or standard cloning techniques. Alternatively, such variants, fragments, analogs, or derivatives can be 50 created using chemical synthesis or modification procedures.

Methods of making variants are well known in the art. These include procedures in which nucleic acid sequences obtained from natural isolates are modified to generate nucleic acids that encode polypeptides having characteristics 55 that enhance their value in industrial or laboratory applications. In such procedures, a large number of variant sequences having one or more nucleotide differences with respect to the sequence obtained from the natural isolate are generated and characterized. Typically, these nucleotide differences result 60 in amino acid changes with respect to the polypeptides encoded by the nucleic acids from the natural isolates. For example, variants can be prepared by using random and sitedirected mutagenesis. Random and site-directed mutagenesis are described in, for example, Arnold, Curr. Opin. Biotech., 4: 65 450-455 (1993). Random mutagenesis can be achieved using error prone PCR (see, e.g., Leung et al., Technique, 1: 11-15

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(1989); and Caldwell et al., PCR Methods Applic., 2: 28-33 (1992)). In error prone PCR, PCR is performed under conditions where the copying fidelity of the DNA polymerase is low, such that a high rate of point mutations is obtained along the entire length of the PCR product. Briefly, in such procedures, nucleic acids to be mutagenized (e.g., a polynucleotide sequence encoding a carboxylic reductase enzyme) are mixed with PCR primers, reaction buffer, MgCl₂, MnCl₂, Taq polymerase, and an appropriate concentration of dNTPs for achieving a high rate of point mutation along the entire length of the PCR product. For example, the reaction can be performed using 20 fmoles of nucleic acid to be mutagenized, 30 pmole of each PCR primer, a reaction buffer comprising 50 mM KCl, 10 mM Tris HCl (pH 8.3), 0.01% gelatin, 7 mM MgCl₂, 0.5 mM MnCl₂, 5 units of Taq polymerase, 0.2 mM dGTP, 0.2 mM dATP, 1 mM dCTP, and 1 mM dTTP. PCR can be performed for 30 cycles of 94° C. for 1 min, 45° C. for 1 min, and 72° C. for 1 min. However, it will be appreciated that these parameters can be varied as appropriate. The mutagenized nucleic acids are then cloned into an appropriate vector, and the activities of the polypeptides encoded by the mutagenized nucleic acids are evaluated (see Example 7). Site-directed mutagenesis can be achieved using oligonucleotide-directed mutagenesis to generate site-specific mutations in any cloned DNA of interest. Oligonucleotide mutagenesis is described in, for example, Reidhaar-Olson et al., Science, 241: 53-57 (1988). Briefly, in such procedures a plurality of double stranded oligonucleotides bearing one or more mutations to be introduced into the cloned DNA are synthesized and inserted into the cloned DNA to be mutagenized (e.g., a polynucleotide sequence encoding a CAR polypeptide). Clones containing the mutagenized DNA are recovered, and the activities of the polypeptides they encode are assessed. Another method for generating variants is assembly PCR. Assembly PCR involves the assembly of a PCR product from a mixture of small DNA fragments. A large number of different PCR reactions occur in parallel in the same vial, with the products of one reaction priming the products of another reaction. Assembly PCR is described in, for example, U.S. Pat. No. 5,965,408. Still another method of generating variants is sexual PCR mutagenesis. In sexual PCR mutagenesis, forced homologous recombination occurs between DNA molecules of different, but highly related, DNA sequences in vitro as a result of random fragmentation of the DNA molecule based on sequence homology. This is followed by fixation of the crossover by primer extension in a PCR reaction. Sexual PCR mutagenesis is described in, for example, Stemmer, Proc. Natl. Acad. Sci., U.S.A., 91: 10747-10751 (1994).

Variants can also be created by in vivo mutagenesis. In some embodiments, random mutations in a nucleic acid sequence are generated by propagating the sequence in a bacterial strain, such as an E. coli strain, which carries mutations in one or more of the DNA repair pathways. Such "mutator" strains have a higher random mutation rate than that of a wild-type strain. Propagating a DNA sequence (e.g., a polynucleotide sequence encoding a CAR polypeptide) in one of these strains will eventually generate random mutations within the DNA. Mutator strains suitable for use for in vivo mutagenesis are described in, for example, International Patent Application Publication No. WO1991/016427. Variants can also be generated using cassette mutagenesis. In cassette mutagenesis, a small region of a double-stranded DNA molecule is replaced with a synthetic oligonucleotide "cassette" that differs from the native sequence. The oligonucleotide often contains a completely and/or partially randomized native sequence. Recursive ensemble mutagenesis

can also be used to generate variants. Recursive ensemble mutagenesis is an algorithm for protein engineering (i.e., protein mutagenesis) developed to produce diverse populations of phenotypically related mutants whose members differ in amino acid sequence. This method uses a feedback 5 mechanism to control successive rounds of combinatorial cassette mutagenesis. Recursive ensemble mutagenesis is described in, for example, Arkin et al., Proc. Natl. Acad. Sci., U.S.A., 89: 7811-7815 (1992). In some embodiments, variants are created using exponential ensemble mutagenesis. 10 Exponential ensemble mutagenesis is a process for generating combinatorial libraries with a high percentage of unique and functional mutants, wherein small groups of residues are randomized in parallel to identify, at each altered position, amino acids which lead to functional proteins. Exponential 15 ensemble mutagenesis is described in, for example, Delegrave et al., Biotech. Res, 11: 1548-1552 (1993). In some embodiments, variants are created using shuffling procedures wherein portions of a plurality of nucleic acids that encode distinct polypeptides are fused together to create chimeric 20 nucleic acid sequences that encode chimeric polypeptides as described in, for example, U.S. Pat. Nos. 5,965,408 and 5,939,250.

Insertional mutagenesis is mutagenesis of DNA by the insertion of one or more bases. Insertional mutations can 25 occur naturally, mediated by virus or transposon, or can be artificially created for research purposes in the lab, e.g., by transposon mutagenesis. When exogenous DNA is integrated into that of the host, the severity of any ensuing mutation depends entirely on the location within the host's genome 30 wherein the DNA is inserted. For example, significant effects may be evident if a transposon inserts in the middle of an essential gene, in a promoter region, or into a repressor or an enhancer region. Transposon mutagenesis and high-throughput screening was done to find beneficial mutations that 35 increase the titer or yield of fatty alcohol. The disclosure provides recombinant host cells comprising (a) a polynucleotide sequence encoding a carboxylic acid reductase comprising an amino acid sequence having at least 80%, 81%, 82%, 83%, 84%, 85%, 86%, 87%, 88%, 89%, 90%, 91%, 40 92%, 93%, 94%, 95%, 96%, 97%, 98%, or 99% sequence identity to the amino acid sequence of SEQ ID NO: 7 and (b) a polynucleotide encoding a polypeptide having carboxylic acid reductase activity, wherein the recombinant host cell is capable of producing a fatty aldehyde or a fatty alcohol.

Engineering Host Cells

In some embodiments, a polynucleotide (or gene) sequence is provided to a host cell by way of a recombinant vector, which comprises a promoter operably linked to the polynucleotide sequence. In certain embodiments, the pro- 50 moter is a developmentally-regulated, an organelle-specific, a tissue-specific, an inducible, a constitutive, or a cell-specific promoter. In some embodiments, the recombinant vector includes (a) an expression control sequence operatively coupled to the polynucleotide sequence; (b) a selection 55 marker operatively coupled to the polynucleotide sequence; (c) a marker sequence operatively coupled to the polynucleotide sequence; (d) a purification moiety operatively coupled to the polynucleotide sequence; (e) a secretion sequence operatively coupled to the polynucleotide sequence; and (f) a 60 targeting sequence operatively coupled to the polynucleotide sequence. The expression vectors described herein include a polynucleotide sequence described herein in a form suitable for expression of the polynucleotide sequence in a host cell. It will be appreciated by those skilled in the art that the design 65 of the expression vector can depend on such factors as the choice of the host cell to be transformed, the level of expres24

sion of polypeptide desired, etc. The expression vectors described herein can be introduced into host cells to produce polypeptides, including fusion polypeptides, encoded by the polynucleotide sequences described herein. Expression of genes encoding polypeptides in prokaryotes, for example, E. coli, is most often carried out with vectors containing constitutive or inducible promoters directing the expression of either fusion or non-fusion polypeptides. Fusion vectors add a number of amino acids to a polypeptide encoded therein, usually to the amino- or carboxy-terminus of the recombinant polypeptide. Such fusion vectors typically serve one or more of the following three purposes: (1) to increase expression of the recombinant polypeptide; (2) to increase the solubility of the recombinant polypeptide; and (3) to aid in the purification of the recombinant polypeptide by acting as a ligand in affinity purification. Often, in fusion expression vectors, a proteolytic cleavage site is introduced at the junction of the fusion moiety and the recombinant polypeptide. This enables separation of the recombinant polypeptide from the fusion moiety after purification of the fusion polypeptide. Examples of such enzymes, and their cognate recognition sequences, include Factor Xa, thrombin, and enterokinase. Exemplary fusion expression vectors include pGEX (Pharmacia Biotech, Inc., Piscataway, N.J.; Smith et al., Gene, 67: 31-40 (1988)), pMAL (New England Biolabs, Beverly, Mass.), and pRITS (Pharmacia Biotech, Inc., Piscataway, N.J.), which fuse glutathione S-transferase (GST), maltose E binding protein, or protein A, respectively, to the target recombinant polypeptide.

Examples of inducible, non-fusion E. coli expression vectors include pTrc (Amann et al., Gene (1988) 69:301-315) and pET 11d (Studier et al., Gene Expression Technology: Methods in Enzymology 185, Academic Press, San Diego, Calif. (1990) 60-89). Target gene expression from the pTrc vector relies on host RNA polymerase transcription from a hybrid trp-lac fusion promoter. Target gene expression from the pET 11d vector relies on transcription from a T7 gn10-lac fusion promoter mediated by a coexpressed viral RNA polymerase (T7 gn1). This viral polymerase is supplied by host strains BL21(DE3) or HMS 174(DE3) from a resident λ prophage harboring a T7 gn1 gene under the transcriptional control of the lacUV 5 promoter. Suitable expression systems for both prokaryotic and eukaryotic cells are well known in the art; see, e.g., Sambrook et al., "Molecular Cloning: A Laboratory Manual," second edition, Cold Spring Harbor Laboratory, (1989). Examples of inducible, non-fusion E. coli expression vectors include pTrc (Amann et al., Gene, 69: 301-315 (1988)) and PET 11d (Studier et al., Gene Expression Technology Methods in Enzymology 185, Academic Press, San Diego, Calif., pp. 60-89 (1990)). In certain embodiments, a polynucleotide sequence of the disclosure is operably linked to a promoter derived from bacteriophage T5. In one embodiment, the host cell is a yeast cell. In this embodiment, the expression vector is a yeast expression vector. Vectors can be introduced into prokaryotic or eukaryotic cells via a variety of art-recognized techniques for introducing foreign nucleic acid (e.g., DNA) into a host cell. Suitable methods for transforming or transfecting host cells can be found in, for example, Sambrook et al. (supra). For stable transformation of bacterial cells, it is known that, depending upon the expression vector and transformation technique used, only a small fraction of cells will take-up and replicate the expression vector. In some embodiments, in order to identify and select these transformants, a gene that encodes a selectable marker (e.g., resistance to an antibiotic) is introduced into the host cells along with the gene of interest. Selectable markers include those that confer resistance to drugs such as, but not limited to, ampicillin, kanamycin,

chloramphenicol, or tetracycline. Nucleic acids encoding a selectable marker can be introduced into a host cell on the same vector as that encoding a polypeptide described herein or can be introduced on a separate vector. Cells stably transformed with the introduced nucleic acid can be identified by 5 growth in the presence of an appropriate selection drug.

Production of Fatty Alcohol Compositions by Recombinant Host Cells

Strategies to increase production of fatty alcohols by recombinant host cells include increased flux through the 10 fatty acid biosynthetic pathway by overexpression of native fatty acid biosynthesis genes and expression of exogenous fatty acid biosynthesis genes from different organisms in an engineered production host. Enhanced activity of relevant enzymes in the fatty alcohol biosynthetic pathway, e.g., CAR, 15 as well as other strategies to optimize the growth and productivity of the host cell may also be employed to maximize production. In some embodiments, the recombinant host cell comprises a polynucleotide encoding a polypeptide (an enzyme) having fatty alcohol biosynthetic activity (i.e., a 20 fatty alcohol biosynthetic polypeptide or a fatty alcohol biosynthetic enzyme), and a fatty alcohol is produced by the recombinant host cell. A composition comprising fatty alcohols (a fatty alcohol composition) may be produced by culturing the recombinant host cell in the presence of a carbon 25 source under conditions effective to express a fatty alcohol biosynthetic enzyme. In some embodiments, the fatty alcohol composition comprises fatty alcohols, however, a fatty alcohol composition may comprise other fatty acid derivatives. Typically, the fatty alcohol composition is recovered from the 30 extracellular environment of the recombinant host cell, i.e., the cell culture medium. In one approach, recombinant host cells have been engineered to produce fatty alcohols by expressing a thioesterase, which catalyzes the conversion of acyl-ACPs into free fatty acids (FFAs) and a carboxylic acid 35 reductase (CAR), which converts free fatty acids into fatty aldehydes. Native (endogenous) aldehyde reductases present in the host cell (e.g., E. coli) can convert the fatty aldehydes into fatty alcohols. In some embodiments, the fatty alcohol is produced by expressing or overexpressing in the recombinant 40 host cell a polynucleotide encoding a polypeptide having fatty alcohol biosynthetic activity which converts a fatty aldehyde to a fatty alcohol. For example, an alcohol dehydrogenase (also referred to herein as an aldehyde reductase, e.g., EC 1.1.1.1), may be used in practicing the disclosure. As used 45 herein, the term "alcohol dehydrogenase" refers to a polypeptide capable of catalyzing the conversion of a fatty aldehyde to an alcohol (e.g., a fatty alcohol). One of ordinary skill in the art will appreciate that certain alcohol dehydrogenases are capable of catalyzing other reactions as well, and these nonspecific alcohol dehydrogenases also are encompassed by the term "alcohol dehydrogenase." Examples of alcohol dehydrogenase polypeptides useful in accordance with the disclosure include, but are not limited to AlrAadp1 (SEQ ID NO: 4) or AlrA homologs and endogenous E. coli alcohol dehydro- 55 genases such as YjgB, (AAC77226) (SEQ ID NO: 5), DkgA (NP_417485), DkgB (NP_414743), YdjL (AAC74846), YdjJ (NP_416288), AdhP (NP_415995), YhdH (NP_417719), YahK (NP_414859), YphC (AAC75598), YqhD (446856) and YbbO [AAC73595.1]. Additional examples are described 60 in International Patent Application Publication Nos. WO2007/136762, WO2008/119082 and WO 2010/062480, each of which is expressly incorporated by reference herein. In certain embodiments, the fatty alcohol biosynthetic polypeptide has aldehyde reductase or alcohol dehydrogenase activity (EC 1.1.1.1). In another approach, recombinant host cells have been engineered to produce fatty alcohols by

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expressing fatty alcohol forming acyl-CoA reductases or fatty acyl reductases (FARs) which convert fatty acyl-thioester substrates (e.g., fatty acyl-CoA or fatty acyl-ACP) to fatty alcohols. In some embodiments, the fatty alcohol is produced by expressing or overexpressing a polynucleotide encoding a polypeptide having fatty alcohol forming acyl-CoA reductase (FAR) activity in a recombinant host cell. Examples of FAR polypeptides useful in accordance with this embodiment are described in PCT Publication No. WO2010/062480, which is expressly incorporated by reference herein.

Fatty alcohol may be produced via an acyl-CoA dependent pathway utilizing fatty acyl-ACP and fatty acyl-CoA intermediates and an acyl-CoA independent pathway utilizing fatty acyl-ACP intermediates but not a fatty acyl-CoA intermediate. In particular embodiments, the enzyme encoded by the over expressed gene is selected from a fatty acid synthase, an acyl-ACP thioesterase, a fatty acyl-CoA synthase and an acetyl-CoA carboxylase. In some embodiments, the protein encoded by the over expressed gene is endogenous to the host cell. In other embodiments, the protein encoded by the overexpressed gene is heterologous to the host cell. Fatty alcohols are also made in nature by enzymes that are able to reduce various acyl-ACP or acyl-CoA molecules to the corresponding primary alcohols. See also, U.S. Patent Publication Nos. 20100105963, and 20110206630 and U.S. Pat. No. 8,097, 439, expressly incorporated by reference herein. As used herein, a recombinant host cell or an engineered host cell refers to a host cell whose genetic makeup has been altered relative to the corresponding wild-type host cell, for example, by deliberate introduction of new genetic elements and/or deliberate modification of genetic elements naturally present in the host cell. The offspring of such recombinant host cells also contain these new and/or modified genetic elements. In any of the aspects of the disclosure described herein, the host cell can be selected from the group consisting of a plant cell, insect cell, fungus cell (e.g., a filamentous fungus, such as Candida sp., or a budding yeast, such as Saccharomyces sp.), an algal cell and a bacterial cell. In one preferred embodiment, recombinant host cells are recombinant microbial cells. Examples of host cells that are microbial cells, include but are not limited to cells from the genus Escherichia, Bacillus, Lactobacillus, Zymomonas, Rhodococcus, Pseudomonas, Aspergillus, Trichoderma, Neurospora, Fusarium, Humicola, Rhizomucor, Kluyveromyces, Pichia, Mucor, Myceliophtora, Penicillium, Phanerochaete, Pleurotus, Trametes, Saccharomyces, Chrysosporium, Stenotrophamonas. Schizosaccharomyces, Yarrowia, or Streptomyces. In some embodiments, the host cell is a Gram-positive bacterial cell. In other embodiments, the host cell is a Gram-negative bacterial cell. In some embodiments, the host cell is an E. coli cell. In other embodiments, the host cell is a Bacillus lentus cell, a Bacillus brevis cell, a Bacillus stearothermophilus cell, a Bacillus lichenoformis cell, a Bacillus alkalophilus cell, a Bacillus coagulans cell, a Bacillus circulans cell, a Bacillus pumilis cell, a Bacillus thuringiensis cell, a Bacillus clausii cell, a Bacillus megaterium cell, a Bacillus subtilis cell, or a Bacillus amyloliquefaciens cell. In other embodiments, the host cell is a Trichoderma koningii cell, a Trichoderma viride cell, a Trichoderma reesei cell, a Trichoderma longibrachiatum cell, an Aspergillus awamori cell, an Aspergillus fumigates cell, an Aspergillus foetidus cell, an Aspergillus nidulans cell, an Aspergillus niger cell, an Aspergillus oryzae cell, a Humicola insolens cell, a Humicola lanuginose cell, a Rhodococcus opacus cell, a Rhizomucor miehei cell, or a Mucor michei cell.

In yet other embodiments, the host cell is a *Streptomyces lividans* cell or a *Streptomyces murinus* cell. In yet other

embodiments, the host cell is an Actinomycetes cell. In some embodiments, the host cell is a Saccharomyces cerevisiae cell. In some embodiments, the host cell is a Saccharomyces cerevisiae cell. In other embodiments, the host cell is a cell from a eukaryotic plant, algae, cyanobacterium, green-sulfur 5 bacterium, green non-sulfur bacterium, purple sulfur bacterium, purple non-sulfur bacterium, extremophile, yeast, fungus, an engineered organism thereof, or a synthetic organism. In some embodiments, the host cell is light-dependent or fixes carbon. In some embodiments, the host cell is light-dependent or fixes carbon. In some embodiments, the host cell has autotrophic activity. In some embodiments, the host cell has photoautotrophic activity, such as in the presence of light. In some embodiments, the host cell is heterotrophic or mixotrophic in the absence of light. In certain embodiments, the 15 host cell is a cell from Avabidopsis thaliana, Panicum virgatum, Miscanthus giganteus, Zea mays, Botryococcuse braunii, Chlamydomonas reinhardtii, Dunaliela salina, Synechococcus Sp. PCC 7002, Synechococcus Sp. PCC 7942, Synechocystis Sp. PCC 6803, Thermosynechococcus elon- 20 gates BP-1, Chlorobium tepidum, Chlorojlexus auranticus, Chromatiumm vinosum, Rhodospirillum rubrum, Rhodobacter capsulatus, Rhodopseudomonas palusris, Clostridium ljungdahlii, Clostridiuthermocellum, Penicillium chrysogenum, Pichia pastoris, Saccharomyces cerevisiae, Schizosac- 25 charomyces pombe, Pseudomonasjluorescens, or Zymomonas mobilis.

Culture and Fermentation of Engineered Host Cells

As used herein, fermentation broadly refers to the conversion of organic materials into target substances by host cells, 30 for example, the conversion of a carbon source by recombinant host cells into fatty acids or derivatives thereof by propagating a culture of the recombinant host cells in a media comprising the carbon source. As used herein, conditions permissive for the production means any conditions that 35 allow a host cell to produce a desired product, such as a fatty acid or a fatty acid derivative. Similarly, conditions in which the polynucleotide sequence of a vector is expressed means any conditions that allow a host cell to synthesize a polypeptide. Suitable conditions include, for example, fermentation 40 conditions. Fermentation conditions can comprise many parameters, including but not limited to temperature ranges, levels of aeration, feed rates and media composition. Each of these conditions, individually and in combination, allows the host cell to grow. Fermentation can be aerobic, anaerobic, or 45 variations thereof (such as micro-aerobic). Exemplary culture media include broths or gels. Generally, the medium includes a carbon source that can be metabolized by a host cell directly. In addition, enzymes can be used in the medium to facilitate the mobilization (e.g., the depolymerization of starch or cel- 50 lulose to fermentable sugars) and subsequent metabolism of the carbon source. For small scale production, the engineered host cells can be grown in batches of, for example, about 100 mL, 500 mL, 1 L, 2 L, 5 L, or 10 L; fermented; and induced to express a desired polynucleotide sequence, such as a poly- 55 nucleotide sequence encoding a CAR polypeptide. For large scale production, the engineered host cells can be grown in batches of about 10 L, 100 L, 1000 L, 10,000 L, 100,000 L, 1,000,000 L or larger; fermented; and induced to express a desired polynucleotide sequence. Alternatively, large scale 60 fed-batch fermentation may be carried out.

Fatty Alcohol Compositions

The fatty alcohol compositions described herein are found in the extracellular environment of the recombinant host cell culture and can be readily isolated from the culture medium. 65 A fatty alcohol composition may be secreted by the recombinant host cell, transported into the extracellular environ-

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ment or passively transferred into the extracellular environment of the recombinant host cell culture. The fatty alcohol composition is isolated from a recombinant host cell culture using routine methods known in the art. The disclosure provides compositions produced by engineered or recombinant host cells (bioproducts) which include one or more fatty aldehydes and/or fatty alcohols. Although a fatty alcohol component with a particular chain length and degree of saturation may constitute the majority of the bioproduct produced by a cultured engineered or recombinant host cell, the composition typically includes a mixture of fatty aldehydes and/ or fatty alcohols that vary with respect to chain length and/or degree of saturation. As used herein, fraction of modern carbon or $f_{\mathcal{M}}$ has the same meaning as defined by National Institute of Standards and Technology (NIST) Standard Reference Materials (SRMs 4990B and 4990C, known as oxalic acids standards HOxI and HOxII, respectively. The fundamental definition relates to 0.95 times the ¹⁴C/¹²C isotope ratio HOxI (referenced to AD 1950). This is roughly equivalent to decaycorrected pre-Industrial Revolution wood. For the current living biosphere (plant material), $f_{\mathcal{M}}$ is approximately 1.1.

Bioproducts (e.g., the fatty aldehydes and alcohols produced in accordance with the present disclosure) comprising biologically produced organic compounds, and in particular, the fatty aldehydes and alcohols biologically produced using the fatty acid biosynthetic pathway herein, have not been produced from renewable sources and, as such, are new compositions of matter. These new bioproducts can be distinguished from organic compounds derived from petrochemical carbon on the basis of dual carbon-isotopic fingerprinting or ¹⁴C dating. Additionally, the specific source of biosourced carbon (e.g., glucose vs. glycerol) can be determined by dual carbon-isotopic fingerprinting (see, e.g., U.S. Pat. No. 7,169, 588, which is herein incorporated by reference). The ability to distinguish bioproducts from petroleum based organic compounds is beneficial in tracking these materials in commerce. For example, organic compounds or chemicals comprising both biologically based and petroleum based carbon isotope profiles may be distinguished from organic compounds and chemicals made only of petroleum based materials. Hence, the bioproducts herein can be followed or tracked in commerce on the basis of their unique carbon isotope profile. Bioproducts can be distinguished from petroleum based organic compounds by comparing the stable carbon isotope ratio (13C/12C) in each fuel. The 13C/12C ratio in a given bioproduct is a consequence of the 13C/12C ratio in atmospheric carbon dioxide at the time the carbon dioxide is fixed. It also reflects the precise metabolic pathway. Regional variations also occur. Petroleum, C3 plants (the broadleaf), C4 plants (the grasses), and marine carbonates all show significant differences in $^{13}\text{C}/^{12}\text{C}$ and the corresponding $\delta^{13}\text{C}$ values. Furthermore, lipid matter of C_3 and C_4 plants analyze differently than materials derived from the carbohydrate components of the same plants as a consequence of the metabolic pathway. Within the precision of measurement, ¹³C shows large variations due to isotopic fractionation effects, the most significant of which for bioproducts is the photosynthetic mechanism. The major cause of differences in the carbon isotope ratio in plants is closely associated with differences in the pathway of photosynthetic carbon metabolism in the plants, particularly the reaction occurring during the primary carboxylation (i.e., the initial fixation of atmospheric CO₂). Two large classes of vegetation are those that incorporate the C₃ (or Calvin-Benson) photosynthetic cycle and those that incorporate the C₄ (or Hatch-Slack) photosynthetic cycle. In C₃ plants, the primary CO₂ fixation or carboxylation reaction involves the enzyme ribulose-1,5-diphosphate car-

boxylase, and the first stable product is a 3-carbon compound. C₃ plants, such as hardwoods and conifers, are dominant in the temperate climate zones. In C₄ plants, an additional carboxylation reaction involving another enzyme, phosphoenolpyruvate carboxylase, is the primary carboxylation reaction. The first stable carbon compound is a 4-carbon acid that is subsequently decarboxylated. The ${\rm CO}_2$ thus released is refixed by the C₃ cycle. Examples of C₄ plants are tropical grasses, corn, and sugar cane. Both C₄ and C₃ plants exhibit a range of ¹³C/¹²C isotopic ratios, but typical values are about -7 to about -13 per mil for C₄ plants and about -19 to about -27 per mil for C₃ plants (see, e.g., Stuiver et al., Radiocarbon 19:355 (1977)). Coal and petroleum fall generally in this latter range. The ¹³C measurement scale was originally defined by a zero set by Pee Dee Belemnite (PDB) limestone, 15 where values are given in parts per thousand deviations from this material. The "δ¹³C" values are expressed in parts per thousand (per mil), abbreviated, % o, and are calculated as follows:

$$\delta^{13} C(\%) = [(^{13}C/^{12}C)_{sample} - (^{13}C/^{12}C)_{standard}]/\\ (^{13}C/^{12}C)_{standard} \times 1000$$

Since the PDB reference material (RM) has been exhausted, a series of alternative RMs have been developed in cooperation with the IAEA, USGS, NIST, and other selected 25 international isotope laboratories. Notations for the per mil deviations from PDB is δ^{13} C. Measurements are made on CO₂ by high precision stable ratio mass spectrometry (IRMS) on molecular ions of masses 44, 45, and 46. The compositions described herein include bioproducts produced by any of the 30 methods described herein, including, for example, fatty aldehyde and alcohol products. Specifically, the bioproduct can have a δ^{13} C of about -28 or greater, about -27 or greater, -20 or greater, -18 or greater, -15 or greater, -13 or greater, -10 or greater, or -8 or greater. For example, the bioproduct 35 can have a δ^{13} C of about -30 to about -15, about -27 to about -19, about -25 to about -21, about -15 to about -5, about -13 to about -7, or about -13 to about -10. In other instances, the bioproduct can have a δ^{13} C of about -10, -11, -12, or -12.3. Bioproducts, including the bioproducts produced in 40 accordance with the disclosure herein, can also be distinguished from petroleum based organic compounds by comparing the amount of ¹⁴C in each compound. Because ¹⁴C has a nuclear half-life of 5730 years, petroleum based fuels containing "older" carbon can be distinguished from bioproducts 45 which contain "newer" carbon (see, e.g., Currie, "Source Apportionment of Atmospheric Particles", Characterization of Environmental Particles, J. Buffle and H. P. van Leeuwen, Eds., 1 of Vol. I of the IUPAC Environmental Analytical Chemistry Series (Lewis Publishers, Inc.) 3-74, (1992)).

The basic assumption in radiocarbon dating is that the constancy of ¹⁴C concentration in the atmosphere leads to the constancy of ¹⁴C in living organisms. However, because of atmospheric nuclear testing since 1950 and the burning of fossil fuel since 1850, 14C has acquired a second, geochemi- 55 cal time characteristic. Its concentration in atmospheric CO₂, and hence in the living biosphere, approximately doubled at the peak of nuclear testing, in the mid-1960s. It has since been gradually returning to the steady-state cosmogenic (atmospheric) baseline isotope rate ($^{14}\text{C}/^{12}\text{C}$) of about 1.2×10^{-12} , 60 with an approximate relaxation "half-life" of 7-10 years. (This latter half-life must not be taken literally; rather, one must use the detailed atmospheric nuclear input/decay function to trace the variation of atmospheric and biospheric ¹⁴C since the onset of the nuclear age.) It is this latter biospheric ¹⁴C time characteristic that holds out the promise of annual dating of recent biospheric carbon. 14C can be measured by

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accelerator mass spectrometry (AMS), with results given in units of "fraction of modern carbon" (f_M). f_M is defined by National Institute of Standards and Technology (NIST) Standard Reference Materials (SRMs) 4990B and 4990C. As used herein, fraction of modern carbon (f_M) has the same meaning as defined by National Institute of Standards and Technology (NIST) Standard Reference Materials (SRMs) 4990B and 4990C, known as oxalic acids standards HOxI and HOxII, respectively. The fundamental definition relates to 0.95 times the $^{14}{\rm C}/^{12}{\rm C}$ isotope ratio HOxI (referenced to AD 1950). This is roughly equivalent to decay-corrected pre-Industrial Revolution wood. For the current living biosphere (plant material), f_M is approximately 1.1. This is roughly equivalent to decay-corrected pre-Industrial Revolution wood. For the current living biosphere (plant material), f_M is approximately 1.1.

The compositions described herein include bioproducts that can have an $f_M^{-14}C$ of at least about 1. For example, the bioproduct of the disclosure can have an f_M^{-14} C of at least about 1.01, an f_M^{-14} C of about 1 to about 1.5, an f_M^{-14} C of about 1.11 to about 1.124. Another measurement of f_M^{-14} C is known as the percent of modern carbon (pMC). For an archaeologist or geologist using ¹⁴C dates, AD 1950 equals "zero years old". This also represents 100 pMC. "Bomb carbon" in the atmosphere reached almost twice the normal level in 1963 at the peak of thermo-nuclear weapons. Its distribution within the atmosphere has been approximated since its appearance, showing values that are greater than 100 pMC for plants and animals living since AD 1950. It has gradually decreased over time with today's value being near 107.5 pMC. This means that a fresh biomass material, such as corn, would give a ¹⁴C signature near 107.5 pMC. Petroleum based compounds will have a pMC value of zero. Combining fossil carbon with present day carbon will result in a dilution of the present day pMC content. By presuming 107.5 pMC represents the ¹⁴C content of present day biomass materials and 0 pMC represents the ¹⁴C content of petroleum based products, the measured pMC value for that material will reflect the proportions of the two component types. For example, a material derived 100% from present day soybeans would give a radiocarbon signature near 107.5 pMC. If that material was diluted 50% with petroleum based products, it would give a radiocarbon signature of approximately 54 pMC. A biologically based carbon content is derived by assigning "100%" equal to 107.5 pMC and "0%" equal to 0 pMC. For example, a sample measuring 99 pMC will give an equivalent biologically based carbon content of 93%. This value is referred to as the mean biologically based carbon result and assumes all the components within the analyzed material originated either from present day biological material or petroleum based material. A bioproduct comprising one or more fatty aldehydes or alcohols as described herein can have a pMC of at least about 50, 60, 70, 75, 80, 85, 90, 95, 96, 97, 98, 99, or 100. In other instances, a bioproduct described herein can have a pMC of between about 50 and about 100; about 60 and about 100; about 70 and about 100; about 80 and about 100; about 85 and about 100; about 87 and about 98; or about 90 and about 95. In yet other instances, a bioproduct described herein can have a pMC of about 90, 91, 92, 93, 94, or 94.2.

Screening Fatty Alcohol Compositions Produced by Recombinant Host Cell

To determine if conditions are sufficient to allow expression, a recombinant host cell comprising a heterologous gene or a modified native gene is cultured, for example, for about 4, 8, 12, 24, 36, or 48 hours. During and/or after culturing, samples can be obtained and analyzed to determine if the fatty alcohol production level (titer, yield or productivity) is dif-

ferent than that of the corresponding wild type parental cell which has not been modified. For example, the medium in which the host cells were grown can be tested for the presence of a desired product. When testing for the presence of a product, assays, such as, but not limited to, TLC, HPLC, 5 GC/FID, GC/MS, LC/MS, MS, can be used. Recombinant host cell strains can be cultured in small volumes (0.001 L to 1 L) of media in plates or shake flasks in order to screen for altered fatty alcohol or fatty species production level. Once candidate strains or "hits" are identified at small scale, these strains are cultured in larger volumes (1 L to 1000 L) of media in bioreactors, tanks, and pilot plants to determine the precise fatty alcohol or fatty species production level. These large volume culture conditions are used by those skilled in the art to optimize the culture conditions to obtain desired fatty 15 alcohol or fatty species production.

Utility of Fatty Aldehyde and Fatty Alcohol Compositions Aldehydes are used to produce many specialty chemicals. For example, aldehydes are used to produce polymers, resins (e.g., Bakelite), dyes, flavorings, plasticizers, perfumes, phar- 20 maceuticals, and other chemicals, some of which may be used as solvents, preservatives, or disinfectants. In addition, certain natural and synthetic compounds, such as vitamins and hormones, are aldehydes, and many sugars contain aldehyde groups. Fatty aldehydes can be converted to fatty alcohols by 25 chemical or enzymatic reduction. Fatty alcohols have many commercial uses. Worldwide annual sales of fatty alcohols and their derivatives are in excess of U.S. \$1 billion. The shorter chain fatty alcohols are used in the cosmetic and food industries as emulsifiers, emollients, and thickeners. Due to 30 their amphiphilic nature, fatty alcohols behave as nonionic surfactants, which are useful in personal care and household products, such as, for example, detergents. In addition, fatty alcohols are used in waxes, gums, resins, pharmaceutical salves and lotions, lubricating oil additives, textile antistatic 35 and finishing agents, plasticizers, cosmetics, industrial solvents, and solvents for fats. The disclosure also provides a surfactant composition or a detergent composition comprising a fatty alcohol produced by any of the methods described herein. One of ordinary skill in the art will appreciate that, 40 depending upon the intended purpose of the surfactant or detergent composition, different fatty alcohols can be produced and used. For example, when the fatty alcohols described herein are used as a feedstock for surfactant or detergent production, one of ordinary skill in the art will 45 appreciate that the characteristics of the fatty alcohol feedstock will affect the characteristics of the surfactant or detergent composition produced. Hence, the characteristics of the surfactant or detergent composition can be selected for by producing particular fatty alcohols for use as a feedstock. A 50 fatty alcohol-based surfactant and/or detergent composition described herein can be mixed with other surfactants and/or detergents well known in the art. In some embodiments, the mixture can include at least about 10%, at least about 15%, at least about 20%, at least about 30%, at least about 40%, at 55 least about 50%, at least about 60%, or a range bounded by any two of the foregoing values, by weight of the fatty alcohol. In other examples, a surfactant or detergent composition can be made that includes at least about 5%, at least about 10%, at least about 20%, at least about 30%, at least about 60 40%, at least about 50%, at least about 60%, at least about 70%, at least about 80%, at least about 85%, at least about 90%, at least about 95%, or a range bounded by any two of the foregoing values, by weight of a fatty alcohol that includes a carbon chain that is 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 65 20, 21, or 22 carbons in length. Such surfactant or detergent compositions also can include at least one additive, such as a

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microemulsion or a surfactant or detergent from nonmicrobial sources such as plant oils or petroleum, which can be present in the amount of at least about 5%, at least about 10%, at least about 15%, at least about 20%, at least about 30%, at least about 40%, at least about 50%, at least about 60%, at least about 70%, at least about 85%, at least about 85%, at least about 95%, or a range bounded by any two of the foregoing values, by weight of the fatty alcohol. The disclosure is further illustrated by the following examples. The examples are provided for illustrative purposes only. They are not to be construed as limiting the scope or content of the disclosure in any way.

EXAMPLES

Example 1

Production Host Modifications—Attenuation of Acyl-CoA Dehydrogenase

This example describes the construction of a genetically engineered host cell wherein the expression of a fatty acid degradation enzyme is attenuated. The fadE gene of *Escherichia coli* MG1655 (an *E. coli* K strain) was deleted using the Lambda Red (also known as the Red-Driven Integration) system described by Datsenko et al., Proc. Natl. Acad. Sci. USA 97: 6640-6645 (2000), with the following modifications:

The following two primers were used to create the deletion of fadE:

Del-fadE-

(SEQ ID NO: 9)

F5'-AAAAACAGCAACAATGTGAGCTTTGTTGTAATTATATTGTAAACA

Del-fadE-

(SEO ID NO: 10)

R5'-AAACGGAGCCTTTCGGCTCCGTTATTCATTTACGCGGCTTCAACT

The Del-fadE-F and Del-fadE-R primers were used to amplify the kanamycin resistance (KmR) cassette from plasmid pKD13 (described by Datsenko et al., supra) by PCR. The PCR product was then used to transform electrocompetent *E. coli* MG1655 cells containing pKD46 (described in Datsenko et al., supra) that had been previously induced with arabinose for 3-4 hours. Following a 3-hour outgrowth in a super optimal broth with catabolite repression (SOC) medium at 37° C., the cells were plated on Luria agar plates containing 50 μ g/mL of Kanamycin. Resistant colonies were identified and isolated after an overnight incubation at 37° C. Disruption of the fadE gene was confirmed by PCR amplification using primers fadE-L2 and fadE-R1, which were designed to flank the *E. coli* fadE gene.

The fadE deletion confirmation primers were:

(SEQ ID NO: 11)

fadE-L2 5'-CGGGCAGGTGCTATGACCAGGAC;
and

(SEQ ID NO: 12)

fadE-R1 5'-CGCGGCGTTGACCGGCAGCCTGG

After the fadE deletion was confirmed, a single colony was used to remove the KmR marker using the pCP20 plasmid as described by Datsenko et al., supra. The resulting MG1655 E. coli strain with the fadE gene deleted and the KmR marker removed was named E. coli MG1655 Δ fadE, or E. coli MG

1655 D1. Fatty acid derivative ("Total Fatty Species") production by the MG1655 *E. coli* strain with the fadE gene deleted was compared to fatty acid derivative production by *E. coli* MG1655. Cells were transformed with production plasmid pDG109 (pCL1920_P_{TRC}_carBopt_12H08_alrAadp1_fabB[A329G]_fadR) and fermented in glucose minimal media. The data presented in FIG. 5 shows that deletion of the fadE gene did not affect fatty acid derivative production.

Example 2

Increased Flux Through the Fatty Acid Synthesis Pathway—Acetyl CoA Carboxylase Mediated

The main precursors for fatty acid biosynthesis are malonyl-CoA and acetyl-CoA (FIG. 1). It has been suggested that these precursors limit the rate of fatty acid biosynthesis (FIG. 2) in E. coli. In this example, synthetic acc operons [Corynebacterium glutamicum accABCD (±birA)] were overexpressed and the genetic modifications led to increased acetyl-20 coA and malonyl-CoA production in E. coli. In one approach, in order to increase malonyl-CoA levels, an acetyl-CoA carboxylase enzyme complex from Corynebacterium glutamicum (C. glutamicum) was overexpressed in E. coli. Acetyl-CoA carboxylase (acc) consists of four discrete sub- 25 units, accA, accB, accC and accD (FIG. 3). The advantage of C. glutamicum acc is that two subunits are expressed as fusion proteins, accCB and accDA, respectively, which facilitates its balanced expression. Additionally, C. glutamicum birA, which biotinylates the accB subunit (FIG. 3) was overex-30 pressed. Example 3 describes co-expression of acc genes together with entire fab operons.

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Components found in iFABs 130-145.							
5	Abbreviation	Full Description					
	St_fabD	Salmonella typhimurium fabD gene					
	nSt_fabH	Salmonella typhimurium fabH gene with the native RBS					
	sSt_fabH	Salmonella typhimurium fabH gene with a synthetic RBS					
	Cac_fabF	Clostridium acetobutylicum (ATCC824) fabF gene					
	St_fabG	Salmonella typhimurium fabG gene					
10	St_fabA	Salmonella typhimurium fabA gene					
	St_fabZ	Salmonella typhimurium fabZ gene					
	BS_fabl	Bacillus subtilis fabl gene					
	BS_FabL	Bacillus subtilis fabL gene					
	Vc_FabV	Vibrio chorlerate fabV gene					
15	Ec_Fabl	Escherichia coli fabl gene					

Each "iFAB" included various fab genes in the following order: 1) an enoyl-ACP reductase (BS_fabI, BS_FabL, Vc_FabV, or Ec_FabI); 2) a b-ketoacyl-ACP synthetase III (St_fabH); 3) a malonyl-CoA-ACP transacylase (St_fabD); 4) a b-ketoacyl-ACP reductase (St_fabG); 5) a 3-hydroxy-acyl-ACP dehydratase (St_fabA or St_fabZ); 6) a b-ketoacyl-ACP synthetase II (Cac_fabF). Note that St_fabA also has trans-2, cis-3-decenoyl-ACP isomerase activity (ref) and that Cac_fabF has b-ketoacyl-ACP synthetase II and b-ketoacyl-ACP synthetase I activities (Zhu et al., BMC Microbiology 9:119 (2009)). See Table 2, below for the specific composition of iFABs 130-145. See FIGS. 7A and B which provide diagrammatic depiction of the iFAB138 locus, including a diagram of cat-loxP-T5 promoter integrated in front of FAB138 (7A); and a diagram of iT5_138 (7B).

TABLE 2

Composition of iFABs 130-145.											
ifab	BS_fabI	BS_fabL	Vc_fabV	Ec_fabI	nSt_fabH	sSt_fabH	St_fabD	St_fabG	St_fabA	St_fabZ	Cac_fabF
ifab130	1	0	0	0	1	0	1	1	1	0	1
ifab131	1	0	0	0	1	0	1	1	0	1	1
ifab132	1	0	0	0	0	1	1	1	1	0	1
ifab133	1	O	0	0	O	1	1	1	0	1	1
ifab134	0	1	0	0	1	0	1	1	1	0	1
ifab135	0	1	0	0	1	0	1	1	0	1	1
ifab136	0	1	0	0	0	1	1	1	1	0	1
ifab137	0	1	0	0	0	1	1	1	0	1	1
ifab138	0	0	1	0	1	0	1	1	1	0	1
ifab139	0	0	1	0	1	0	1	1	0	1	1
ifab140	0	0	1	0	0	1	1	1	1	0	1
ifab141	0	0	1	0	0	1	1	1	0	1	1
ifab142	0	0	0	1	1	0	1	1	1	0	1
ifab143	0	0	0	1	1	0	1	1	0	1	1
ifab144	0	0	0	1	0	1	1	1	1	0	1
ifab145	0	0	0	1	0	1	1	1	0	1	1

Example 3

Increased Flux Through the Fatty Acid Synthesis Pathway—iFABs

Fatty Acid Derivative Production:

Strategies to increase the flux through the fatty acid synthesis pathway in recombinant host cells include both overexpression of native *E. coli* fatty acid biosynthesis genes and expression of exogenous fatty acid biosynthesis genes from different organisms in *E. coli*. In this study, fatty acid biosynthesis genes from different organisms were combined in the genome of *E. coli* DV2. Sixteen strains containing iFABs 65 130-145 were evaluated. The detailed structure of iFABs 130-145 is presented in iFABs Table 1, below.

The plasmid pCL_P_{TRC_}tesA was transformed into each of the strains and a fermentation was run in FA2 media with 20 hours from induction to harvest at both 32° C. and 37° C. Data for production of Total Fatty Species from duplicate plate screens is shown in FIGS. 6A and 6B. From this library screen the best construct was determined to be DV2 with iFAB138.

The iFAB138 construct was transferred into strain D178 to make strain EG149. This strain was used for further engineering. The sequence of iFAB 138 in the genome of EG149 is presented as SEQ ID NO:13. Table 3 presents the genetic characterization of a number of *E. coli* strains into which plasmids containing the expression constructs described herein were introduced as described below. These strains and plasmids were used to demonstrate the recombinant host

cells, cultures, and methods of certain embodiments of the present disclosure. The genetic designations in Table 3 are standard designations known to those of ordinary skill in the art.

TABLE 3

	Genetic Characterization of E. coli strains
Strain	Genetic Characterization
DV2	MG1655 F-, λ-, ilvG-, rfb-50, rph-1, ΔfhuA::FRT,
	ΔfadE::FRT
DV2.1	DV2 fabB::fabB[A329V]
D178	DV2.1 entD::FRT_P ₇₅ _entD
EG149	D178 ΔinsH-11::P _{L4CLU25} -iFAB138
V642	EG149 rph+
SL313	V642 lacIZ::P ₄₁ _'tesA/pDG109
V668	V642 ilvG ⁺
LC397	V668 lacIZ::P _{TRC} _'tesA(var)_kan
SL571	V668 lacIZ:: P _{TRC} _'tesA(var)_FRT
LC942	SL571 attTn7::P _{TRC} _'tesA(var)
DG16	LC942/pLC56
V940	LC397/pV171.1
D851	SL571 yijP::Tn5-cat/pV171.1

Plasmids: pDG109, pLC56 and pV171.1 are pCL_P $_{DC}$ _carB_tesA_alrA_fabB_fadR operon with variable expression of carB and tesA. iFAB138 is SEQ ID NO: 13.

Example 4

Increasing the Amount of Free Fatty Acid (FFA) Product by Repairing the rph and ilvG Mutations

The ilvG and rph mutations were corrected in this strain 30 resulting in higher production of FFA. Strains D178, EG149 and V668 (Table 3) were transformed with pCL_P_ $TRC_$ tesA. Fermentation was run at 32° C. in FA2 media for 40 hours to compare the FFA production of strains D178, EG149, and V668 with pCL_P_ $TRC_$ tesA. Correcting the rph and ilvG 35 mutations resulted in a 116% increase in the FFA production of the base strain with pCL_P_ $TRC_$ tesA. As seen in FIG. 8, V668/pCL_P_ $TRC_$ tesA produces more FFA than the D178/pCL_P_ $TRC_$ tesA, or the EG149/pCL_P_ $TRC_$ tesA control. Since FFA is a precursor to the LS9 products, higher FFA 40 production is a good indicator that the new strain can produce higher levels of LS9 products. Fermentation and extraction was run according to a standard FALC fermentation protocol exemplified by the following.

A frozen cell bank vial of the selected E. coli strain was 45 used to inoculate 20 mL of LB broth in a 125 mL baffled shake flask containing spectinomycin antibiotic at a concentration of 115 µg/mL. This shake flask was incubated in an orbital shaker at 32° C. for approximately six hours, then 1.25 mL of the broth was transferred into 125 mL of low P FA2 seed 50 media (2 g/L NH₄C1, 0.5 g/L NaCl, 3 g/L KH₂PO₄, 0.25 g/L MgSO₄-7H₂O, 0.015 g/L mM CaCl₂-2H₂O, 30 g/L glucose, 1 mL/L of a trace minerals solution (2 g/L of ZnCl₂.4H₂O, 2 g/L of CaCl₂.6H₂O, 2 g/L of Na₂MoO₄.2H₂O, 1.9 g/L of CuSO₄.5H₂O, 0.5 g/L of H₃BO₃, and 10 mL/L of concen-55 trated HCl), 10 mg/L of ferric citrate, 100 mM of Bis-Tris buffer (pH 7.0), and 115 µg/mL of spectinomycin), in a 500 mL baffled Erlenmeyer shake flask, and incubated on a shaker overnight at 32° C. 100 mL of this low P FA2 seed culture was used to inoculate a 5 L Biostat Aplus bioreactor (Sartorius 60 BBI), initially containing 1.9 L of sterilized F1 bioreactor fermentation medium. This medium is initially composed of 3.5 g/L of KH₂PO₄, 0.5 g/L of (NH₄)₂SO₄, 0.5 g/L of MgSO₄ heptahydrate, 10 g/L of sterile filtered glucose, 80 mg/L ferric citrate, 5 g/L Casamino acids, 10 mL/L of the sterile filtered trace minerals solution, 1.25 mL/L of a sterile filtered vitamin solution (0.42 g/L of riboflavin, 5.4 g/L of pantothenic acid, 6

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g/L of niacin, 1.4 g/L of pyridoxine, 0.06 g/L of biotin, and 0.04 g/L of folic acid), and the spectinomycin at the same concentration as utilized in the seed media. The pH of the culture was maintained at 6.9 using 28% w/v ammonia water, the temperature at 33° C., the aeration rate at 1 lpm (0.5 v/v/m), and the dissolved oxygen tension at 30% of saturation, utilizing the agitation loop cascaded to the DO controller and oxygen supplementation. Foaming was controlled by the automated addition of a silicone emulsion based antifoam (Dow Corning 1410).

A nutrient feed composed of 3.9 g/L MgSO₄ heptahydrate and 600 g/L glucose was started when the glucose in the initial medium was almost depleted (approximately 4-6 hours following inoculation) under an exponential feed rate of 0.3 15 hr⁻¹ to a constant maximal glucose feed rate of 10-12 g/L/hr, based on the nominal fermentation volume of 2 L. Production of fatty alcohol in the bioreactor was induced when the culture attained an OD of 5 AU (approximately 3-4 hours following inoculation) by the addition of a 1M IPTG stock solution to a final concentration of 1 mM. The bioreactor was sampled twice per day thereafter, and harvested approximately 72 hours following inoculation. A 0.5 mL sample of the well-mixed fermentation broth was transferred into a 15 mL conical tube (VWR), and thoroughly mixed with 5 mL of butyl acetate. The tube was inverted several times to mix, then vortexed vigorously for approximately two minutes. The tube was then centrifuged for five minutes to separate the organic and aqueous layers, and a portion of the organic layer transferred into a glass vial for gas chromatographic analysis.

Example 5

Increased Production of Fatty Alcohol by Transposon Mutagenesis—vijP

To improve the titer, yield, productivity of fatty alcohol production by E. coli, transposon mutagenesis and highthroughput screening was carried out and beneficial mutations were sequenced. A transposon insertion in the yijP strain was shown to improve the strain's fatty alcohol yield in both shake flask and fed-batch fermentations. The SL313 strain produces fatty alcohols. The genotype of this strain is provided in Table 3. Transposon clones were then subjected to high-throughput screening to measure production of fatty alcohols. Briefly, colonies were picked into deep-well plates containing LB, grown overnight, inoculated into fresh LB and grown for 3 hours, inoculated into fresh FA2.1 media, grown for 16 hours, then extracted using butyl acetate. The crude extract was derivatized with BSTFA (N,O-bis[Trimethylsilyl]trifluoroacetamide) and analyzed using GC/FID. Spectinomycin (100 mg/L) was included in all media to maintain selection of the pDG109 plasmid. Hits were selected by choosing clones that produced a similar total fatty species as the control strain SL313, but that had a higher percent of fatty alcohol species and a lower percent of free fatty acids than the control. Strain 68F11 was identified as a hit and was validated in a shake flask fermentation using FA2.1 media. A comparison of transposon hit 68F11 to control strain SL313 indicated that 68F11 produces a higher percentage of fatty alcohol species than the control, while both strains produce similar titers of total fatty species. A single colony of hit 68F11, named LC535, was sequenced to identify the location of the transposon insertion. Briefly, genomic DNA was purified from a 10 mL overnight LB culture using the kit ZR Fungal/ Bacterial DNA MiniPrep™ (Zymo Research Corporation, Irvine, Calif.) according to the manufacturer's instructions. The purified genomic DNA was sequenced outward from the transposon using primers internal to the transposon:

(SEQ ID NO: 14)

DG150	5' -GCAGTTATTGGTGCCCTTAAA	CGCCTGGTTGCTAC	GCC
	TG-3'		

(SEQ ID NO: 15)

DG131 5'-GAGCCAATATGCGAGAACACCCGAGAA-3'

Strain LC535 was determined to have a transposon insertion in the yijP gene (FIG. 18). yijP encodes a conserved inner membrane protein whose function is unclear. The yijP gene is in an operon and co-transcribed with the ppc gene, encoding phosphoenolpyruvate carboxylase, and the yijO gene, encoding a predicted DNA-binding transcriptional regulator of unknown function. Promoters internal to the transposon likely have effects on the level and timing of transcription of yijP, ppc and yijO, and may also have effects on adjacent genes frwD, pflC, pfld, and argE. Promoters internal to the transposon cassette are shown in FIG. 18, and may have effects on adjacent gene expression. Strain LC535 was evaluated in a fed-batch fermentation on two different dates. Both fermentations demonstrated that LC535 produced fatty alcohols with a higher yield than control SL313, and the improvement was 1.3-1.9% absolute yield based on carbon input. The 25 yijP transposon cassette was further evaluated in a different strain V940, which produces fatty alcohol at a higher yield than strain SL313. The yijP::Tn5-cat cassette was amplified from strain LC535 using primers:

LC277

(SEQ ID NO: 16) 5'-CGCTGAACGTATTGCAGGCCGAGTTGCTGCACCGCTCCCGCCAGG CAG-3'

LC278

(SEQ ID NO: 17)

(SEO ID NO: 19)

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5'-GGAATTGCCACGGTGCGGCAGGCTCCATACGCGAGGCCAGGTTAT

This linear DNA was electroporated into strain SL571 and 40 integrated into the chromosome using the lambda red recombination system. Colonies were screened using primers outside the transposon region:

DG408 5'-ATCTGCCGTGGATTGCAGAGTCTATTCAGCTACG-3'

A colony with the correct yijP transposon cassette (FIG. 9) was transformed with the production plasmid pV171.1 to produce strain D851. D851 (V940 yijP::Tn5-cat) was tested in a shake-flask fermentation against isogenic strain V940 that does not contain the yijP transposon cassette. The result of this fermentation showed that the vijP transposon cassette confers production of a higher percent of fatty alcohol by the D851 strain relative to the V940 strain and produces similar titers of total fatty species as the V940 control strain. Strain D851 was evaluated in a fed-batch fermentation on two different dates. Data from these fermentations is shown in Table 4 which illustrates that in 5-liter fed-batch fermentations, strains with the yijP::Tn5-cat transposon insertion had an increased total fatty species ("FAS") yield and an increase in 65 percent fatty alcohol ("FALC"). "Fatty Species" include FALC and FFA.

TABLE 4

Effect	of yijp transpo	son insertion or	titer and yield of F	AS and FALC
Strain	FAS Titer	FAS Yield	Percent FALC	FALC Yield
V940	68 g/L	18.70%	95.00%	17.80%
D851	70 g/L	19.40%	96.10%	18.60%
V940	64 g/L	18.40%	91.90%	16.90%
D851	67 g/L	19.00%	94.00%	17.80%

Tank Fermentation Method:

To assess production of fatty acid esters in tank a glycerol vial of desired strain was used to inoculate 20 mL LB+spectinomycin in shake flask and incubated at 32° C. for approximately six hours. 4 mL of LB culture was used to inoculate 125 mL Low PFA Seed Media (below), which was then incubated at 32° C. shaker overnight. 50 mL of the overnight culture was used to inoculate 1 L of Tank Media. Tanks were run at pH 7.2 and 30.5° C. under pH stat conditions with a maximum feed rate of 16 g/L/hr (glucose or methanol).

TABLE 5

Low PFA Seed M	Media
Component	Concentration
NH4Cl NaCl KH2PO4 MgSO4—7H2O CaCl2—2H2O Glucose TM2 Trace Minerals solution Ferric citrate	2 g/L 0.5 g/L 1 g/L 0.25 g/L 0.015 g/L 20 g/L 1 mL/L 10 mg/L
Bis Tris buffer (pH 7.0) Spectinomycin	100 mM 115 mg/L

TABLE 6

Tank Media	ı
	Concentration
Component	
(NH4)2SO4	0.5 g/L
KH2PO4	3.0 g/L
Ferric Citrate	0.034 g/L
TM2 Trace Minerals Solution	10 mL/L
Casamino acids	5 g/L
Post sterile additions	
MgSO4—7H2O	2.2 g/L
Trace Vitamins Solution	1.25 mL/L
Glucose	5 g/L
Inoculum	50 mL/L

Example 6

Addition of an N-terminal 60 bp Fusion Tag to CarB (CarB60)

There are many ways to increase the solubility, stability, expression or functionality of a protein. In one approach to increasing the solubility of CarB, a fusion tag could be cloned before the gene. In another approach increase the expression of CarB, the promoter or ribosome binding site (RBS) of the gene could be altered. In this study, carB (SEQ ID NO: 7) was modified by addition of an N-terminal 60 bp fusion tag. To generate the modified protein (referred to herein as "CarB60"), carB was first cloned into the pET15b vector using primers:

```
(SEQ ID NO: 20)
5'-GCAATTCCATATGACGAGCGATGTTCACGA-3';
                                      (SEQ ID NO: 21) 5
5'-CCGCTCGAGTAAATCAGACCGAACTCGCG
The pET15b-carB construct contained 60
nucleotides directly upstream of the carB gene:
                                     (SEQ ID NO:
5 '-ATGGGCAGCAGCCATCATCATCATCACAGCAGCAGCGGCCTGGT
GCCGCGCGGCAGCCAT
```

The fusion tag version of carB was renamed carB60. The pET15b_carB60 was then digested using restriction enzymes NcoI and HindIII and subcloned into the pCL1920-derived vector OP80 which was cut with the same enzymes. This plasmid was transformed into strain V324 (MG1655 ΔfadE:: FRT ΔfhuA::FRT fabB::A329V entD::T5-entD lacIZ::P_{TRC}-'TesA) to evaluate FALC production. Strains were fermented according to a standard procedure (summarized below) and $_{20}$ the total fatty species titer and total fatty alcohol titer were quantified. FIG. 10 shows that CarB60 increases fatty alcohol titers and therefore the CarB60 enzyme has higher total cellular activity than CarB when expressed from a multicopy plasmid.

To assess production of fatty alcohols in production strains, transformants were grown in 2 ml of LB broth supplemented with antibiotics (100 mg/L) at 37° C. After overnight growth, 40 ul of culture was transferred into 2 ml of fresh LB supplemented with antibiotics. After 3 hours of growth, 2 ml of 30 culture were transferred into a 125 mL flask containing 20 ml of M9 medium with 3% glucose supplemented with 20 μl trace mineral solution, 10 µg/L iron citrate, 1 µg/L thiamine, and antibiotics (FA2 media). When the OD_{600} of the culture reached 1.0, 1 mM of IPTG was added to each flask. After 20 35 hours of growth at 37° C., 400 µL samples from each flask were removed and fatty alcohols extracted with 400 μL butyl acetate. To further understand the mechanism of the improved CarB activity, CarB60 was purified from strain D178 which does not contain 'TesA (MG1655 ΔfadE::FRT ΔfhuA::FRT 40 fabB::A329V entD::P_{T5}-entD). Briefly, pCL1920_carB60 was transformed into strain D178, which has been engineered for fatty alcohol production, and fermentation was carried out at 37° C. in FA-2 medium supplemented with spectinomycin $(100 \,\mu\text{g/ml})$. When the culture OD₆₀₀ reached 1.6, cells were 45 induced with 1 mM isopropyl-β-D-thiogalactopyranoside (IPTG) and incubated for an additional 23 h at 37° C. For purification of CarB60, the cells were harvested by centrifugation for 20 min at 4° C. at 4,500 rpm. Cell paste (10 g) was suspended in 12 ml of BugBuster MasterMix (Novagen) and 50 protease inhibitor cocktail solution. The cells were disrupted by French Press and the resulting homogenate was centrifuged at 10,000 rpm to remove cellular debris. Ni-NTA was added to the resulting mixture, and the suspension was swirled at 4° C. at 100 rpm for 1 hour on a rotary shaker. The 55 slurry was poured into a column, and the flow-through was collected. The Ni-NTA resin was washed with 10 mM imidazole in 50 mM sodium phosphate buffer pH 8.0 containing 300 mM NaCl, and further washed with 20 mM imidazole in 50 mM sodium phosphate buffer pH 8.0 containing 300 mM 60 NaCl. The CarB60 protein was eluted with 250 mM imidazole in 50 mM sodium phosphate buffer pH 8.0 containing 300 mM NaCl, and analyzed by SDS-PAGE. The protein was dialyzed against 20% (v/v) glycerol in 50 sodium phosphate buffer pH 7.5 yielding approximately 10 mg of CarB60 per 65 liter of culture. The protein was flash frozen and stored at -80° C. until needed.

The CarB60 protein was abundantly expressed from a multicopy plasmid. Additional SDS-PAGE analysis showed that expression of CarB60 was higher than CarB. The higher expression level of CarB60 suggested that the carB60 gene integrated into the E. coli chromosome would produce more protein than the carB gene in the same location. To test this hypothesis, the carB60 gene was integrated into the E. coli chromosome. Briefly, the carB60 gene was first amplified from pCL_carB60 using forward primer:

```
(SEO ID NO: 23)
5'-ACGGATCCCCGGAATGCGCAACGCAATTAATGTaAGTTAGCGC-3';
reverse primer:
                                      (SEQ ID NO: 24)
5'-TGCGTCATCGCCATTGAATTCCTAAATCAGACCGAACTCGCGCAG
```

A second PCR product was amplified from vector pAH56 using forward primer:

```
(SEO ID NO: 25)
5'-ATTCCGGGGATCCGTCGACC-3':
and reverse primer:
                          (SEO ID NO: 26)
5'-AATGGCGATGACGCATCCTCACG-3
```

This fragment contains a kanamycin resistance cassette, λattP site, and γR6k origin of replication. The two PCR products were joined using the InFusion kit (Clontech) to create plasmid pSL116-126. A fatty alcohol production strain containing an integrated form of 'TesA12H08 and a helper plasmid pINT was transformed with either pSL116-126 containing the carB60 gene or plasmid F27 containing the carB gene. These strains were fermented in FA2 media according to standard procedures for shake-flask fermentations, as described above. To characterize and quantify the fatty alcohols and fatty acid esters, gas chromatography ("GC") coupled with flame ionization ("FID") detection was used. The crude extract was derivatized with BSTFA (N,O-bis[Trimethylsilyl]trifluoroacetamide) and analyzed using a GC/FID. Quantification was carried out by injecting various concentrations of the appropriate authentic references using the GC method described above as well as assays including, but not limited to, gas chromatography (GC), mass spectroscopy (MS), thin layer chromatography (TLC), high-performance liquid chromatography (HPLC), liquid chromatography (LC), GC coupled with a flame ionization detector (GC-FID), GC-MS, and LC-MS, can be used. When testing for the expression of a polypeptide, techniques such as Western blotting and dot blotting may be used.

The results of the fermentation after 20 hours are shown in FIG. 11. The total fatty product titers of the two strains are similar (2.4 g/L total fatty species), however integrated CarB60 converts a greater fraction of C12 and C14 chain length free fatty acids into fatty alcohols, compared to CarB without the N-terminal tag. These data suggest that cells expressing CarB60 have a higher total cellular carboxylic acid reductase activity, and can convert more FFA into fatty alcohols. Thus, carB60 when integrated in the chromosome is an improved carB template that provides desired activity for evolving carB gene to identify improved carB variants.

Example 7

Generation of CarB Mutants

The CarB enzyme is a rate-limiting step in the production of fatty alcohols under certain process conditions. To produce 5 fatty alcohols economically, efforts were made to increase the activity of the CarB enzyme.

Error Prone PCR Library Screen:

Random mutagenesis using error prone PCR was performed under conditions where the copying fidelity of the DNA polymerase is low. The mutagenized nucleic acids were cloned into a vector, and error-prone PCR followed by highthroughput screening was done to find beneficial mutations that increase conversion of free fatty acids to fatty alcohols (as detailed below). Important residues were further mutated to 15 other amino acids. A number of single amino acid mutations and combinations of mutations increased the fraction of fatty species that are converted to fatty alcohols. Briefly, random mutations were generated in the carB60opt gene by errorprone PCR using the Genemorph II kit (Stratagene). Muta- 20 tions were generated in only one of two domains of carB60opt separately, to facilitate cloning. Library 1 contained the first 759 residues of carB60opt and was generated by error-prone PCR using primers:

```
(SEO ID NO: 27)
HZ117
        5'-ACGGAAAGGAGCTAGCACATGGGCAGCCATCATCA
and
                                     (SEO ID NO: 28) 30
DG264
        5'-GTAAAGGATGGACGGCGGTCACCCGCC-3'.
The vector for Library 1 was plasmid pDG115
digested with enzymes NheI and PshAI. Library 2
contained the last 435 residues of carB60opt and
was generated by error-prone PCR using primers:
                                     (SEQ ID NO: 29)
DG263
        5'-CACGGCGGGTGACCGCCGTCCATCC-3';
and
                                     (SEO ID NO: 30)
HZ118
        5'-TTAATTCCGGGGATCCCTAAATCAGACCGAACTCGCGCA
        GGTC-3'.
```

The vector for Library 2 was plasmid pDG115 digested with enzymes PshAI and BamHI. The error-prone inserts were cloned into the vectors using InFusion Advantage

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(Clontech) and passaged through cloning strain NEB Turbo (New England Biolabs). The libraries were then transformed into strain EG442 (EG149 Tn7::P_{TRC}-ABR lacIZ::P_{TSO}-ABR). Error-prone carB60opt clones were then subjected to high-throughput screening to measure production of fatty alcohols. Briefly, colonies were picked into deep-well plates containing LB, grown overnight, inoculated into fresh LB and grown for 3 hours, inoculated into fresh FA-2.1 media, grown for 16 hours, then extracted using butyl acetate. The crude extract was derivatized with BSTFA (N,O-bis[Trimethylsilylltrifluoroacetamide) and analyzed using a standard GC/FID method. Spectinomycin (100 mg/L) was included in all media to maintain selection of the pDG115 plasmid. Hits were selected by choosing clones that produced a smaller total free fatty acid titer and a larger total fatty alcohol titer compared to the control strain. To compare hits from different fermentation screens, the conversion of free fatty acids to fatty alcohols was normalized by calculating a normalized free fatty acid percentage NORM FFA=Mutant Percent FFA/ Control Percent FFA where "Percent FFA" is the total free fatty acid species titer divided by the total fatty species titer. Hits were subjected to further verification using shake-flask fermentations, as described below.

Hits were sequenced to identify the beneficial mutations.

25 Sequencing was performed by colony PCR of the entire carB60opt gene using primers

```
(SEQ ID NO: 31)
SL59 5'-CAGCCGTTTATTGCCGACTGGATG-3';
and

(SEQ ID NO: 32)
EG479 5'-CTGTTTTATCAGACCGCTTCTGCGTTC-3',
and sequencedusing primers internal to the
carB6Oopt enzyme.
```

The beneficial mutations that improved the CarB60opt enzyme are shown in Table 7. The normalized free fatty acid (NORM FFA) column indicates the improvement in the enzyme, with lower values indicating the best improvement. "Well #" indicates the primary screening well that this mutation was found in. All residue numbers refer to the CarB protein sequence, which does not include the 60 bp tag. Mutations indicated with the prefix "Tag:" indication mutations in the 60 bp/20 residue N-terminal tag.

TABLE 7

Beneficial Mutations in the CarB Enzyme Identified During Error-

Well #	Norm FFA	Missense Mutations	Silent Mutations
131B08	70.50%	L799V V810F 5927R M1062L A1158V F1170I	CCG1115CCT
20C07	71.80%	A535S	
65B02	74.70%	V930R	ACC867ACA
54B10	76.30%	L8CQ T231M F288LA418T V580M A541V G677DP712A	
67E1	78.20%	D750G R827C D986G G1025D P1149G	GCA1031GCT GTC1073GTT
65C0B	78.90%	V926A	ATT941 ATA
12C10	80.30%	V46I	
66E08	80.10%	V926A	
70F02	80.90%	D750G R827C D986G G1026D P1149S	GCA1031GCT GTC1073GTT
07DC1	82.40%	E20K V191A	
66GC9	82.40%	R827C L1128S	ACG780ACA CTG923TTG
25PC2	83.50%	F288S	
06C01	85.10%	V46I	D6C01
05DC2	85.20%	T396S	CCG477CCT
124E03	86.00%	R827C L1128S	ACG780ACA CTG923TTG
17AC4	86.20%	A574T	GCA237GCT ACC67676ACT GCC529GCT
132C08	87.00%	V1062T R1080F	TTG830TTA TAC834TAT
72C09	87.30%	P809L M1062V	
10F02	87.70%	E686K	

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TABLE 7-continued

Beneficial Mutations in the CarB Enzyme Identified During Error- Prone Screening (TAG Mutations Removed)				
Well #	Norm FFA	Missense Mutations	Silent Mutations	
71F03	88.10%	R827C L1128S	ACG780ACA CTG923TTG	
38G04	88.90%	D143E A612T	GCA181GCG	
42F08	90.20%	T90M	CTG186CTT	
66C04	90.30%	L1128S		
18C08	90.40%	O478L		
12E02	90.60%	D19N S22N R87H L416S	CCG1G7CCA	
28B09	91.10%	E28K H212N Q473L	CCG122CCA ACG178ACA CTG288TTG	
		`	CTG340CTA ACC401ACT GCA681GCG	
100E09	92.20%	E936K P1134R	CGT829CGG CTG1007CTA	
3E09	93.20%	V259I		
4G11	93.80%	I870V S927I S985I I1164F	GTG1000GTC	
16C01	95.60%	D18V D292N		

Saturation Mutagenesis (Combo 1 and 2 Library Generated):

Amino acid positions deemed beneficial for fatty alcohol production following error-prone PCR were subjected to further mutagenesis. Primers containing the degenerate nucleotides NNK or NNS were used to mutate these positions to other amino acids. The resulting "saturation mutagenesis 25 libraries" were screened as described above for the error prone libraries, and hits were identified that further improved fatty alcohol conversion (a smaller total free fatty acid titer and a larger total fatty alcohol titer compared to the parent 30 "control" strain). Single amino acid/codon changes in nine different positions that improve the production of fatty alcohols are shown in Table 8. Hits were subjected to further verification using shake-flask fermentations, as described herein.

TABLE 8

Beneficial Mutations in the CarB Enzyme Identified During Amino Acid Saturation Mutagenesis					
WT Amino Acid	WT Codon	Mutant Amino Acid	Mutant Codon	Norm FFA	
E20	GAG	F	TTC	92.20%	
		L	CTG	94.50%	
		L	TTG	96.20%	
		R	CGC	86.50%	
		S	TCG	87.40%	
		V	GTG	86.00%	
		V	GTC	85.30%	
		Y	TAC	88.80%	
V191	GTC	A	GCC	88.70%	
		S	AGT	98.00%	
F288	TTT	G	GGG	70.30%	
		R	AGG	77.20%	
		S	TCT	85.60%	
		S	AGC	79.60%	
Q473	CAA	A	GCG	89.50%	
•		F	TTC	89.10%	
		H	CAC	84.10%	
		I	ATC	77.20%	
		K	AAG	90.30%	
		L	CTA	90.10%	
		M	ATG	89.00%	
		R	AGG	88.00%	
		V	GTG	89.20%	
		W	TGG	84.50%	
		Y	TAC	86.00%	
A535	GCC	Ā	TCC	71.80%	
R827	CGC	A	GCC	93.20%	
102/	200	C	TGT	87.90%	
		C	TGC	87.90%	
		C	TGC	83.20%	

TABLE 8-continued

WT Amino Acid	WT Codon	Mutant Amino Acid	Mutant Codon	Norm FFA
V926	GTT	A	GCT	78.10%
		A	GCG	66.30%
		A	GCC	69.50%
		E	GAG	65.80%
		G	GGC	78.60%
S927	AGC	G	GGG	77.60%
		G	GGT	79.30%
		I	ATC	90.80%
		K	AAG	70.70%
		V	GTG	87.90%
M930	ATG	K	AAG	82.30%
		R	CGG	73.80%
		R	AGG	69.80%
L1128	TTG	A	GCG	92.70%
		G	GGG	89.70%
		K	AAG	94.80%
		M	ATG	95.80%
		P	CCG	98.40%
		R	AGG	90.90%
		R	CGG	88.50%
		S	TCG	88.90%
		T	ACG	96.30%
		V	GTG	93.90%
		W	TGG	78.80%
		Y	TAC	87.90%

Amino acid substitutions deemed beneficial to fatty alcohol production were next combined. PCR was used to amplify parts of the carBopt gene containing various desired mutations, and the parts were joined together using a PCR-based method (Horton, R. M., Hunt, H. D., Ho, S. N., Pullen, J. K. and Pease, L. R. 1989). The carBopt gene was screened without the 60 bp N-terminal tag. The mutations combined in this combination library are shown in Table 9.

TABLE 9

,	CarB Mutations from the	First Combination Library	
	Mutation	Codon	
60	E20V	GTG	
	E20S	TCG	
	E20R	CGC	
	V191S	AGT	
	F288R	AGG	
	F288S	AGC	
65	F288G	GGG	
	Q473L	CTG	

Q473H

		_		
CarB Mutations from the First Combination Library				
		_		
Mutation	Codon			
Q473W	TGG	-		
Q473Y	TAC			
04731	ATC			

CAC

To facilitate screening, the resulting CarB combination library was then integrated into the chromosome of strain V668 at the lacZ locus. The sequence of the carBopt gene at this locus is presented as SEQ ID NO:7. The genotype of $_{15}$ strain V668 is MG1655 (AfadE::FRT ΔfhuA::FRT ΔfabB:: A329V ΔentD::T5-entD ΔinsH-11:: P_{lacUV5} fab138 rph+ ilvG+) (as shown in Table 3 and FIG. 16). The strains were then transformed with plasmid pVA3, which contains TesA, a catalytically inactive CarB enzyme CarB[S693A] which 20 destroys the phosphopantetheine attachment site, and other genes which increase the production of free fatty acids. The combination library was screened as described above for the error prone library. V668 with integrated carB opt (A535S) in the lacZ region and containing pVA3 was used as the control. 25 Hits were selected that increased the production of fatty alcohols and were subjected to further verification using shakeflask fermentations, as described in Example 5. The improved percentage of fatty alcohol production following shake flask fermentation of recombinant host cells expressing CarB com- 30 bination mutants is shown in FIG. 12.

The integrated CarB combination mutants were amplified from the integrated carB hits by PCR using the primers:

35 (SEQ ID NO: 33) EG58 5 ' - GCACTCGACCGGAATTATCG : and (SEQ ID NO: 34) EG626 5'-GCACTACGCGTACTGTGAGCCAGAG These inserts were re-amplified using primers: (SEQ ID NO: 35) 5'-GAGGAATAAACCATGACGAGCGATGTTCACGACGCGACCGA DG243 CGGC: and (SEO ID NO: 36) 45 DG210 5'-CTAAATCAGACCGAACTCGCGCAGG

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-continued Using InFusion cloning, the pooled carB mutants were cloned into a production plasmid, pV869, which was PCR amplified using primers:

(SEQ ID NO: 37)
DG228 5'-CATGGTTTATTCCTCCTTATTTAATCGATAC;
and

 $(SEQ\ ID\ NO:\ 38) \\ DG318\ 5'-TGACCTGCGCGAGTTCGGTCTGATTTAG.$

The carB mutant that performed the best in the shake-flask fermentation plasmid screen (carB2; Table 11) was designated VA101 and the control strain carrying carBopt [A535S] was designated VA82. See FIG. 13.

Amino acid substitutions in the reduction domain of carB deemed beneficial to fatty alcohol production were combined with one of the best carB-L combination library hits, "carB3" (Table 11). PCR was used to amplify parts of the carBopt gene containing various desired mutations in Reduction domain, and the parts were joined together using SOE PCR. The mutations combined in this combination library are shown in Table 10.

TABLE 10

CarB Mutations from the Second Combination Library			
Mutation	Codon		
R827C	TGC		
R827A	GCA		
V926A	GCG		
V926E	GAG		
S927K	AAG		
S927G	GGG		
M930K	AAG		
M930R	AGG		
L1128W	TGG		

The combination library was screened as described above for the error prone library. V668 with integrated carB3 in the lacZ region and containing pVA3 was used as a control. Hits were selected that exhibited increased production of fatty alcohols and were subjected to further verification using shake-flask fermentations, as described above. The results of a shake flask fermentation showing an improved percentage of fatty alcohol production using a further CarB combination mutation (carB4) is shown in Table 11. A graphic depiction of the relative conversion efficiency of low copy CarB variants is presented in FIG. 14. Results reported in Table 11 are from bioreactor runs carried out under identical conditions.

TABLE 11

CAR Variants				
Name	Mutation(s)	Strain	Tank data	Notes
carB	None = WT (E20 V191 F288 Q473)			protein is SEQ ID NO: 7
carB60	None + tag	V324		
carB1	A535S	V940	83% FALC; C12/C14 = 3.4	has one copy of 12H08 chromosomal TE
carB2	E20R, F288G, Q473I, A535S	LH375	97% FALC; C12/C14 = 3.6	has two copies of 12H08 chromosomal TE
carB2	E20R, F288G, Q473I, A535S	LH346	96% FALC; C12/C14 = 3.7	has one copy of 12H08 chromosomal TE
carB3	E20R, F288G, Q473H, A535S	L combo library	No examples run in bioreactors to date	
carB4	E20R, F288G, Q473H, A535S, R827A, S927G	R combo library (VA-219)	97% FALC; C12/C14 = 3.9	has two copies of 12H08 chromosomal TE

TABLE 11-continued

CAR Variants				
Name	Mutation(s)	Strain	Tank data	Notes
carA	None	See, US Patent Pub. No. 20100105963		protein is SEQ ID NO: 39
FadD9	None	See, US Patent Pub. No. 20100105963		protein is SEQ ID NO: 40

The DNA sequences of CarA, FadD9, CarB, and CarB60 are presented herein as SEQ ID NO: 41, 42, 43 and 44, respectively.

Identification of Additional Beneficial Mutations in CarB Enzyme by Saturation Mutagenesis:

A dual-plasmid screening system was later developed and validated to identify improved CarB variants over CarB4 for FALC production. The dual-plasmid system met the following criteria: 1) Mutant clones produce high FA titer to provide fatty acid flux in excess of CarB activity. This is accomplished by transforming a base strain (V668 with two copies of chromosomal TE) with a plasmid (pLYC4, pCL1920_P_{TRC}_carDead_tesA_alrAadp1_fabB[A329G]_fadR) that carries the FALC operon with a catalytically

ity is tunable. This is achieved by combining a weaker promoter (P_{TRC1}) and alternative start codons (GTG or TTG) to tune CarB4 expression levels. 3) Good plasmid stability, a toxin/antitoxin module (ccdBA operon) was introduced to maintain plasmid stability.

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Briefly, the screening plasmid pBZ1 (pACYCDuet- 1_P_{TRC1} -carB4GTG_rrnBter_ccdAB) was constructed from four parts using In-Fusion HD cloning method (Clontech) by mixing equal molar ratios of four parts (P_{TRC1} , carB4 with ATG/TTG/GTG start codons, rrnB T1T2 terminators with ccdAB, and pACYCDuet-1 vector).

```
(1) P_{TRC1}-Forward primer
                                                                 (SEQ ID NO: 45)
5 CGGTTCTGGCAAATATTCTGAAATGAGCTGTTGACAATTAATCAAATCCGGCTCGTATAATGTGTG-3
and reverse primer
                                                                 (SEQ ID NO: 46)
5'-GGTTTATTCCTCCTTATTTAATCGATACAT-3'
using pVA232
(\texttt{pCL1920}\_\texttt{P}_\textit{TRC}\_\texttt{carB4}\_\texttt{tesA}\_\texttt{alrAadp1}\_\texttt{fabB}[\texttt{A329G}]\_\texttt{fadR}) \ \ \texttt{plasmid} \ \ \texttt{as template}.
(1) carB4 with ATG/TTG/GTG start codons-Forward primer carB4 ATG
5'ATGTATCGATTAAATAAGGAGGAATAAACCATGGGCACGAGCGATGTTCACGACGCGAC-3';
carB4 GTG
                                                                 (SEO ID NO: 48)
5'ATGTATCGATTAAATAAGGAGGAATAAACCGTGGGCACGAGCGATGTTCACGACGCGAC-3';
and carB4 TTG
                                                                 (SEQ ID NO: 49)
5'-ATGTATCGATTAAATAAGGAGGAATAAACCTTGGGCACGAGCGATGTTCACGACGCGAC-3';
and reverse primer carB4 rev
                                                                 (SEO ID NO: 50)
5'-TTCTAAATCAGACCGAACTCGCGCAG-3'.
using pVA232 plasmid as template. (3) the rrnB T1T2 terminators with
ccdAB-Forward primer rrnB T1T2 term
                                                                 (SEQ ID NO: 51)
5'-CTGCGCGAGTTCGGTCTGATTTAGAATTCCTCGAGGATGGTAGTGTGG-3'
and reverse primer ccdAB rev
                                                                 (SEO ID NO: 52)
5 ' - CAGTCGACATACGAAACGGGAATGCGG-3 '
using plasmid pAH008 (pV171_ccdBA operon). (4) The pACYCDuet-1 vector
backbone-Forward primer pACYC vector for
                                                                 (SEQ ID NO: 53)
5 'CCGCATTCCCGTTTCGTATGTCGACTGAAACCTCAGGCATTGAGAAGCACACGGTC-3 '
and reverse primer pACYC vector rev
                                                                 (SEQ ID NO: 54)
5'-CTCATTTCAGAATATTTGCCAGAACCGTTAATTTCCTAATGCAGGAGTCGCATAAG-3'
```

The parts (1 to 4) were PCR amplified by the following primer pairs:

inactive CarB enzyme CarB[S693A] to enhance the production of free fatty acids; 2) The screening plasmid with carB mutant template, preferably smaller than 9-kb, is amenable to 65 saturation mutagenesis procedures and is compatible for expression with pLYC4; 3) The dynamic range of CarB activ-

The pBZ1 plasmid was co-expressed with pLYC4 in the strain described above and validated by shake flask and deepwell plate fermentation. The fermentation conditions were optimized such that CarB4_GTG template reproducibly have ~65% FALC conversion in both fermentation platforms as

described in Example 5. Results for shake flask fermentation are shown in FIG. 15.

Additional sites (18, 19, 22, 28, 80, 87, 90, 143, 212, 231, 259, 292, 396, 416, 418, 530, 541, 574, 612, 636, 677, 712, 750, 799, 809, 810, 870, 936, 985, 986, 1026, 1062, 1080, 1134, 1149, 1158, 1161, 1170) containing mutations in the improved CarB variants (Table 7) were subjected to full saturation mutagenesis. Primers containing the degenerate nucleotides NNK or NNS were used to mutate these positions to other amino acids by a PCR-based method (Sawano and Miyawaki 2000, Nucl. Acids Res. 28: e78). Saturation library was constructed using the pBZ1 (pACYCDuet-1_PTRC1carB4GTG_rrnBter_ccdAB) plasmid template. Mutant clones were transformed into NEB Turbo (New England Biolab) cloning strains and plasmids were isolated and pooled. The pooled plasmids were then transformed into a V668 based strain carrying plasmid pLYC4 and the transformants were selected on LB agar plates supplemented with antibiotics (100 mg/L spectinomycin and 34 mg/L chloram- 20 phenicol).

CarB variants from the saturation library were then screened for the production of fatty alcohols. Single colonies were picked directly into 96-well plates according to a modified deep-well plate fermentation protocol as described in 25 Example 5. Hits were selected by choosing clones that produced a smaller total free fatty acid titer and a larger total fatty alcohol titer compared to the control strain. To compare hits from different fermentation batches, the conversion of free fatty acids to fatty alcohols was normalized by calculating a normalized free fatty acid percentage. The NORM FFA (%) was also used in hits validation as described in Example 5. NORM FFA (%)=Mutant Percent FFA/Control Percent FFA; where "Percent FFA" is the total free fatty acid species titer divided by the total fatty species titer. Hits were subjected to further validation using shake-flask fermentations as described in Example 5. The normalized free fatty acid (NORM FFA) column indicates the improvement in the enzyme, with lower values indicating the best improvement. "Hit ID" indicates the primary screening plate well position where the lower NORM FFA phenotype was found. Hits mutations were identified by sequencing PCR products amplified from "Hit" containing pBZ1 plasmids using mutant carB gene-specific primers (BZ1 for 5'-GGATCTC-GACGCTCTCCCTT-3' (SEQ ID NO:55) and BZ12_ccdAB unique primer 5'-TCAAAAACGCCATTAACCTGATGT-TCTG-3[†] (SEQ ID NO:56). The NORM FFA values and mutations identified in validated hits are summarized in Table

TABLE 12

Saturation Mutagenesis				
WT Amino Acid	WT Codon	Hit ID(Amino Acid)	Mutant Codon	NORM FFA (%)
D18	GAT	P10H5(R)	AGG	75.5
		P6B4(L)	CTG	83.6
		P4H11(T)	ACG	80.8
		P8D11(P)	CCG	81.8
S22	AGC	P1F3(R)	AGG	57.7
		P2G9(R)	AGG	55.7
		P2A7(N)	AAC	90
		P8D7(G)	GGG	82.1
L80	CTG	P8H11(R)	AGG	87.4
R87	CGT	P7D7(G)	GGG	85.2
		P5D12(E)	GAG	89.4

Beneficial Mutations in CarB4 Enzyme identified During Amino Acid

TABLE 12-continued

Beneficial Mutations in CarB4 Enzyme identified During Amino Acid
Saturation Mutagenesis

	WT Amino Acid	WT Codon	Hit ID(Amino Acid)	Mutant Codon	NORM FFA (%)
0	D750	GAT	P8F11(A)	GCG	87.6
	I870	ATT	P3A12(L)	CTG	76.6

Identification of novel variants of CarB enzyme by full combinatorial mutagenesis:

A full combinatorial library was constructed to include the following amino acid residues: 18D, 18R, 22S, 22R, 473H, 473I, 827R, 827C, 870I, 870L, 926V, 926A, 926E, 927S, 927K, 927G, 930M, 930K, 930R, 1128L, and 1128W. Primers containing native and mutant codons at all positions were designed for library construction by a PCR-based method (Horton, R. M., Hunt, H. D., Ho, S. N., Pullen, J. K. and Pease, L. R. 1989). Beneficial mutations conserved in CarB2, CarB3, and CarB4 (20R, 288G, and 535S) were not changed, therefore, carB2GTG cloned into pBZ1 (modified pBZ1_P_{TRC1} carB2GTG_ccdAB) was used as PCR template. Library construction was completed by assembling PCR fragments into CarB ORFs containing the above combinatorial mutations. The mutant CarB ORFs were then cloned into the pBZ1 backbone by In-Fusion method (Clontech). The In-Fusion product was precipitated and electroporated directly into the screening strain carrying plasmid pLYC4. Library screening, deep-well plate and shake flask fermentation were carried out as described in Example 5. The activities (NORM FFA normalized by CarB2, 100%) of CarB mutants with specific combinatorial mutations are summarized in Table 13. CarB2, CarB4, and CarB5 (CarB4-S22R) are included as controls. The NORM FFA column indicates the improvement in CarB enzyme, with lower values indicating the best improvement. The fold improvement (X-FIOC) of control (CarB2) is also shown. All mutations listed are relative to the polypeptide sequence of CarB wt (SEO ID NO:7). For example, CarB1 has A535S mutation, and the CarBDead (a catalytically inactive CarB enzyme) carries S693A mutation which destroys the phosphopantetheine attachment site.

Novel CarB Variants for Improved Fatty Alcohol Produc-50 tion in Bioreactors:

The purpose of identifying novel CarB variants listed in Table 13 is to use them for improved fatty alcohol production. The top CarB variant (P06B6-S3R, E20R, S22R, F288G, Q473H, A535S, R873S, S927G, M930R, L1128W) from Table 13 carries a spontaneous mutation (wild type AGC to AGA) at position 3. Both P06B6 CarB variants, namely CarB7 (amino acid R by AGA at position 3-S3R, E20R, S22R, F288G, Q473H, A535S, R873S, S927G, M930R, L1128W), and CarB8 (wild type amino acid S by AGC at position 3—E20R, S22R, F288G, Q473H, A535S, R873S, S927G, M930R, L1128W) were made and cloned into the low copy number fatty alcohol production plasmid backbone pCL1920 to generate the following fatty alcohol operons 65 differing only in CarB. The translation initiation codon (GTG) for all CarB variants (CarB2, CarB7, and carB8) was reverted to ATG to maximize expression.

 $\begin{array}{c} \text{pCL1920_P}_{\mathit{TRC}}\text{_}\text{carB2_tesA_alrAadp1_fabB[A329G]_}\\ \text{fadR} \end{array}$

pCL1920_ P_{TRC} _carB7_tesA_alrAadp1_fabB[A329G]_ fadR

pCL1920_ P_{TRC} _carB8_tesA_alrAadp1_fabB[A329G]_ fadR

The above described plasmids were transformed into a V668 based strain with one copy of chromosomal TE, and the resulted strains were screened in bioreactors as described in Example 4. The improvement (measured by % fatty alcohols 10 in the bioreactor fermentation product) of CarB7 and CarB8 over CarB2 was shown in FIG. 16. The order of activity is CarB7>CarB8>CarB2. The position 3 mutation of CarB7 (AGC to an AGA R rare codon) conferred higher activity than CarB8, in addition, SDS-PAGE analysis of total soluble proteins revealed higher expression of CarB7 than CarB8 and CarB2. The expression levels of CarB2 and CarB8 were similar. This is consistent with the CarB60 data described in EXAMPLE 6, both the position 3 AGA R rare codon mutation and the CarB60 tag at its N-terminus can improve CarB 20 expression. It is understood that the CarB7 and CarB8 will perform better than CarB2 in strains with increased free fatty acids flux by either engineering the host strains and/or engineering the other components of the fatty alcohol production operon.

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All methods described herein can be performed in any suitable order unless otherwise indicated herein or otherwise clearly contradicted by context. The use of any and all examples, or exemplary language (e.g., "such as") provided herein, is intended merely to better illuminate the disclosure and does not pose a limitation on the scope of the disclosure unless otherwise claimed. No language in the specification should be construed as indicating any non-claimed element as essential to the practice of the disclosure. It is to be understood that the terminology used herein is for the purpose of describing particular embodiments only, and is not intended to be limiting. Preferred embodiments of this disclosure are described herein. Variations of those preferred embodiments may become apparent to those of ordinary skill in the art upon reading the foregoing description. The inventors expect skilled artisans to employ such variations as appropriate, and the inventors intend for the disclosure to be practiced otherwise than as specifically described herein. Accordingly, this disclosure includes all modifications and equivalents of the subject matter recited in the claims appended hereto as permitted by applicable law. Moreover, any combination of the above-described elements in all possible variations thereof is encompassed by the disclosure unless otherwise indicated herein or otherwise clearly contradicted by context.

TABLE 13

Summary of CarB Variants Identified from Combinatorial Library in $\begin{array}{c} \text{Dual-Plasmid} \\ \text{system.} \end{array}$

Mutants	NORM FFA (%)	X-FIOO	Mutations
P06B6	16.5	6.06	S3R, E20R, S22R, F288G, Q473H, A535S, R873S, S927G, M930R, L1128W
P13A3	23.9	4.18	D18R, E20R, S22R, F288G, Q473I, A535S, S927G, M930K, L1128W
P02A2	26.5	3.77	E20R, S22R, F288G, Q473I, A535S, R827C, V926E, S927K, M930R
P05H3	26.7	3.75	D18R, E20R, 288G, Q473I, A535S, R827C, V926E, M930K, L1128W
P10F10	31.9	3.13	E20R, S22R, F288G, Q473H, A535S, R827C, V926A, S927K, M930R
P01C12	34.2	2.92	E20R, S22R, F288G, Q473H, A535S, R827C
P03B1	36.9	2.71	E20R, S22R, F288G, Q473I, A535S, R827C, M930R
P06E4	36.9	2.71	E20R, S22R, F288G, Q473I, A535S, I870L, S927G, M930R
P14C6	37.4	2.67	E20R, S22R, F288G, Q473I, A535S, I870L, S927G
P05F10	40.4	2.48	D18R, E20R, S22R, F288G, Q473I, A535S, R827C, I870L, V926A, S927G
P06C8	40.8	2.45	E20R, S22R, F288G, Q473H, A535S, R827C, I870L, L1128W
P15E4	40.8	2.45	D18R, E20R, S22R, F288G, Q473H, A535S, R827C, I870L, S927G, L1128W
P05H7	40.9	2.44	E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G, L1128W
P15A6	41	2.44	E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G, M930K, L1128W
P08F5	41.2	2.43	E20R, S22R, F288G, Q473H, A535S, I870L, S927G, M930K
P14C7	41.3	2.42	E20R, F288G, Q473I, A535S, I870L, M930K
P16H10	42.1	2.38	E20R, S22R, F288G, Q473H, A535S, S927G, M930K, L1128W
P16A1	44.1	2.27	D18R, E20R, S22R, F288G, Q473I, A535S, S927G, L1128W
P14H4	44.2	2.26	E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G
P15C1	46.5	2.15	D18R, E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G, L1128W
P16E5	47.2	2.12	D18R, E20R, S22R, F288G, Q473I, A535S, S927G, M930R, L1128W
P15A3	47.2	2.12	E20R, S22R, F288G, Q473H, A535S, V926E, S927G, M930R
P05A2	52.4	1.91	E20R, S22R, F288G, Q473H, A535S, R827C, I870L, V926A, L1128W
CarB2	100	1	E20R, F288G, Q473I, A535S
CarB4	77.8	1.29	E20R, F288G, Q473H, A535S, R827A, S927G
CarB5	48.9	2.04	E20R, S22R, F288G, Q473H, A535S, R827A, S927G
CarB1	ND		A535S
CarB wt	ND		SEQ ID NO: 7
CarBDead	ND		S693A

	TABLE 14					
		Sequences				
SEQ ID NO	Description	Sequence				
1	cat-loxP-T5 (in front of iFAB138)	TTGTCCATCTTTATATATATTTGGGGGTAGGGTGTTCTTTATGTAAAAAAAA				
2	T5 (in front of iFAB138)	TTGTCCATCTTTATATAATTTGGGGGTAGGGTGTTCTTTATGTAAAAAAAA				
3	AlrA Acinetobacter sp. M-1	MSNHQIRAYAAMQAGEQVVPYQFDAGELKAHQVEVKVEYCGLCHSDLSVINN EWQSSVYPAVAGHEIIGTIIALGSEAKGLKLGQRVGIGWTAETCQACDPCIG GNQVLCTGEKKATIIGHAGGFADKVRAGWQWVIPLPDDLDPESAGPLLCGGI TVLDPLLKHKIQATHHVGVIGIGGLGHIAIKLLKAWGCEITAFSSNPDKTEE LKANGADQVVNSRDAQAIKGTRWKLIILSTANGTLNVKAYLNTLAPKGSLHF LGVTLEPIPVSVGAIMGGAKSVTSSPTGSPLALRQLLQFAARKNIAPQVELF PMSQLNEAIERLHSGQARYRIVLKADFD				
4	AlrAadp1	MATTNVIHAYAAMQAGEALVPYSFDAGELQPHQVEVKVEYCGLCHSDVSVLN NEWHSSVYPVVAGHEVIGTITQLGSEAKGLKIGQRVGIGWTAESCQACDQCI SGQQVLCTGENTATIIGHAGGFADKVRAGWQWVIPLPDELDPTSAGPLLCGG ITVFDPILKHQIQAIHHVAVIGIGGLGHMAIKLLKAWGCEITAFSSNPNKTD ELKAMGADHVVNSRDDAEIKSQQCKFDLLLSTVNVPLNWNAYLNTLAPNGTF HFLGVVMEPIPVPVGALLGGAKSLTASPTGSPAALRKLLEFAARKNIAPQIE MY				
5	yjgB	atgTCGATGATAAAAAGCTATGCCGCAAAAGAAGCGGGCGGCGAACTGGAAG TTTATGAGTACGATCCCGGTGAGCTGAGC				

6 NRRL 5646 CAR MAVDSPDERLQRRIAQLFAEDEQVKAARPLEAVSAAVSAPGMRLAQIAATVM AGYADRPAAGQRAFELMTDDATGRTSLRLLPRFETTTYRELWQRVGBVAAAW HHDPENPLRAGDFVALLGFTSIDYATLDLADIHLGAVTVPLQASAAVSQLIA ILTETSPRLLASTPEHLDAAVECLLAGTTPERLVVFDYHPEDDDQRAAPESA RRRLADAGSLVIVETLDAVRARGRDLPAAPLFVPDTDDDPLALLIYTSGSTG

SEC

ID NO Description

Sequence

TPKGAMYTNRLAATMWQGNSMLQGNSQRVGINLNYMPMSHIAGRISLFGVLA RGGTAYFAAKSDMSTLFEDIGLVRPTEIFFVPRVCDMVFORYOSELDRRSVA ${\tt GADLDTLDREVKADLRQNYLGGRFLVAVVGSAPLAAEMKTFMESVLDLPLHD}$ ${\tt GYGSTEAGASVLLDNQIQRPPVLDYKLVDVPELGYFRTDRPHPRGELLLKAE}$ $\verb|TTIPGYYKRPEVTAEIFDEDGFYKTGDIVAELEHDRLVYVDRRNNVLKLSQG|$ EFVTVAHLEAVFASSPLIRQIFIYGSSERSYLLAVIVPTDDALRGRDTATLK SALAESIQRIAKDANLQPYEIPRDFLIETEPFTIANGLLSGIAKLLRPNLKE RYGAQLEQMYTDLATGQADELLALRREAADLPVLETVSRAAKAMLGVASADM RPDAHFTDLGGDSLSALSFSNLLHEIFGVEVPVGVVVSPANELRDLANYIEA ERNSGAKRPTFTSVHGGGSEIRAADLTLDKFIDARTLAAADSIPHAPVPAQT VLLTGANGYLGRFLCLEWLERLDKTGGTLICVVRGSDAAAARKRLDSAFDSG DPGLLEHYQQLAARTLEVLAGDIGDPNLGLDDATWQRLAETVDLIVHPAALV NHVLPYTQLFGPNVVGTAEIVRLAITARRKPVTYLSTVGVADQVDPAEYQED SDVREMSAVRVVRESYANGYGNSKWAGEVLLREAHDLCGLPVAVFRSDMILA HSRYAGQLNVQDVFTRLILSLVATGIAPYSFYRTDADGNRQRAHYDGLPADF TAAAITALGIOATEGFRTYDVLNPYDDGISLDEFVDWLVESGHPIORITDYS DWFHRFETATRALPEKOROASVI.PLI.DAYRNPCPAVRGATI.PAKEFOAAVOT AKIGPEQDIPHLSAPLIDKYVSDLELLQLL*

carB

MTSDVHDATDGVTETALDDEOSTRRIAELYATDPEFAAAAPLPAVVDAAHKP GLRLAEILQTLFTGYGDRPALGYRARELATDEGGRTVTRLLPRFDTLTYAQV WSRVOAVAAALRHNFAOPTYPGDAVATTGFASPDYLTLDLVCAYLGLVSVPL ${\tt QHNAPVSRLAPILAEVEPRILTVSAEYLDLAVESVRDVNSVSQLVVFDHHPE}$ VDDHRDALARAREOLAGKGIAVTTLDAIADEGAGLPAEPIYTADHDORLAMI LYTSGSTGAPKGAMYTEAMVARLWTMSFITGDPTPVINVNFMPLNHLGGRIP ISTAVONGGTSYFVPESDMSTLFEDLALVRPTELGLVPRVADMLYOHHLATV DRLVTQGADELTAEKQAGAELREQVLGGRVITGFVSTAPLAAEMRAFLDITL GAHIVDGYGLTETGAVTRDGVIVRPPVIDYKLIDVPELGYFSTDKPYPRGEL $\verb|LVRSQTLTPGYYKRPEVTASVFDRDGYYHTGDVMAETAPDHLVYVDRRNNVL|$ KLAQGEFVAVANLEAVFSGAALVRQIFVYGNSERSFLLAVVVPTPEALEQYD ${\tt PAALKAALADSLQRTARDAELQSYEVPADFIVETEPFSAANGLLSGVGKLLR}$ PNLKDRYGQRLEQMYADIAATQANQLRELRRAAATQPVIDTLTQAAATILGT ${\tt GSEVASDAHFTDLGGDSLSALTLSNLLSDFFGFEVPVGTIVNPATNLAQLAQ}$ HIEAQRTAGDRRPSFTTVHGADATEIRASELTLDKFIDAETLRAAPGLPKVT TEPRTVLLSGANGWLGRFLTLQWLERLAPVGGTLITIVRGRDDAAARARLTQ AYDTDPELSRRFAELADRHLRVVAGDIGDPNLGLTPEIWHRLAAEVDLVVHP AALVNHVLPYRQLFGPNVVGTAEVIKLALTERIKPVTYLSTVSVAMGIPDFE EDGDIRTVSPVRPLDGGYANGYGNSKWAGEVLLREAHDLCGLPVATFRSDMI LAHPRYRGQVNVPDMFTRLLLSLLITGVAPRSFYIGDGERPRAHYPGLTVDF VAEAVTTLGAQQREGYVSYDVMNPHDDGISLDVFVDWLIRAGHPIDRVDDYD DWVRRFETALTALPEKRRAQTVLPLLHAFRAPQAPLRGAPEPTEVFHAAVRT AKVGPGDIPHLDEALIDKYIRDLREFGLI*

PPTase is

 ${\tt MVDMKTTHTSLPFAGHTLHFVEFDPANFCEQDLLWLPHYAQLQHAGRKRKTE}$ HLAGRIAAVYALREYGYKCVPAIGELRQPVWPAEVYGSISHCGTTALAVVSR E. coli MG1655 QPIGIDIEEIFSVQTARELTDNIITPAEHERLADCGLAFSLALTLAFSAKES AFKASEIQTDAGFLDYQIISWNKQQVIIHRENEMFAVHWQIKEKIVITLCQH

- Del-fadE-F
- AAAAACAGCAACAATGTGAGCTTTGTTGTAATTATTTGTAAACATATTGAT TCCGGGGATCCGTCGACC
- Del-fadE-R
- AAACGGAGCCTTTCGGCTCCGTTATTCATTTACGCGGCTTCAACTTTCCTGT AGGCTGGAGCTGCTTC
- fadE-L2 11
- CGGGCAGGTGCTATGACCAGGAC
- fadE-R1
- CGCGGCGTTGACCGGCAGCCTGG
- iFAB138
- (DNA)

TGTAGGCTGGAGCTGCTTCGAAGTTCCTATACTTTCTAGAGAATAGGAACTT CGGAATAGGAACTTCGAACTGCAGGTCGACGGATCCCCCGGAATATTTAAATC ATTTGTACTTTTGAACAGCAGAGTCGCATTATGGCCACCGAAGCCCAGGCT GTTGGACAGAACGTAGTTGACTTCTGCATTACGGCCCTCGTTAGGAACGTAA ${\tt TCCAGGTCGCATTCCGGATCCGCCTCTTTGTAGCCGATGGTCGGCGGAATGA}$ AACCCTCTTCAATAGCTTTGGCACAGATAATCGCTTCGACTGCACCGCCAGC GCCCAGCAGGTGGCCGGTCATGCTCTTGGTGCTAGACACCGGCACTTTGTAG GCGTATTCACCCAGGACCGTCTTGATCGCTTGGGTTTCGAAGCTGTCATTGT ACGCCGTGCTCGTACCGTGCGCGTTGATATAGGAAATGTCCTCTGGGCGGAC ATTATCTTCTTCCATTGCCAGTTTCATTGCACGTGCACCACCTTCACCATTC GGCGCTGGGCTCGTGATATGATATGCGTCGCAGGTCGCACCATAGCCAACGA TCTCGGCATAGATTTTGGCACCACGCTTCAGCGCGTGCTCCAACTCTTCCAA GATAACGATACCGCTGCCCTCGCCCATCACAAAACCGCTGCGATCCTTATCG $\verb|AACGGGATGCTGGCGCGCTTCGGGTCCTCAGATTTGGTCACGGCCTTCATCG|$ AGGCAAAACCCGCCAGGCTCAACGGGGTGATACCTGCTTCGCTACCACCAGA ${\tt GATCATAACGTCGCTATAACCAAACTTAATGTTACGGAAGGACTCACCAATG}$

Sequences

SEO

ID NO Description

Sequence

 $\tt CTGTTGTTCGCGCTCGCACATGCGGTGACAATGGTCGTGCAAATACCTTTAG$ CGCCATAACGAATCGCCAGATTACCGCTTGCCATATTCGCAATGATCATCGG ${\tt AATAGTCATAGGGCTCACACGACCCGGACCTTTGGTAATCAGCTTTTCATCC}$ TGCTTCTCAATGGTGCCGATGCCGCCAATGCCGCTACCAACAATGACGCCGA AACGATTCTTATCAATCGACTCCAGGTCCAGTTTGCTGTCCTTGATTGCCTC ATCCGCCGCAACGATCGCAAACTGGCTAAAACGGTCCATACGGTTCGCCTCA TAACTTTGAAATCGGTTGCGTCAAACGCTTTGATCTTGTCAATGCCACATTT ACCCTCTTTGATGCTGCACCAGAAGCTATCAGCGTTGTTACCCACCGGCGTC ACTGCACCAATACCCGTAATGACAACGCGGCGATTCATtttqttqcctcctt TTAgaacgcggaagtatcctggaacaaaccgactttcaaatcgtgtgcggta tagatcaggcgaccatccaccagaacctcaccgtccgccaggcccatgatca ggcgacggtttacgatacgtttgaaatgaatacgataggtgactttcctggc tgtcggcagaacctggccggtaaatttcacttcgcccacgcccagagcgcgg cctttgccttcgccgcccaaccagcccaggtagaatcccaccaattgccaca tagcatccagacccagacaaccgggcatcaccggatcgccgataaagtggca tccqaaqaaccataqatccqqattqatatccaqctcqqcttcqacataqcct ttgtcgaaattgccgcccgtttcggtcatcttaacgacgcggtccatcatca gcatgttcggtgcagggagttgcggccctttagcgccaaacagttcaccacg ${\tt accagaggcaagaaggtcttcttttgtataggattcgcgtttatctaccatg}$ ttttatqtaaaccttaaaaTTAAACCATGTACATTCCGCCGTTGACGTGCAG AGTCTCACCAGTGATGTAACTCGCTTCGTCAGAGGCTAAAAATGCAACCGCA CTGGCGATTTCCTGAGCGCCGCGGGGGGCGACCCGCAGGCACCTGCGCCAGGA TACCCGCACGCTGATCGTCAGACAGCGCACGCGTCATGTCCGTTTCAATAAA ACCCGGAGCCACAACATTGACAGTAATACCACGGGACGCAACTTCACGCGCC AGTGATTTACTGAAACCGATCAGGCCCGCTTTCGCCGCAGCGTAGTTTGCCT GACCTGCATTTCCCATGGTACCAACCACAGAACCAATAGTGATAATGCGACC ACAACGCTTTTTCATCATAGCGCGCATTACCGCTTTTGACAGGCGGAAAACG GATGATAAGTTGGTTTCGATAATATCGTTCCACTCATCATCTTTCATTCGCA TCAACAGATTATCACGAGTGATACCGGCATTATTAACCAGGATATCCACTTC ACCAAATTCTGCGCGAATATTTTCCAGAACAGATTCAATAGATGCAGGATCG GTCACATTCAACATCAAACCTTTCCCGTTAGCACCTAAATAGTCGCTAATGT TCTTCGCACCATTTTCACTGGTCGCAGTCCCGATAACTTTCGCGCCGCGGGC AACGAGAGTCTCTGCAATTGCGCGGCCTATGCCACGGCTTGCACCAGTCACC AGCGCAATCTTTCCTTCAAAGCTCATGGTTTTTCCTCTTTTATTGCGTAAGTG CCGCAGACAGCGCCGGCTCGTTCAGCGCCGACGCTGTCAGGGTGTCGAC AATACGTTTCGTCAGACCAGTGAGGACTTTACCTGGACCCACTTCATAAAGA ${\tt TGTTCAACGCCCTGCGCCGCGATAAATTCCACGCTCTTCGTCCACTGTACCG}$ GATTGTACAACTGGCGAACCAGCGCATCGCGGATAGCGGCGGCATCGGTTTC ACATTTCACGTCAACGTTGTTCACTACCGGCACCGTTGGCGCGCTAAAGGTA ATTTTGGCTAATTCAACCGCCAGCTTATCTGCCGCTGGTTTCATCAGCGCGC AGTGCGACGGTACGCTCACCGGCAGCGCAGCGCGCGTTTCGCGCCAGCGGC TTTACAGGCTGCGCCCGCACGTTCTACCGCCTCTTTATGCCCGGCGATAACC ACCTGTCCCGGCGAGTTAAAGTTAACCGGCGAAACAACCTGCCCTTCGGCAG ATTCTTCACAGGCTTTAGCAATAGAGGCATCATCCAGCCCGATGATCGCAGA CATGCCGCCAGTGCCTTCCGGAACCGCTTCCTGCATGAATTTACCGCGCATT TCCACCAGACGAACGGCATCAGCAAAGTTGATGACGCCAGCGCAAACCAGCG CTGCTGCTGCCAAACGCGCCAAAGCGCGACGGAAGCGGTTAATAACGCCGGC $\tt TGCGTCTGCCAGGTTTTATTCAGTTCTTCCGCTGGACCTTGCTGGGTGAGCG$ CCCACAGATCATATCCCAGAGCCGCAGAAGCTTCAGCAAACGTTTCTTCTAC GATAGGGTAATTTGCCGCCATCTCGGCCAACATCCCAACGCTCTGAGAACCC TGACCGGGGAACACAAATGCAAATTGCGTCATGTTTAAATCCTTATACTAGA AACGAATCAGCGCGGAGCCCCAGGTGAATCCACCCCCGAAGGCTTCAAGCAA TACCAGCTGACCGGCTTTAATTCGCCCGTCACGCACGGCTTCATCCAGCGCG CACGGCACAGAAGCCGCGGAGGTATTGCCGTGCCTGTCCAGCGTGACGACGA CATTGTCCATCGACATGCCGAGTTTTTTCGCTGTCGCGCTAATGATACGCAG GTTAGCCTGATGCGGCACCAGCCAATCGAGTTCTGAGCGATCCAGGTTATTA GCCGCCAGCGTCTCATCGACAATATGCGCCAGTTCAGTGACCGCCACTTTAA AGACTTCATTGCCCGCCATTGTCAGGTAAATCGGGTTATCCGGATTTACGCG ATCGGCATCGGCAGGGTCAGTAATTCACCGTAACGGCCATCGGCATGAAGA TGAGTGGAGATAATACCCGGTTCTTCAGAAGCGCTCAGTACGGCCGCGCCTG CGCCATCGCCGAAAATAATGATCGTACCGCGATCGCCAGGATCGCAAGTGCG GGCTAATACATCGGAACCGACCACCAGCGCGTGTTTAACCGCGCCGGATTTA ACGTACTGGTCGGCGATGCTTAACGCGTAGGTGAAACCTGCGCACGCTGCCG CGACATCAAACGCCGGGCAACCTTTAATACCGAGCATACTTTGAATCTGACA TGCCGCGCTTGGAAATGCATGCGTTGCTGATGTGGTAGCCACCACAATCAAG CCAATTTGGTCTTTATCGATCCCCGCCATCTCAATCGCGCGATTCGCAGCGG TAAAGCCCATCGTCGCGACAGTTTCATTCGGCGCGGCGATATGGCGTTTACG AATACCTGTACGAGTGACAATCCACTCGTCAGAGGTCTCAACCATTTTTTCC AGATCGGCGTTAGTCCGCACTTGTTCGGGCAGATAGCTGCCAGTACCAATAA ${\tt TCTTCGTATACATGTACGCTCAGTCACTaaaTTACTCGATATCAATCACATC}$ AAATTCGACTTCTGGATTGACGTCAGCATCGTAATCAATGCCTTCAATGCCA AAGCCAAACAGCTTGATGAACTCTTCTTTGTACATGTCGTAATCGGTCAGCT CACGCAGGTTCTCTGTGGTGATTTGTGGCCACAGATCACGGCAGTGCTGCTG

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		TABLE 14 CONCINCE			
Sequences					
SEQ ID NO	Description	Sequence			
		AATGTCATCACGCAGTTCCCAGTCATCCAAACGCAGACGATTGTGATCATCCACTTCCCGGCGCTGAACCATCT			
14	DG150	GCAGTTATTGGTGCCCTTAAACGCCTGGTTGCTACGCCTG			
15	DG131	GAGCCAATATGCGAGAACACCCGAGAA			
16	LC277	CGCTGAACGTATTGCAGGCCGAGTTGCTGCACCGCTCCCGCCAGGCAG			
17	LC278	GGAATTGCCACGGTGCGGCAGGCTCCATACGCGAGGCCAGGTTATCCAACG			
18	DG407	AATCACCAGCACTAAAGTGCGCGGTTCGTTACCCG			
19	DG408	ATCTGCCGTGGATTGCAGAGTCTATTCAGCTACG			
20	Primer1 for prep of CarB60	GCAATTCCATATGACGAGCGATGTTCACGA			
21	Primer2 for prep of CarB60	CCGCTCGAGTAAATCAGACCGAACTCGCG			
22	pET15b-carB construct (60 nt directly upstream of the carB gene)	ATGGGCAGCCATCATCATCATCATCACAGCAGCGGCCTGGTGCCGCGCGGCAGCCAT			
23	carB60 amplified from pCL_carB60 forward primer	ACGGATCCCCGGAATGCGCAACGCAATTAATGTaAGTTAGCGC			
24	carB60 amplified from pCL_carB60 reverse primer	TGCGTCATCGCCATTGAATTCCTAAATCAGACCGAACTCGCGCAGG			
25	carB60 amplified from pAH56 forward primer	ATTCCGGGGATCCGTCGACC			
26	carB60 amplified from pAH56 reverse primer	AATGGCGATGACGCATCCTCACG			
27	HZ117 primer	ACGGAAAGGAGCTAGCACATGGGCAGCCATCATCAT			
28	DG264 primer	GTAAAGGATGGACGGCGGTCACCCGCC			
29	DG263 primer	CACGGCGGGTGACCGCCGTCCATCC			
30	HZ118 primer	TTAATTCCGGGGATCCCTAAATCAGACCGAACTCGCGCAGGTC			
31	SL59 primer	CAGCCGTTTATTGCCGACTGGATG			
32	EG479 primer	CTGTTTTATCAGACCGCTTCTGCGTTC			

TABLE 14-continued

	TABLE 14-continued					
	Sequences					
SEQ ID NO	Description	Sequence				
33	Primer EG58	GCACTCGACCGGAATTATCG				
34	Primer EG626	GCACTACGCGTACTGTGAGCCAGAG				
35	Primer DG243	GAGGAATAAACCATGACGAGCGATGTTCACGACGCGACCGAC				
36	Primer DG210	CTAAATCAGACCGAACTCGCGCAGG				
37	Primer DG228	CATGGTTTATTCCTCCTTATTTAATCGATAC				
38	Primer DG318	TGACCTGCGCGAGTTCGGTCTGATTTAG				
39	carA (protein)	MTIETREDR FNRRI DHLFETDPQFAAARPDEAI SAAAADPELRLPAAVKQI L AGYADRPALGKRAVEFVTDEEGRTTAKLLPR FDTITYRQLAGRI QAVTNAWH NHPVNAGDRVAILGFTSVDYTTIDIALLELGAVSVPLQTSAPVAQLQPIVAE TEPKVIASSVDFLADAVALVESGPAPSRLVVPDYSHEVDDQREAFEAAKGKL AGTGVVVETITDALDRGRSLADAPLYVPDEADPLTLLIYTSGSTGTPKGAMY PESKTATMVVQAGSKARWDETLGVMPSITLNFMPMSHVMGRGILCSTLASGG TAYFAARSDLSTFLEDLALVRPTQLNFVPRIWDMLFQEYQSRLDNRRAEGSE DRAEAAVLEEVRTQLLGGRFVSALTGSAPISAEMKSWVEDLLDMHLLEGYGS TEAGAVFIDGQIQRPPVIDYKLVDVPDLGYFATDRPYPRGELLVKSEQMFPG YKRPEITAEMFDEDGYYRTGDIVAELGPDHLEYLDRRNNVLKLSQGEFVTV SKLEAVFGDSPLVRQIYVYGNSARSYLLAVVVPTEEALSRWDGDELKSRISD SLQDAARAAGLQSYEIPRDFLVETTPFTLENGLLTGIRKLARPKLKAHYGER LEQLYTDLAEGGANELRELRRNGADRPVVETVSRAAVALLGASVTDLRSDAH FTDLGGDSLSALSFSNLLHEIFDVDVVPVGVIVSPATDLAGVAAYIEGELRGS KRPTYASVHGRDATEVRARDLALGKFIDAKTLSAAPGLPRSGTEIRTVLLTG ATGFLGRYLALEWLERMDLVDGKVICLVRARSDDEARARLDATFDTGDATLL EHYRALAADHLEVIAGDKGEADLGLDHDTWQRLADTVDLIVDPAALVNHVLP YSQMFGPNALGTAELIRIALTTIKFYVYVSTIGVGGGISPEAFVEDADIRE ISATRRVDDSYANGYGNSKWAGEVLLREAHDWCGLPVSVFRCDMILADTTYS GQLNLPDMFTRLMLSLVATGIAPGSFYELDADGNRQRAHYDGLPVEFIAEAI STIGSQVTDGFETFHVMNPYDDGIGLDEYVDWLIEAGYPVHRVDDYATWLSR FETALRALPERQRQASLLPLLHNYQQPSPPVCGAMAPTDRFRAAVQDAKIGP DKDIPHVTADVIVKYISNLQMLGLL*				
40	FadD9 (protein)	MSINDQRLTRRVEDLYASDAQFAAASPNEAITQAIDQPGVALPQLIRMVMEG YADRPALGQRALRFVTDPDSGRTMVELLPRFETITYRELWARAGTLATALSA EPAIRPGDRVCVLGFNSVDYTTIDIALIRLGAVSVPLQTSAPVTGLRPIVTE TEPTMIATSIDNLGDAVEVLAGHAPARLVVFDYHGKVDTHREAVEARARLA GSVTIDTLAELIERGRALPATPIADSADDALALLIYTSGSTGAPKGAMYRES QVMSFWRKSSGWFEPSGYPSITLNFMPMSHVGGRQVLYGTLSNGGTAYFVAK SDLSTLFEDLALVRPTELCFVPRIWDMVFAEFHSEVDRRLVDGADRAALEAQ VKAELRENVLGGRFVMALTGSAPISAEMTAWVESLLADVHLVEGYGSTEAGM VLNDGMVRRPAVIDYKLVDVPELGYFGTDQPYPRGELLVKTQTMFPGYYQRP DVTAEVFDPDGFYRTGDIMAKVGPDQFVYLDRRNNVLKLSQGEFIAVSKLEA VFGDSPLVRQIFIYGNSARAYPLAVVVPSGDALSRHGIENLKPVISESLQEV ARAAGLQSYEIPRDFIIETTPFTLENGLLTGIRKLARPQLKKFYGERLERLY TELADSQSNELRELRQSGPDAPVLPTLCRAAAALLGSTAADVRPDAHFADLG GDSLSALSLANLLHEIFGVDVPVGVIVSPASDLRALADHIEAARTGVRRPSF ASIHGRSATEVHASDLTLDKFIDAATLAAAPNLPAPSAQVRTVLLTGATGFL GRYLALEWLDRMDLVNGKLICLVRARSDEEAQARLDATFDSGDPYLVRHYRE LGAGRLEVLAGDKGEADLGDRVTWQRLADTVDLIVDPAALVNHVLPYSQLF GPNAAGTAELLRLALTGKRKPYIYTSTTAVGEGIPPEAFTEDADIRALSPTR RIDDSYANGYANSKWAGEVLLREAHEQCGLPVTVFRCDMILADTSYTGQLNL PDMFTRLMLSLAATGIAPGSFYELDAHGNRQRAHYDGLPVEFVAEAICTLGT HSPDRFVTYHVMNPYDDGIGLDEFVDWLNSPTSGSGCTIQRIADYGEWLQRF ETSLRALPDRQRHASLLPLLHNYREPAKPICGSIAPTDQFRAAVQEAKIGPD KDIPHLTAAIIAKYISNLRLLGLL*				
41	carA (DNA)	atgacgatcgaaacgcggaagacgcttcaaccggggcattgaccacttgt tcgaaaccgacccgcagttcgcgcgcgccgtcccgacgaggggatcagggc ggctgcgccgcatccggagttggccttcctgccgggtcaaacagattctg gccggctatgcggaccgcctgcgctgggcaagcggccgtcgagttcgtca ccgacgaagaaggccgcaccaccgcgaagctcctgcccgcttcgacaccat cactaccgtcagctcgaggcggatccaggccgtgaccaatgcctggcac aaccatccggtgaatgccggtgaccgcgtggcatcctgggcgtttcaccagtg tcgactacacgacgatcgacacctgctcgaatcggcgcgtgtccgta ccgctgcagaccagtgggccaactgcgcaatcgcgcggaga ccgagccaagtgatcgcggtggccaactgcagcagcagcagatcgc tctcgtcgagtccgggcccgcgcgtcgcgactggtgttcaacaagc cacgaggtcgacgatcagcgtgagcgttcgagccaagggcaagctcg cacgaggtcgacgatcagcgtgagcgttcgagccaagggcaagccaaggccaagccagcgcgcgc				

Sequences

SEQ

ID NO Description

Sequence

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42 FadD9 (DNA)

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Pro Glu Ser Ala Gly Pro Leu Leu Cys Gly Gly Ile Thr Val Leu Asp 150 Pro Leu Leu Lys His Lys Ile Gln Ala Thr His His Val Gly Val Ile Gly Ile Gly Gly Leu Gly His Ile Ala Ile Lys Leu Leu Lys Ala Trp Gly Cys Glu Ile Thr Ala Phe Ser Ser Asn Pro Asp Lys Thr Glu Glu Leu Lys Ala Asn Gly Ala Asp Gln Val Val Asn Ser Arg Asp Ala Gln Ala Ile Lys Gly Thr Arg Trp Lys Leu Ile Ile Leu Ser Thr Ala Asn Gly Thr Leu Asn Val Lys Ala Tyr Leu Asn Thr Leu Ala Pro Lys Gly Ser Leu His Phe Leu Gly Val Thr Leu Glu Pro Ile Pro Val Ser Val 265 Gly Ala Ile Met Gly Gly Ala Lys Ser Val Thr Ser Ser Pro Thr Gly 280 Ser Pro Leu Ala Leu Arg Gln Leu Leu Gln Phe Ala Ala Arg Lys Asn 295 Ile Ala Pro Gln Val Glu Leu Phe Pro Met Ser Gln Leu Asn Glu Ala 310 315 Ile Glu Arg Leu His Ser Gly Gln Ala Arg Tyr Arg Ile Val Leu Lys 330 Ala Asp Phe Asp <210> SEQ ID NO 4 <211> LENGTH: 314 <212> TYPE: PRT <213 > ORGANISM: Acinetobacter sp. <400> SEQUENCE: 4 Met Ala Thr Thr Asn Val Ile His Ala Tyr Ala Ala Met Gln Ala Gly Glu Ala Leu Val Pro Tyr Ser Phe Asp Ala Gly Glu Leu Gln Pro His Gln Val Glu Val Lys Val Glu Tyr Cys Gly Leu Cys His Ser Asp Val Ser Val Leu Asn Asn Glu Trp His Ser Ser Val Tyr Pro Val Val Ala 50 55 60 Gly His Glu Val Ile Gly Thr Ile Thr Gln Leu Gly Ser Glu Ala Lys Gly Leu Lys Ile Gly Gln Arg Val Gly Ile Gly Trp Thr Ala Glu Ser Cys Gln Ala Cys Asp Gln Cys Ile Ser Gly Gln Gln Val Leu Cys Thr 105 Gly Glu Asn Thr Ala Thr Ile Ile Gly His Ala Gly Gly Phe Ala Asp 120 Lys Val Arg Ala Gly Trp Gln Trp Val Ile Pro Leu Pro Asp Glu Leu 135 Asp Pro Thr Ser Ala Gly Pro Leu Leu Cys Gly Gly Ile Thr Val Phe Asp Pro Ile Leu Lys His Gln Ile Gln Ala Ile His His Val Ala Val

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	165	170	175	
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Trp Gly Cys Glu 195	Ile Thr Ala Phe S	Ser Ser Asn	Pro Asn Lys Thr As	p
lu Leu Lys Ala 210	Met Gly Ala Asp H	His Val Val	Asn Ser Arg Asp As 220	p
la Glu Ile Lys 25	Ser Gln Gln Gly I	Lys Phe Asp 235	Leu Leu Leu Ser Th	
al Asn Val Pro	Leu Asn Trp Asn A	Ala Tyr Leu 250	Asn Thr Leu Ala Pro	0
sn Gly Thr Phe 260	_	Val Val Met 265	Glu Pro Ile Pro Va 270	1
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geggtgget ttge	cgagaa gttgcgtgcg	gactggcaat	gggtgattcc actgcca	gaa 420
atattgata tcga	gteege egggeegetg	ttgtgcggcg	gtatcacggt ctttaaa	cca 480
tgttgatgc acca	tatcac tgctaccagc	cgcgttgggg	taattggtat tggcggg	ctg 540
ggcatatcg ctat	aaaact tctgcacgca	atgggatgcg	aggtgacagc ctttagt	tct 600
atccggcga aaga	gcagga agtgctggcg	atgggtgccg	ataaagtggt gaatagc	ege 660
atccgcagg cact	gaaagc actggcgggg	cagtttgatc	tcattatcaa caccgtc	aac 720
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teggtgegg ttet	cacgee getgtetgtt	ccggccttta	cgttaattgc gggcgat	ege 840
gegtetetg gtte	tgctac cggcacgcct	tatgagctgc	gtaagctgat gcgtttt	gcc 900
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Val	Ser	Ala 35	Ala	Val	Ser	Ala	Pro 40	Gly	Met	Arg	Leu	Ala 45	Gln	Ile	Ala
Ala	Thr 50	Val	Met	Ala	Gly	Tyr 55	Ala	Asp	Arg	Pro	Ala 60	Ala	Gly	Gln	Arg
Ala 65	Phe	Glu	Leu	Asn	Thr 70	Asp	Asp	Ala	Thr	Gly 75	Arg	Thr	Ser	Leu	Arg 80
Leu	Leu	Pro	Arg	Phe 85	Glu	Thr	Ile	Thr	Tyr 90	Arg	Glu	Leu	Trp	Gln 95	Arg
Val	Gly	Glu	Val 100	Ala	Ala	Ala	Trp	His 105	His	Asp	Pro	Glu	Asn 110	Pro	Leu
Arg	Ala	Gly 115	Asp	Phe	Val	Ala	Leu 120	Leu	Gly	Phe	Thr	Ser 125	Ile	Asp	Tyr
Ala	Thr 130	Leu	Asp	Leu	Ala	Asp 135	Ile	His	Leu	Gly	Ala 140	Val	Thr	Val	Pro
Leu 145	Gln	Ala	Ser	Ala	Ala 150	Val	Ser	Gln	Leu	Ile 155	Ala	Ile	Leu	Thr	Glu 160
Thr	Ser	Pro	Arg	Leu 165	Leu	Ala	Ser	Thr	Pro 170	Glu	His	Leu	Asp	Ala 175	Ala
			180					185					190	Val	
Asp	Tyr	His 195	Pro	Glu	Asp	Asp	Asp 200	Gln	Arg	Ala	Ala	Phe 205	Glu	Ser	Ala
Arg	Arg 210	Arg	Leu	Ala	Asp	Ala 215	Gly	Ser	Leu	Val	Ile 220	Val	Glu	Thr	Leu
225					230					235				Leu	240
				245					250					Thr 255	
			260					265					270	Leu	
		275					280					285		Gln	
	290					295					300			Gly	
Ile 305	Ser	Leu	Phe	Gly	Val 310	Leu	Ala	Arg	Gly	Gly 315	Thr	Ala	Tyr	Phe	Ala 320
Ala	Lys	Ser	Asp	Met 325	Ser	Thr	Leu	Phe	Glu 330	Asp	Ile	Gly	Leu	Val 335	Arg
Pro	Thr	Glu	Ile 340	Phe	Phe	Val	Pro	Arg 345	Val	Cys	Asp	Met	Val 350	Phe	Gln
Arg	Tyr	Gln 355	Ser	Glu	Leu	Asp	Arg 360	Arg	Ser	Val	Ala	Gly 365	Ala	Asp	Leu
Asp	Thr 370	Leu	Asp	Arg	Glu	Val 375	Lys	Ala	Asp	Leu	Arg 380	Gln	Asn	Tyr	Leu
Gly 385	Gly	Arg	Phe	Leu	Val 390	Ala	Val	Val	Gly	Ser 395	Ala	Pro	Leu	Ala	Ala 400

Glu	Met	ГÀв	Thr	Phe 405	Met	Glu	Ser	Val	Leu 410	Asp	Leu	Pro	Leu	His 415	Asp
Gly	Tyr	Gly	Ser 420	Thr	Glu	Ala	Gly	Ala 425	Ser	Val	Leu	Leu	Asp 430	Asn	Gln
Ile	Gln	Arg 435	Pro	Pro	Val	Leu	Asp 440	Tyr	Lys	Leu	Val	Asp 445	Val	Pro	Glu
Leu	Gly 450	Tyr	Phe	Arg	Thr	Asp 455	Arg	Pro	His	Pro	Arg 460	Gly	Glu	Leu	Leu
Leu 465	Lys	Ala	Glu	Thr	Thr 470	Ile	Pro	Gly	Tyr	Tyr 475	Lys	Arg	Pro	Glu	Val 480
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Asn	Val	Leu 515	Lys	Leu	Ser	Gln	Gly 520	Glu	Phe	Val	Thr	Val 525	Ala	His	Leu
Glu	Ala 530	Val	Phe	Ala	Ser	Ser 535	Pro	Leu	Ile	Arg	Gln 540	Ile	Phe	Ile	Tyr
Gly 545	Ser	Ser	Glu	Arg	Ser 550	Tyr	Leu	Leu	Ala	Val 555	Ile	Val	Pro	Thr	Asp 560
Asp	Ala	Leu	Arg	Gly 565	Arg	Asp	Thr	Ala	Thr 570	Leu	Lys	Ser	Ala	Leu 575	Ala
Glu	Ser	Ile	Gln 580	Arg	Ile	Ala	Lys	Asp 585	Ala	Asn	Leu	Gln	Pro 590	Tyr	Glu
Ile	Pro	Arg 595	Asp	Phe	Leu	Ile	Glu 600	Thr	Glu	Pro	Phe	Thr 605	Ile	Ala	Asn
Gly	Leu 610	Leu	Ser	Gly	Ile	Ala 615	Lys	Leu	Leu	Arg	Pro 620	Asn	Leu	Lys	Glu
Arg 625	Tyr	Gly	Ala	Gln	Leu 630	Glu	Gln	Met	Tyr	Thr 635	Asp	Leu	Ala	Thr	Gly 640
Gln	Ala	Asp	Glu	Leu 645	Leu	Ala	Leu	Arg	Arg 650	Glu	Ala	Ala	Asp	Leu 655	Pro
Val	Leu	Glu	Thr 660	Val	Ser	Arg	Ala	Ala 665	Lys	Ala	Met	Leu	Gly 670	Val	Ala
Ser	Ala	Asp 675	Met	Arg	Pro	Asp	Ala 680	His	Phe	Thr	Asp	Leu 685	Gly	Gly	Asp
Ser	Leu 690	Ser	Ala	Leu	Ser	Phe 695	Ser	Asn	Leu	Leu	His 700	Glu	Ile	Phe	Gly
Val 705	Glu	Val	Pro	Val	Gly 710	Val	Val	Val	Ser	Pro 715	Ala	Asn	Glu	Leu	Arg 720
Asp	Leu	Ala	Asn	Tyr 725	Ile	Glu	Ala	Glu	Arg 730	Asn	Ser	Gly	Ala	Lys 735	Arg
Pro	Thr	Phe	Thr 740	Ser	Val	His	Gly	Gly 745	Gly	Ser	Glu	Ile	Arg 750	Ala	Ala
Asp	Leu	Thr 755	Leu	Asp	Lys	Phe	Ile 760	Asp	Ala	Arg	Thr	Leu 765	Ala	Ala	Ala
Asp	Ser 770	Ile	Pro	His	Ala	Pro 775	Val	Pro	Ala	Gln	Thr 780	Val	Leu	Leu	Thr
Gly 785	Ala	Asn	Gly	Tyr	Leu 790	Gly	Arg	Phe	Leu	Сув 795	Leu	Glu	Trp	Leu	Glu 800
Arg	Leu	Asp	Lys	Thr 805	Gly	Gly	Thr	Leu	Ile 810	СЛа	Val	Val	Arg	Gly 815	Ser
Asp	Ala	Ala	Ala	Ala	Arg	Lys	Arg	Leu	Asp	Ser	Ala	Phe	Asp	Ser	Gly

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Glu Val Leu Ala Gly Asp Ile Gly Asp Pro Asn Leu Gly Leu Asp Asp 850 860												
Ala Thr Trp Gln Arg Leu Ala Glu Thr Val Asp Leu Ile Val His Pro 865 870 870 880												
Ala Ala Leu Val Asn His Val Leu Pro Tyr Thr Gln Leu Phe Gly Pro 885 890 895												
Asn Val Val Gly Thr Ala Glu Ile Val Arg Leu Ala Ile Thr Ala Arg 900 905 910												
Arg Lys Pro Val Thr Tyr Leu Ser Thr Val Gly Val Ala Asp Gln Val 915 920 925												
Asp Pro Ala Glu Tyr Gln Glu Asp Ser Asp Val Arg Glu Met Ser Ala 930 935 940												
Val Arg Val Val Arg Glu Ser Tyr Ala Asn Gly Tyr Gly Asn Ser Lys 945 950 955 960												
Trp Ala Gly Glu Val Leu Leu Arg Glu Ala His Asp Leu Cys Gly Leu 965 970 975												
Pro Val Ala Val Phe Arg Ser Asp Met Ile Leu Ala His Ser Arg Tyr 980 985 990												
Ala Gly Gln Leu Asn Val Gln Asp Val Phe Thr Arg Leu Ile Leu Ser 995 1000 1005												
Leu Val Ala Thr Gly Ile Ala Pro Tyr Ser Phe Tyr Arg Thr Asp 1010 1015 1020												
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Glu Gly Phe Arg Thr Tyr Asp Val Leu Asn Pro Tyr Asp Asp Gly 1055 1060 1065												
Ile Ser Leu Asp Glu Phe Val Asp Trp Leu Val Glu Ser Gly His 1070 1075 1080												
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Thr Ala Lys Ile Gly Pro Glu Gln Asp Ile Pro His Leu Ser Ala 1145 1150 1155												
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Ala	Thr	Asp	Glu	Gly 85	Gly	Arg	Thr	Val	Thr 90	Arg	Leu	Leu	Pro	Arg 95	Phe
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Pro	Val	Ser	Arg	Leu 165	Ala	Pro	Ile	Leu	Ala 170	Glu	Val	Glu	Pro	Arg 175	Ile
Leu	Thr	Val	Ser 180	Ala	Glu	Tyr	Leu	Asp 185	Leu	Ala	Val	Glu	Ser 190	Val	Arg
Asp	Val	Asn 195	Ser	Val	Ser	Gln	Leu 200	Val	Val	Phe	Asp	His 205	His	Pro	Glu
Val	Asp 210	Asp	His	Arg	Asp	Ala 215	Leu	Ala	Arg	Ala	Arg 220	Glu	Gln	Leu	Ala
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Asp 705	Phe	Phe	Gly	Phe	Glu 710	Val	Pro	Val	Gly	Thr 715	Ile	Val	Asn	Pro	Ala 720
Thr	Asn	Leu	Ala	Gln 725	Leu	Ala	Gln	His	Ile 730	Glu	Ala	Gln	Arg	Thr 735	Ala
Gly	Asp	Arg	Arg 740	Pro	Ser	Phe	Thr	Thr 745	Val	His	Gly	Ala	Asp 750	Ala	Thr
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Thr	Leu 770	Arg	Ala	Ala	Pro	Gly 775	Leu	Pro	Lys	Val	Thr 780	Thr	Glu	Pro	Arg
Thr 785	Val	Leu	Leu	Ser	Gly 790	Ala	Asn	Gly	Trp	Leu 795	Gly	Arg	Phe	Leu	Thr 800
Leu	Gln	Trp	Leu	Glu 805	Arg	Leu	Ala	Pro	Val 810	Gly	Gly	Thr	Leu	Ile 815	Thr
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Ala	Tyr	Asp 835	Thr	Asp	Pro	Glu	Leu 840	Ser	Arg	Arg	Phe	Ala 845	Glu	Leu	Ala

	ч
Asp Arg His Leu Arg Val Val Ala Gly Asp Ile Gly Asp Pro As 850 855 860	n Leu
Gly Leu Thr Pro Glu Ile Trp His Arg Leu Ala Ala Glu Val As 865 870 875	p Leu 880
Val Val His Pro Ala Ala Leu Val Asn His Val Leu Pro Tyr Ar 885 890 89	_
Leu Phe Gly Pro Asn Val Val Gly Thr Ala Glu Val Ile Lys Le	u Ala
Leu Thr Glu Arg Ile Lys Pro Val Thr Tyr Leu Ser Thr Val Se 915 920 925	r Val
Ala Met Gly Ile Pro Asp Phe Glu Glu Asp Gly Asp Ile Arg Th 930 935 940	r Val
Ser Pro Val Arg Pro Leu Asp Gly Gly Tyr Ala Asn Gly Tyr Gl 945 950 955	y Asn 960
Ser Lys Trp Ala Gly Glu Val Leu Leu Arg Glu Ala His Asp Le 965 970 97	
Gly Leu Pro Val Ala Thr Phe Arg Ser Asp Met Ile Leu Ala Hi 980 985 990	s Pro
Arg Tyr Arg Gly Gln Val Asn Val Pro Asp Met Phe Thr Arg 995 1000 1005	Leu Leu
Leu Ser Leu Leu Ile Thr Gly Val Ala Pro Arg Ser Phe Tyr 1010 1015 1020	Ile
Gly Asp Gly Glu Arg Pro Arg Ala His Tyr Pro Gly Leu Thr 1025 1030 1035	Val
Asp Phe Val Ala Glu Ala Val Thr Thr Leu Gly Ala Gln Gln 1040 1040	Arg
Glu Gly Tyr Val Ser Tyr Asp Val Met Asn Pro His Asp Asp 1055 1060 1065	Gly
Ile Ser Leu Asp Val Phe Val Asp Trp Leu Ile Arg Ala Gly 1070 1075 1080	His
Pro Ile Asp Arg Val Asp Asp Tyr Asp Asp Trp Val Arg Arg 1085 1090 1090	Phe
Glu Thr Ala Leu Thr Ala Leu Pro Glu Lys Arg Arg Ala Gln 1100 1105 1110	Thr
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Arg Gly Ala Pro Glu Pro Thr Glu Val Phe His Ala Ala Val	Arg
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Pro	Val	Trp	Pro	Ala 85	Glu	Val	Tyr	Gly	Ser 90	Ile	Ser	His	Cys	Gly 95	Thr	
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Lys Gln Ile Leu Ala Gly Tyr Ala Asp Arg Pro Ala Leu Gly Lys Arg
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Leu Pro Arg Phe Asp Thr Ile Thr Tyr Arg Gln Leu Ala Gly Arg Ile
Gln Ala Val Thr Asn Ala Trp His Asn His Pro Val Asn Ala Gly Asp
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Arg Val Ala Ile Leu Gly Phe Thr Ser Val Asp Tyr Thr Thr Ile Asp
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Ala Pro Val Ala Gln Leu Gln Pro Ile Val Ala Glu Thr Glu Pro Lys
Val Ile Ala Ser Ser Val Asp Phe Leu Ala Asp Ala Val Ala Leu Val
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Glu Val Asp Asp Gln Arg Glu Ala Phe Glu Ala Ala Lys Gly Lys Leu
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Gly Arg Ser Leu Ala Asp Ala Pro Leu Tyr Val Pro Asp Glu Ala Asp
Pro Leu Thr Leu Leu Ile Tyr Thr Ser Gly Ser Thr Gly Thr Pro Lys
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Ser Lys Ala Arg Trp Asp Glu Thr Leu Gly Val Met Pro Ser Ile Thr
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Ala	Pro 1010		Ser	Phe	э Туг	Glu 101		eu A	sp A	la A	_	ly 020	Asn	Arg	Gln
Arg	Ala 1025		г Туг	: Asp	Gl _y	Let 103		ro V	al G	lu P	_	le 035	Ala	Glu	Ala
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His	Val 1055		. Asr	n Pro	Ту1	Ası 106		ap G	ly I	le G	_	eu 065	Asp	Glu	Tyr
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Leu	Pro		ı Arg	g Glr	ı Arç	g Glr 110		la S	er L	eu L		ro 110	Leu	Leu	His
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What is claimed is:

- 1. A variant carboxylic acid reductase (CAR) polypeptide comprising an amino acid sequence having at least about 90% sequence identity to SEQ ID NO: 7, wherein said variant 45 CAR polypeptide is genetically engineered to have at least one mutation at an amino acid position selected from the group consisting of amino acid positions 3, 18, 20, 22, 80, 87, 191, 288, 473, 535, 750, 827, 870, 873, 926, 927, 930, and 1128.
- 2. The variant CAR polypeptide of claim 1, wherein expression of said variant CAR polypeptide in a recombinant host cell results in a higher titer of fatty alcohol compositions compared to a host cell expressing a corresponding wild type polypeptide.
- **3**. The variant CAR polypeptide of claim **1**, wherein said CAR polypeptide is a CarB polypeptide.
- 4. The variant CAR polypeptide of claim 1, wherein the variant CAR polypeptide comprises a mutation selected from the group consisting of S3R, D18R, D18L, D18T, D18P, 60 E20V, E20S, E20R, S22R, S22N, S22G, L80R, R87G, R87E, V191S, F288R, F288S, F288G, Q473L, Q473W, Q473Y, Q473I, Q473H, A535S, D750A, R827C, R827A, I870L, R873S, V926A, V926E, S927K, S927G, M930K, M930R and L1128W.
- **5**. The variant CAR polypeptide of claim **4**, wherein said variant CAR polypeptide comprises mutation A535S.

- **6**. The variant CAR polypeptide of claim **4**, wherein said variant polypeptide comprises mutations E20R, F288G, Q473I and A535S.
- 7. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, F288G, O473H, A535S, R827A and S927G.
- 8. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R,
 50 F288G, Q473H, A535S, R827A and S927G.
 - **9**. The variant CAR polypeptide of claim **4**, wherein said variant polypeptide comprises mutations S3R, E20R, S22R, F288G, Q473H, A535S, R873S, S927G, M930R and L1128W.
 - 10. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473H, A535S, R873S, S927G, M930R and L1128W.
 - 11. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations D18R, E20R, S22R, F288G, Q473I, A535S, S927G, M930K and L1128W.
 - 12. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473I, A535S, R827C, V926E, S927K and M930R.
 - 13. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations D18R, E20R, 288G, Q473I, A535S, R827C, V926E, M930K and L1128W.

- 14. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473H, A535S, R827C, V926A, S927K and M930R.
- 15. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, 5 F288G, Q473H, A535S and R827C.
- 16. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473I, A535S, R827C and M930R.
- 17. The variant CAR polypeptide of claim 4, wherein said 10 variant polypeptide comprises mutations E20R, S22R, F288G, Q473I, A535S, I870L, S927G and M930R.
- 18. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473I, A535S, I870L and S927G.
- 19. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations D18R, E20R, S22R, F288G, Q473I, A535S, R827C, I870L, V926A and
- 20. The variant CAR polypeptide of claim 4, wherein said 20 variant polypeptide comprises mutations E20R, S22R, F288G, Q473H, A535S, R827C, I870L and L1128W.
- 21. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations D18R, E20R, S22R, F288G, Q473H, A535S, R827C, I870L, S927G and 25 L1128W.
- 22. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G and L1128W.
- 23. The variant CAR polypeptide of claim 4, wherein said 30 variant polypeptide comprises mutations E20R, S22R, F288G, Q473I, A535S, R827C, I870L, S927G, M930K and L1128W.
- 24. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, 35 F288G, Q473H, A535S, I870L, S927G and M930K.
- 25. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, F288G, Q473I, A535S, I870L, M930K.
- **26**. The variant CAR polypeptide of claim **4**, wherein said 40 variant polypeptide comprises mutations E20R, S22R, F288G, Q473H, A535S, S927G, M930K and L1128W.
- 27. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations D18R, E20R, S22R, F288G, Q473I, A535S, S927G and L1128W.
- 28. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473I, A535S, R827C, I870L and S927G.
- 29. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations D18R, E20R, 50 S22R, F288G, Q473I, A535S, R827C, I870L, S927G and
- 30. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations D18R, E20R, S22R, F288G, Q473I, A535S, S927G, M930R and L1128W. 55
- 31. The variant CAR polypeptide of claim 4, wherein said variant polypeptide comprises mutations E20R, S22R, F288G, Q473H, A535S, V926E, S927G and M930R.
- **32**. The variant CAR polypeptide of claim **4**, wherein said variant polypeptide comprises mutations E20R, S22R, 60 F288G, Q473H, A535S, R827C, I870L, V926A and L1128W.
- 33. A recombinant host cell comprising a polynucleotide sequence encoding a variant carboxylic acid reductase (CAR) polypeptide having at least 90% sequence identity to SEQ ID 65 NO: 7 and having at least one mutation at an amino acid position selected from the group consisting of amino acid

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positions 3, 18, 20, 22, 80, 87, 191, 288, 473, 535, 750, 827, 870, 873, 926, 927, 930, and 1128, wherein the recombinant host cell produces a fatty alcohol composition at a higher titer or yield than a host cell expressing a corresponding wild type CAR polypeptide when cultured in a medium containing a carbon source under conditions effective to express said variant CAR polypeptide.

- 34. The recombinant host cell of claim 33, wherein said SEQ ID NO: 7 is the corresponding wild type CAR polypep-
- 35. The recombinant host cell of claim 33, further comprising a polynucleotide encoding a thioesterase polypeptide.
- 36. The recombinant host cell of claim 35, further comprising a polynucleotide encoding a FabB polypeptide and a FadR polypeptide.
- 37. The recombinant host cell of claim 33, wherein said recombinant host cell has a titer that is at least 3 times greater than the titer of a host cell expressing the corresponding wild type CAR polypeptide when cultured under the same conditions as the recombinant host cell.
- 38. The recombinant host cell of claim 37, wherein said recombinant host cell has a titer of from about 30 g/L to about 250 g/L.
- 39. The recombinant host cell of claim 38, wherein said recombinant host cell has a titer of from about 90 g/L to about 120 g/L.
- 40. The recombinant host cell of claim 33, wherein said recombinant host cell has a yield from about 10% to about 40%.
- 41. A cell culture comprising the recombinant host cell of claim 33.
- 42. The cell culture of claim 41, wherein said cell culture has a productivity that is at least 3 times greater than the productivity of a cell culture that expresses the corresponding wild type CAR polypeptide.
- 43. The cell culture of claim 42, wherein said productivity ranges from about 0.7 mg/L/hr to about 3 g/L/hr.
- 44. The cell culture of claim 43, wherein the culture medium comprises a fatty alcohol composition.
- 45. The recombinant host cell of claim 44, wherein the fatty alcohol composition is secreted into an extracellular environ-
- 46. The cell culture of claim 45, wherein the fatty alcohol composition comprises one or more of a C6, C8, C10, C12, C13, C14, C15, C16, C17, or C18 fatty alcohol.
- 47. The cell culture of claim 45, wherein the fatty alcohol composition comprises a C10:1, C12:1, C14:1, C16:1, or a C18:1 unsaturated fatty alcohol.
- 48. The cell culture of claim 45, wherein the fatty alcohol composition comprises C_{12} and C_{14} fatty alcohols.
- 49. The cell culture of claim 48, wherein the fatty alcohol composition comprises C₁₂ and C₁₄ fatty alcohols at a ratio of about 3:1.
- 50. The cell culture of claim 45, wherein the fatty alcohol composition comprises unsaturated fatty alcohols.
- 51. The cell culture of claim 50, wherein the fatty alcohol composition comprises a fatty alcohol having a double bond at position 7 in the carbon chain between C_7 and C_8 from the reduced end of the fatty alcohol.
- 52. The cell culture of claim 45, wherein the fatty alcohol composition comprises saturated fatty alcohols.
- 53. The cell culture of claim 45, wherein the fatty alcohol composition comprises branched chain fatty alcohols.
- 54. The recombinant host cell of claim 35, further comprising a polynucleotide encoding a fatty aldehyde reductase (AlrA).

- **55**. A cell culture comprising the recombinant host cell of claim 54.
- 56. A method of making a fatty alcohol composition at a high titer, yield or productivity, comprising the steps of:
 (a) engineering a recombinant host cell of claim 1;

 - (b) culturing said recombinant host cell in a medium comprising a carbon source; and
 (c) optionally isolating said fatty alcohol composition from
 - said medium.

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